

## Industrial Pressure Controller

# CPC4000





**Warning**

**This Warning symbol indicates that danger of injury for persons and the environment and/or considerable damage (mortal danger, danger of injury) will occur if the respective safety precautions are not taken.**



**Caution**

**This Caution symbol indicates danger for the system and material if the respective safety precautions are not taken.**



**Notice**

**This Notice symbol does not indicate safety notices but information for a better understanding of the facts.**

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## **1 General Information**

### **1.1 Warranty**

All products manufactured by Mensor are warranted to be free of defects in workmanship and materials for a period of two year from the date of shipment. No other express warranty is given, and no affirmation of Seller, by words or actions, shall constitute a warranty. SELLER DISCLAIMS ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSES WHATSOEVER. If any defect in workmanship or material should develop under conditions of normal use and service within the warranty period, repairs will be made at no charge to the original purchaser, upon delivery of the product(s) to the factory, shipping charges prepaid. If inspection by Mensor or its authorized representative reveals that the product was damaged by accident, alteration, misuse, abuse, faulty installation or other causes beyond the control of Mensor, this warranty does not apply. The judgment of Mensor will be final as to all matters concerning condition of the product, the cause and nature of a defect, and the necessity or manner of repair. Service, repairs or disassembly of the product in any manner, performed without specific factory permission, voids this warranty.

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### **1.2 Important Notice**

The product specifications and other information contained in this manual are subject to change without notice.

Mensor has made a concerted effort to provide complete and current information for the proper use of the equipment. If there are questions regarding this manual or the proper use of the equipment, contact Mensor at:

Mensor  
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1-800-984-4200 (USA only)  
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fax: 1-512-396-1820  
email: [sales@mensor.com](mailto:sales@mensor.com)  
[tech.support@mensor.com](mailto:tech.support@mensor.com)

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email: [CTsales@wika.com](mailto:CTsales@wika.com)

### **1.3 Radio Frequency Emission Notices**



**Warning**

**WARNING: USE SHIELDED CABLES TO CONNECT EXTERNAL DEVICES TO THIS INSTRUMENT TO MINIMIZE RF RADIATION.**

#### **1.3.1 FCC Emission Notice**

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his or her own expense.



### 1.3.2 CE Emission Notice

This equipment is of the emission class A, intended for operation in industrial environments. It can cause interference under certain circumstances if operated in other environments, i.e. residential or commercial areas. In this case, the user may be asked to take appropriate measures to correct it.

### 1.4 Trademarks and Copyrights

Mensor is a registered trademark of Mensor, LP. All other brand and product names are trademarks or registered trademarks of their respective companies. ©2024, Mensor, LP. All rights reserved.

### 1.5 Software License Agreement

This product contains intellectual property, i.e., software programs, that are licensed for use by the end user/customer (hereinafter “end user”).

This is not a sale of such intellectual property.

The end user shall not copy, disassemble or reverse compile the software program.



**Notice**

**The software programs are provided to the end user “as is” without warranty of any kind, either express or implied, including, but not limited to, warranties of merchantability and fitness for a particular purpose. The entire risk of the quality and performance of the software program is with the end user.**

Mensor and its suppliers shall not be held to any liability for any damages suffered or incurred by the end user (including, but not limited to, general, special, consequential or incidental damages including damages for loss of business profits, business interruption, loss of business information and the like), arising from or in connection with the delivery, use or performance of the software program.

### 1.6 Mensor Service Plus

If you have problems and you don't find the answer in this manual, contact Mensor at 1-800-984-4200 (USA only) or 1-512-396-4200 for personal assistance, or at any of the contact addresses listed on the rear cover of this manual. We are ready to help.

#### 1.6.1 After the Warranty

Mensor's concern with the performance of this instrument is not limited to the warranty period. We provide complete repair, calibration and certification services after the warranty for a nominal fee.

#### 1.6.2 Calibration Services

In addition to servicing our own products Mensor can perform a complete pressure calibration service, up to 30,000 psi, for all of your pressure instruments. This service includes an accredited calibration.

#### 1.6.3 Certifications and Accreditations

Mensor is registered to ISO 9001:2015. The calibration program at Mensor is accredited by A2LA, as complying with both the ISO/IEC 17025:2017 and the ANSI/NCSL Z540-1-1994 standards.

### 1.7 Packaging for Shipment

If the product must be shipped to a different location or returned to Mensor for any reason through a common carrier it must be packaged properly to minimize the risk of damage.

The recommended method of packing is to place the instrument in a container, surrounded on all sides with at least four inches of shock attenuation material such as styrofoam peanuts.

## **2 Safety Notices**

### **2.1 User Responsibilities**

To ensure safety, the user must make sure that:

- The system is used properly, no dangerous media are used and that all technical specifications are observed.
- The system is operated in perfect operating condition.
- This operation manual is legible and accessible to the user at the system's location.
- The system is operated, serviced and repaired only by authorized and qualified personnel.
- The operator receives instruction on industrial safety and environmental protection, and is knowledgeable of the operating instructions and the safety notices contained therein.

### **2.2 General Safety Notices**



This symbol indicates Operator needs to read the user manual prior to operating the equipment.



DC voltage



Do not dispose of with household waste. Ensure a proper disposal in accordance with national regulations.



CE, Communauté Européenne  
Instruments bearing this mark comply with the relevant European directives.



**CAUTION:** This symbol indicates the surface is Hot. Please do not touch this surface.



Warning

**WARNING:** Before mounting and commissioning the instrument, ensure you read the operating instructions!



Caution

**CAUTION:** The signal word indicates a hazard with a medium degree of risk which, if not avoided, may result in death or serious injury.



Notice

The system should only be operated by trained personnel who are familiar with this manual and the operation of the instrument.



Warning

**WARNING:** A condition for trouble-free and safe operation of this system is proper transport, proper storage, installation, assembly and proper use as well as careful operation and maintenance. Any operation not described in the following instructions should be prohibited. The system must be handled with care required for an electronic precision instrument (protect from humidity, impacts, strong magnetic fields, static electricity and extreme temperatures). Do not insert any objects into the instrument. The system is powered via the power cable with a voltage that can cause physical injury. Even after disconnecting the system from the power supply, dangerous voltages can temporarily occur due to capacitance. Extreme care must be taken with pressure connections when using hazardous or toxic media. Repairs must only be performed by authorized service personnel.



Warning

**WARNING: HIGH PRESSURE!** High pressure gases are potentially hazardous. Energy stored in these gases and liquids can be released suddenly and with extreme force. High pressure systems should be assembled and operated only by personnel who have been trained in proper safety practices.



Warning

**WARNING: NOT EXPLOSION PROOF!** Installation of this instrument in an area requiring devices rated as intrinsically safe is not recommended.



Warning

**WARNING: POSSIBLE INJURY!** The tubing, valves, and other apparatus attached to the gauge must be adequate for the maximum pressure which will be applied, otherwise physical injury to the operator or bystanders is possible.



Warning

**WARNING: INJURY THROUGH IMPROPER USE!** Do not use the instrument with materials and mixtures of the group 1 (hazardous fluids) according Regulation (EC) no. 1272/2008.



Caution

**CAUTION: USE THE PROPER PRESSURE MEDIUM!** Use only clean, dry, non-corrosive gases unless otherwise specified by Mensor. This instrument is not designed for oxygen use.



Caution

**CAUTION:** As with most sensitive electronic equipment, switch the power switch off before connecting or disconnecting to a power source to prevent data loss. Do not position the equipment so that it is difficult to disconnect the power jack.



Warning

**WARNING:** Detachable main power supply cord with inadequate ratings should not be used. See Section 4.0 - Specifications for power ratings.



Warning

**WARNING:** When replacing consumable materials, if the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.



Warning

**WARNING:** Any external circuit connected to this instrument shall provide double or reinforced insulation between the supply mains and secondary circuits.



**CAUTION: ESD PROTECTION REQUIRED.** The proper use of grounded work surfaces and personal wrist straps are required when coming into contact with exposed circuits (printed circuit boards) to prevent static discharge to sensitive electronic components.

Additional Warning and Caution notices are found throughout this manual.

### 2.3 Warnings and Caution Notices

#### General Description

The CPC4000 Industrial Pressure Controller is a single-channel/multi-range automatic pressure controller designed to test and calibrate a variety of pressure devices such as pressure gauges, pressure switches, sensors, transducers and transmitters in either absolute or gauge pressure modes. The CPC4000 can have up to two highly stable precision transducers and an optional barometric reference. The CPC4000 is available as a desktop or a rack mountable instrument.



Figure 3.1 - Desk top version

#### 2.4 Features

Here is a short list of significant features designed into the CPC4000:

- Up to two highly stable, temperature compensated, internal pressure transducers.
- Broad operating pressure range from -15 ... 3,045 psig/ -1 ... 210 bar or 0 ... 3,060 psia/ 0 ... 211 bar absolute.
- 0.02% Intelliscale-50 accuracy.
- An optional removable / interchangeable internal high accuracy barometric reference transducer providing gauge pressure emulation for absolute ranges and absolute pressure emulation for gauge ranges.
- Auto-ranging between the two pressure transducers to provide seamless transition between all ranges.
- 7" Color LCD with touch screen.
- Leak test and burst test application.
- Multiple languages; change the language for on-screen text and number/date formats by simply touching one of the "national flag" icons available in the setup screen.
- Desk top or rack mount
- Local operation, or command and read remotely.

## 2.5 Turning On





You can confirm that your CPC4000 is operational right now. Apply power to the power connector on the rear of the instrument with the included power cord, remove any plastic plugs from the rear panel pressure ports, and press the power switch to ON. The system will go through an initialization process, which takes about 30 seconds, and then a display will appear similar to the screen shown below.

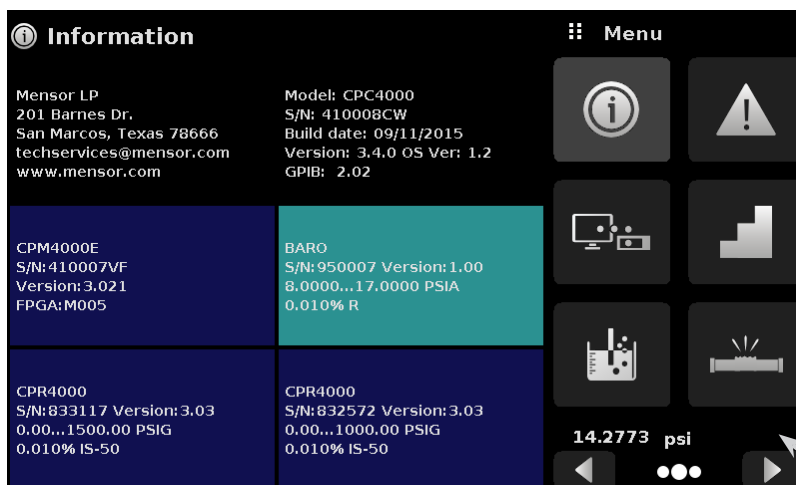


**Earth Ground! Any power adaptors or surge protection devices that negate the protective earth ground should not be used. The power cord must be accessible and contain a protective earth ground. Do not position the equipment so that it is difficult to remove the power cord.**



**Ventilation! Do not block airflow to ventilating fans located on rear of instrument.**

To see information about the configuration of your new CPC4000, touch the Next Page Button [  ] then the Information Application (App) icon [  ] on the menu and a window will appear listing the Mensor customer service contact, model number and the transducers that are installed. Press the Previous Page Button [  ] then the Home App [  ] to return to the main screen.



Information Application

## Industrial Pressure Controller CPC4000

### 2.6 Front Panel

The CPC4000 front panel includes a 7" color LCD with touch screen. Operator input is accomplished by pressing the words or symbols and the App icons presented on the display. There is a single discrete on/off button and a USB port on the right hand side. The front panel also shows the model number designation and brand logos.



#### 2.6.1 Power Switch

The power switch is a two-state device with an action similar to that of a ball point pen. Push the button with enough force to latch it in to turn the unit ON. Push it again to release it to turn the system OFF.



**Notice**

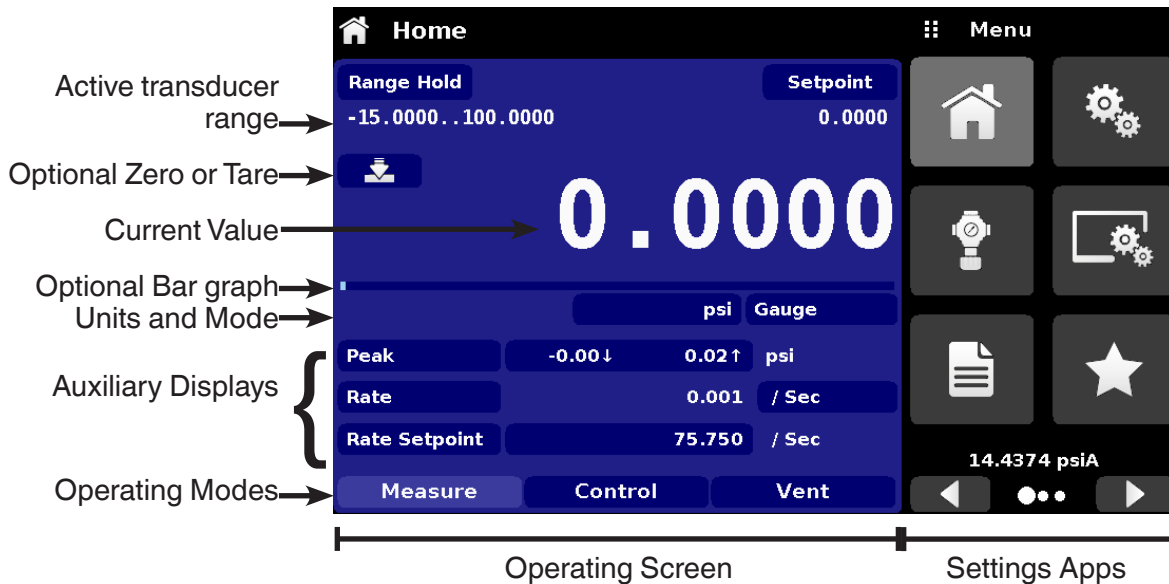
**If power to the instrument is interrupted while ON it will shut down until the power is restored, then immediately resume operation.**

#### 2.6.2 USB Port

The front panel USB port acts like the Host USB and is intended for future expansion or software upgrades.

## 2.7 Display

The display is made up of two sections. In the main screen (“Home Application”), the left three fourths shows the operating screen with the control channel. The control channel displays the active pressure reading, units, mode (absolute or gauge), active range of the internal transducer, pressure control setpoint, a bar graph (if enabled), a zero or tare button (if enabled) and any auxiliary displays that have been chosen. The right one fourth of the screen has Application Icons (“Apps”) for setting general instrument settings, control settings, display settings, program settings, favorites plus a “Next Page” button [ ▶ ] that, when pressed, shows a second and third page of icons for information, troubleshooting, remote communication, step setting, leak test, burst test and service applications.



**Buttons, Labels and Windows:** The CPC4000 touch screen has many buttons with relevant graphic icons or text which, when pressed, will open a related window where changes can be made or information viewed. Some of these buttons will toggle from one state to another, others present choices or display a numerical data entry screen. Text or icons that are displayed, but do not respond to being touched, are called labels or windows. Operators will quickly become accustomed to the particular characteristics of the frequently used buttons.

**Main Screen:** The main screen or “Home Application”, appears after power-up. This screen contains the operating screen and Settings application screen. It will remain as configured after a power cycle.

**Operating screen:** The operating screen (left 3/4 of the screen) contains information relevant to the measurement. Up to three auxiliary displays can be shown simultaneously along with the current pressure value. The operating mode of the instrument can be selected and changed in this screen between “Measure”, “Control” and “Vent”.



## 2.8 Chassis Assembly

The chassis assembly is the housing for the system. The transducers are self-contained inside the chassis and can be replaced using basic hand tools. Figure 3.5 shows the top view of the chassis with the cover removed.

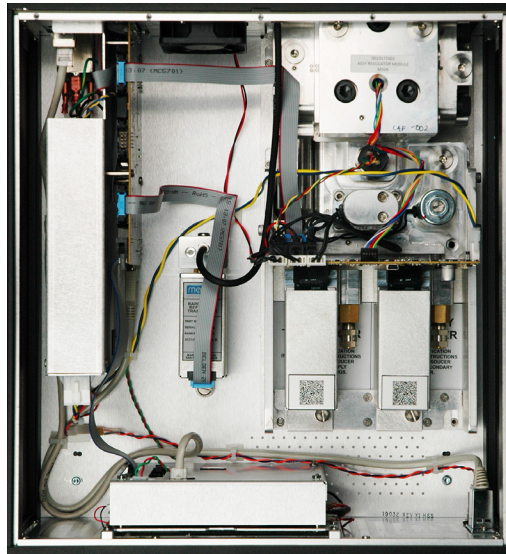


Figure 3.5 – Chassis Assembly

### 2.8.1 Control Module

The control module is referred to as the “Solenoid Valve Regulator” (SVR Module). The SVR Module is available in four variations depending on the working pressure range:

- Low Pressure SVR Module (LPSVR)
- Medium Pressure SVR Module (MPSVR)
- High Pressure SVR Module (HPSVR)
- Extra High Pressure SVR Module (EPSVR)

Pressure limits for all of these are specified in Section 4, Specifications.

Each control module includes platforms for up to two high performance pressure transducers, CPR4000, which are traceable to NIST standards. Both of these transducers can be used in conjunction with the highly stable pressure regulator to produce a precise output. Each transducer includes its own on-board compensation and calibration data so that any transducer can be replaced in the instrument without requiring a recalibration.



Figure 3.5.1 – Pressure Transducer



## 2.9 Electrical Block Diagram

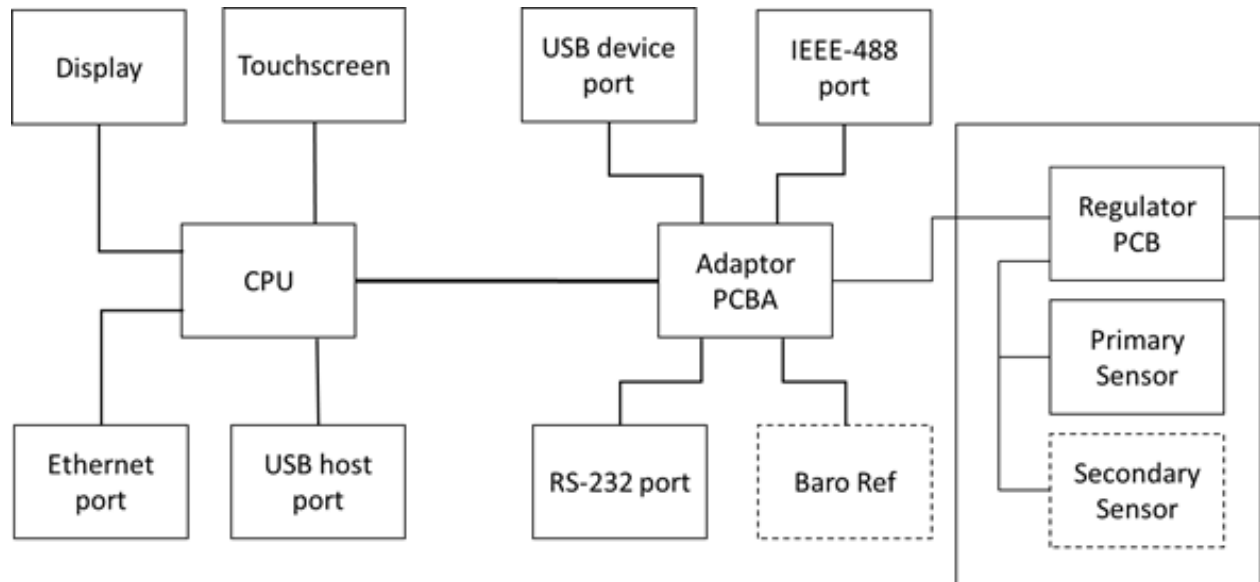


Figure 3.6 – Electrical Block Diagram

## 3 Specifications

Accuracy specifications presented herein are obtained by comparison with primary standards traceable to a national metrology institute or recognized international standard organization. These specifications are obtained in accordance with the ISO Guide to the Expression of Uncertainty in Measurement (GUM). The calibration program at Mensor is accredited by the American Association of Laboratory Accreditation (A2LA) as complying with both the ISO/IEC 17025:2005 and the ANSI/NCSL Z540-1-1994 standards. If there is an exception to the requirements and recommendations of Z540 during a calibration the exception is noted on the individual calibration certificate.

Mensor reserves the right to change specifications without notice.

### 3.1 Measure Specification

#### Reference pressure transducer model CPR4000

| Pressure range                   | Standard   | Optional   |
|----------------------------------|--|--|
| Accuracy <sup>(1)</sup>          | 0.02% FS <sup>(2)</sup>  | 0.02% IS-50 <sup>(3)</sup>   |
| Gauge pressure                   | 0 ... 0.35 to 0 ... 210 bar<br>(0 ... 5 to 0 ... 3,045 psi) <sup>(4)</sup>             | 0 ... 1 to 0 ... 210 bar<br>(0 ... 15 to 0 ... 3,045 psi) <sup>(4)</sup>         |
| Bi-directional pressure          | -0.17 ... 0.17 to -1 ... 210 bar<br>(-2.5 ... 2.5 to -15 ... 3,045 psi) <sup>(4)</sup> | -1 ... 10 to -1 ... 210 bar<br>(-15 ... 145 to -15 ... 3,045 psi) <sup>(4)</sup> |
| Absolute pressure <sup>(5)</sup> | 0 ... 1 to 0 ... 211 bar abs.<br>(0 ... 15 to 0 ... 3,060 psi abs.)                    | 0 ... 1 to 0 ... 211 bar abs.<br>(0 ... 15 to 0 ... 3,060 psi abs.)              |
| Precision <sup>(6)</sup>         | 0.008% FS  | 0.008% FS  |
| Calibration interval             | 365 days   | 365 days   |

#### Optional barometric reference

|                 |   |
|-----------------|---|
| Function        | The barometric reference can be used to switch pressure types <sup>(7)</sup> , absolute <=> gauge. With gauge pressure transducers the measuring range of the transducers must begin with -15 psi (-1 bar) in order to carry out a complete absolute pressure emulation |
| Measuring range | 8 ... 17 psi abs. (552 ... 1,172 mbar abs.)   |
| Pressure units  | 39 and two freely programmable  |

- 1) It is defined by the total measurement uncertainty, with the coverage factor (k = 2) and includes the intrinsic performance of the instrument, the measurement uncertainty of the reference instrument, long-term stability, influence of ambient conditions, drift and temperature effects over the compensated range with recommended zero point adjustment every 30 days.
- 2) FS = full span
- 3) 0.02% IS-50 accuracy: Between 0 ... 50% of the full scale, the accuracy is 0.02% of half of the full scale value and between 50 ... 100% of the full scale, the accuracy is 0.02% of reading.
- 4) Ranges from 1500 to 2000 psig will be sealed gauge transducers
- 5) The minimum calibrated range of absolute transducer(s) is 600mTorr
- 6) It is defined as the combined effects of linearity, repeatability and hysteresis throughout the stated compensated temperature range
- 7) For a pressure type emulation, we recommend a native absolute pressure transducer, since the zero point drift can be eliminated through a zero point adjustment.

## 3.2 Base Instrument

|                                       |   |
|---------------------------------------|---|
| <b>Instrument</b>                     |   |
| Instrument version                    | Standard: desktop case<br>Option: 19" rack-mounting kit   |
| Dimensions                            | See technical drawings  |
| Weight                                | approx. 12.7 kg (28 lbs) with all internal options  |
| Warm-up time                          | approx. 15 min  |
| <b>Display</b>                        |   |
| Screen                                | 7.0" color LCD with resistive touchscreen   |
| Resolution                            | 4 ... 6 digits depending on range and units   |
| <b>Connections</b>                    |   |
| Pressure connections                  | 4 ports with 7/16"- 20 F SAE, 1 port with 1/8" F NPT and 1 port with 10-32 UNF female   |
| Filter elements                       | The instrument has a 40-micron filters on all pressure ports.   |
| Pressure port adapters                | Standard: without<br>Option: 6 mm tube fitting, 1/4" tube fitting, 1/4" female NPT fittings, 1/8" female NPT fittings or 1/8" female BSP fittings             |
| Barometer port adaptors               | Standard: barb fitting<br>Option: 6mm tube fitting, 1/4" tube fitting   |
| Permissible pressure media            | Dry, clean air or nitrogen (ISO8573-1:2010 Class 5.5.4 or better)   |
| Wetted parts                          | Aluminum, brass, 316 and 316L stainless steel, Buna N, FKM/FPM, PCTFE, PEEK, PTFE, PPS, glass-filled epoxy, RTV, ceramic, silicone, silicone grease, Urethane |
| Overpressure protection               | Safety relief valve fixed to reference pressure transducer and adjusted to specific measuring range   |
| <b>Permissible pressure</b>           |   |
| Supply port                           | 110% FS or 0.69 bar (10 psi), whichever is greater  |
| Measure/Control port                  | max. 105 % FS   |
| <b>Voltage supply</b>                 |   |
| Power supply                          | AC 100 ... 120 V, 50/60 Hz; AC 220 ... 240 V, 50/60 Hz  |
| Power consumption                     | max. 150 VA   |
| <b>Permissible ambient conditions</b> |   |
| Storage temperature                   | -20 ... 70 °C (-4 ... 158 °F)   |
| Humidity                              | 5 ... 95 % r. h. (relative humidity, non-condensing)  |
| Compensated temperature range         | 15 ... 45 °C (59 ... 113 °F)  |
| Mounting position                     | horizontal  |
| Usage                                 | Indoors use only  |
| Altitude                              | 2000 Meters   |
| Mains supply voltage fluctuations     | ± 10% (AC 90-132V/180-264V)   |
| Overvoltage Category                  | II  |
| Pollution Degree                      | Degree 2  |
| Wet Location                          | Not Applicable  |
| Ingress Protection                    | None (IPX0)   |
| <b>Control parameter</b>              |   |
| Control stability                     | < 0.005% FS of the primary range, in precision mode   |
| Control mode                          | precision, high speed and custom  |
| Control time                          | 10 s (regarding a 10% FS pressure increase above atm. in a 50 ml test volume, in high speed mode)   |
| Control range                         | 0 ... 100% FS   |
| Minimum control pressure              | 0.0017 bar (0.025 psi) over exhaust pressure or 0.05% FS whichever is greater   |
| Overshoots                            | < 1% FS in high speed control mode (typical <0.1% FS in precision control mode)   |

# Industrial Pressure Controller CPC4000

Test volume 50 ... 1,000 ccm

## Communication


Interface Standard: Ethernet, IEEE-488, USB, RS-232.

Command sets Mensor, WIKA SCPI, others optional

Response time approx. 100 ms

Internal program up to 24 sequences of 99 steps each

## 3.3 Approvals and Certificates

| Logo  | Description  | Country        |
|---|--|----------------|
|  | <b>EU Declaration of Conformity</b><br>EU Importer: WIKA, 63911 Klingenberg, Germany                                   | European Union |
| <b>Certificates</b>   |  |                |
| Calibration   | Standard: A2LA accredited calibration certificate (standard on factory)<br>Optional: DKD/DAkKS calibration certificate |                |

## 3.4 Working Ranges of the Controller Modules

### Bi-directional or gauge pressure [bar (psi)] <sup>1)</sup>

|   |   |          |          |             |             |
|---|---|----------|----------|-------------|-------------|
| -1 (-15)  | 0 | 3.4 (50) | 10 (150) | 100 (1,500) | 210 (3,045) |
| LPSVR MODULE $\pm 0.17$ bar ( $\pm 2.5$ psi) <sup>2)</sup>  |   |          |          |             |             |
| MPSVR MODULE $\pm 0.35$ bar ( $\pm 5$ psi) <sup>2)</sup>    |   |          |          |             |             |
| HPSVR MODULE -1 ... 5 bar (-15 ... +75 psi) <sup>2)</sup>   |   |          |          |             |             |
| EPSVR MODULE -1 ... 10 bar (-15 ... +150 psi) <sup>2)</sup> |   |          |          |             |             |

### Absolute pressure [bar (psi)] <sup>1)</sup>

|   |          |          |             |             |
|---|----------|----------|-------------|-------------|
| 0   | 4.4 (65) | 11 (165) | 101 (1,515) | 211 (3,060) |
| LPSVR MODULE 0 ... 1 bar (0 ... 15 psi) <sup>2)</sup>   |          |          |             |             |
| MPSVR MODULE 0 ... 1 bar (0 ... 15 psi) <sup>2)</sup>   |          |          |             |             |
| HPSVR MODULE 0 ... 6 bar (0 ... +90 psi) <sup>2)</sup>  |          |          |             |             |
| EPSVR MODULE 0 ... 11 bar (0 ... 165 psi) <sup>2)</sup> |          |          |             |             |

1) Mixing of absolute pressure and gauge pressure transducers in a module is not possible.

2) Smallest acceptable transducer range

For controlling absolute pressure a vacuum pump connected at the exhaust port is required.

## **4 Installation**



**WARNING: READ THESE INSTRUCTIONS BEFORE INSTALLATION!**

### **4.1 Unpacking the Instrument**

In addition to functional testing, each unit is inspected for appearance prior to leaving the factory. Upon receipt, please examine the instrument for shipping damage. Report any apparent damage to the carrier immediately.

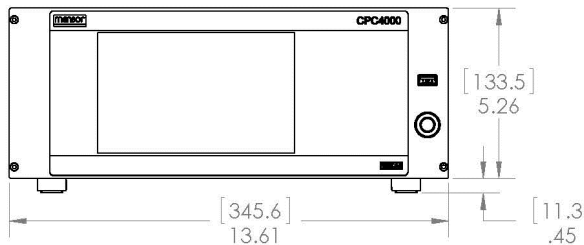
In addition to this manual you should have:

- CPC4000 Industrial Pressure Controller
- Power Cord
- Fitting adapters ordered
- Any accessories ordered
- An envelope containing the calibration certificate(s)
- A Quick Start Guide for all Mensor products
- A USB drive containing all Mensor manuals

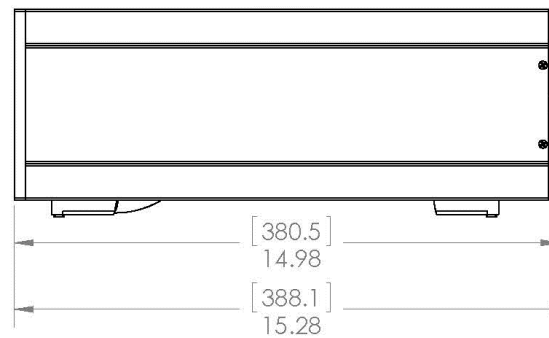
# Industrial Pressure Controller CPC4000

## 4.2 Dimensions (mm)/ inches

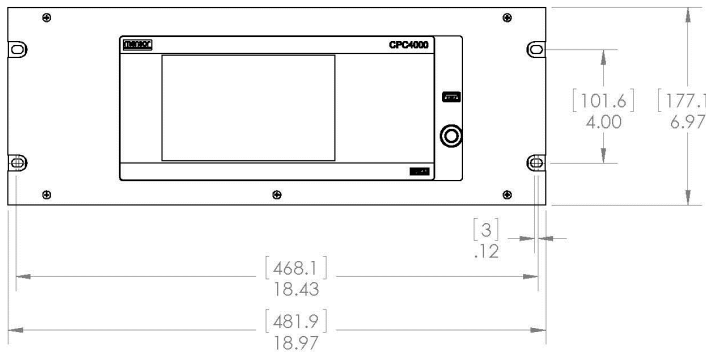
Front view



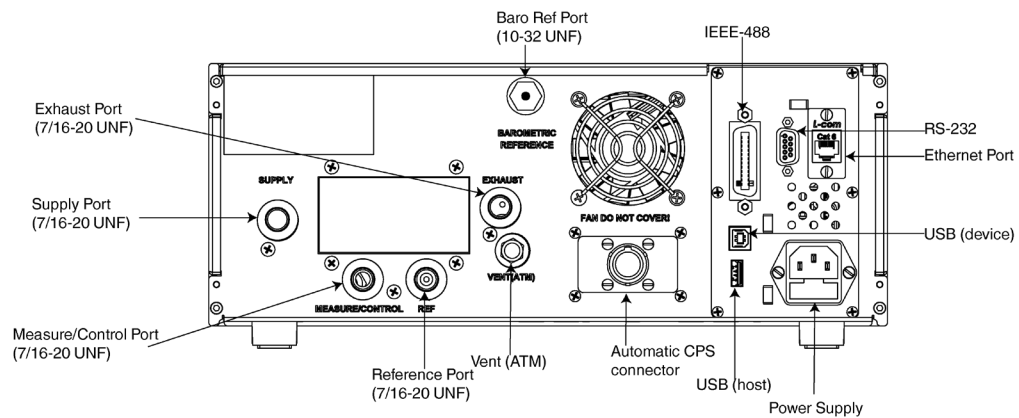
Side view



19" rack mount



Rear Panel



## 4.3 Mounting

The instrument can be set up on a desk top or it can be rack-mounted. Rack mount hardware is optional on the CPC4000 (see Section 5.2 Dimensions and Section 8, Options).

The special transducers used in the CPC4000 are relatively insensitive to tilt and vibration. However to further assure stability and accuracy, avoid mounting the instrument on surfaces subject to excessive motor or machinery vibration.

## 4.4 Rear Panel

Five pneumatic pressure ports are located across the rear panel. Any instrument containing sub-atmospheric pressure ranges needs a vacuum pump to be connected at the exhaust port. The instruments with pressures above or at atmospheric pressures will have the exhaust port open. Next to the ventilation fan is a 10-32 UNF fitting which is connected to the barometric reference if installed. Below the ventilation fan is the connection to drive the automatic contamination prevention system. Positioned on the right side is a remote communication connections; RS-232, Ethernet, IEEE- 488, USB along with the USB host connection.

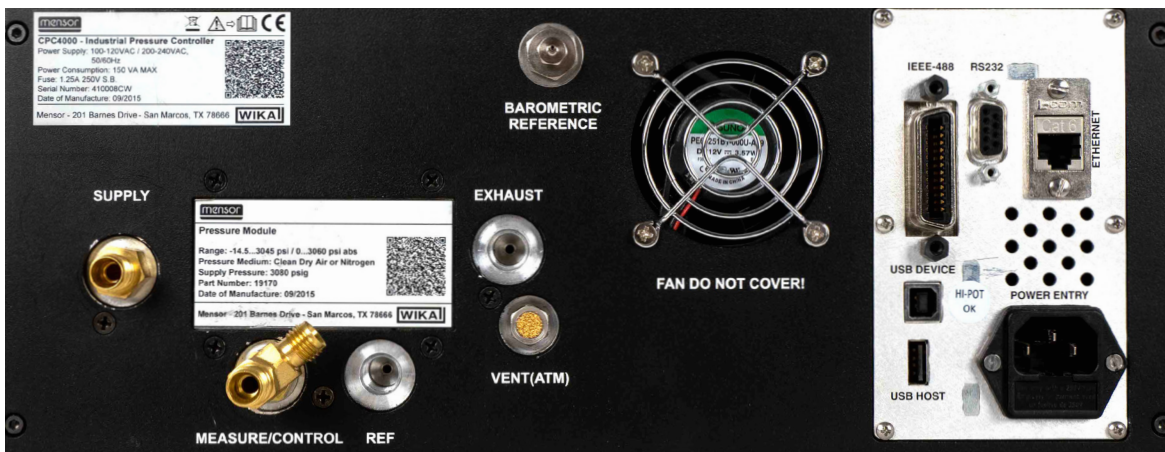


Figure 5.4 A – Rear Panel

### 4.4.1 Pressure Connections



**Warning!** The pressure connections must be installed according to the following instructions, observing the relevant regulations. The installation is to be performed by trained, authorized personnel, knowledgeable in the safety regulations for working on pneumatic/hydraulic systems.



Five pressure connections are on the rear panel. Plugged connections are not used.

All pressure ports on the rear apart from the Vent Port are female 7/16 - 20 SAE/MS straight threads per MS16142 and SAE J514 table 14. Connected adaptors require a tube fitting boss seal with an o-ring per MS33656. Mensor can provide a variety of adapter fittings (see Section 8 Options) with the instrument. Do not use sealant on fittings sealed with an o-ring. The integrity of each seal is particularly important since even microscopic leaks can cause errors in pressure measurements.

### 4.4.2 Supply Port

The pressure supplied to the pressure connection labeled “Supply” should be approximately 10% higher than the full scale of the highest pressure transducer installed in the controller or 10 psi, whichever is greater (see section 6.2.1).

### 4.4.3 Exhaust Port

The pressure connection labeled “Exhaust” is for the vacuum supply. In a gauge pressure version it can be left open to atmospheric pressure.

### 4.4.4 Vent Port

The pressure connection labeled “Vent” is the exhaust port where the system pressure is vented to the atmosphere under certain conditions. This port has a breather vent installed that acts like a muffler. Leave this port open.

### 4.4.5 Measure/Control Port

The Measure/ Control port (when in the Control mode) supplies pressure that is precisely controlled by the controller. In the Measure mode, a pressure applied to the Measure/Control port is measured by the internal transducers.

### 4.4.6 Reference Port

The pressure connection labeled “Reference” is the reference port, it is available to connect to the reference side of the transducer. This port is normally left open to atmosphere but may be connected to a stable reference pressure. In an absolute pressure transducer this port is not used.

### 4.4.7 Barometric Reference Port

The Barometric Reference port is connected to the optional internal barometer and should be left open to atmospheric pressure.

## 4.5 Remote Communication Connections

See Section 7, Remote Operation, for connections and commands for operation over IEEE-488, Ethernet, USB or RS-232 ports.

## 4.6 Power Up

Apply power to the power connector on the rear of the instrument using the power cord included, and switch the power switch on the front of the unit ON. The instrument will go through an initialization process and system check. As soon as the system check is completed the system will default to a screen similar to the one shown in Section 6.1.2 - Display Screen Features. The main screen may be configured in many different ways but initially it will be in a default configuration. Subsequently, the unit will power up in the configuration that it was in when last powered off. Allow at least 15 minutes of warm up before performing critical pressure measurements.

**Do not position the equipment so that it is difficult to remove the power cord. The instrument is not intended for connection of long-distance lines, i.e. lines within a building that are longer than 30 m, or that leave the building (including lines of outdoor installations). Power cord length shall be less than or equal to 3 meter.**



## 5 Local Operation and Setup

### 5.1 General Operation

This section describes the procedures for operating the CPC4000 from the front panel. Instructions for operating the device remotely from an external computer are covered in Section 7, Remote Operation. By following the procedures provided in these two sections and Section 10, Calibration, you can expect your CPC4000 to deliver maximum accuracy and dependability for many years of useful service.

#### 5.1.1 Setup Applications

Configuration of the CPC4000 is achieved by changing settings accessed through the Application (“App”) buttons. Local operation is accomplished by observing the data presented in the display. The appearance and functionality of the display can be changed by pressing the App button for the related function. After an app has been chosen, a set of related parameters will appear. After choosing one of these parameters, a set of selections related to that parameter will appear or a data entry keypad.

The desired selection or data can be entered here.

#### 5.1.2 Display Screen Features

The screen shown below provides an overview of the features shown on the display after initialization. The left three fourths of the display contains the area where information is displayed (in this case the Home Application) and the right one fourth contains the selection icons for each application. A zero or tare button, bar graph and auxiliary displays (Peak, Rate, Rate Setpoint, Uncertainty, Units or Barometer) will appear in the Home App if activated. All of the CPC4000 screen features are described in more detail throughout this manual. The active App is represented in a lighter gray color as compared to the other Apps.

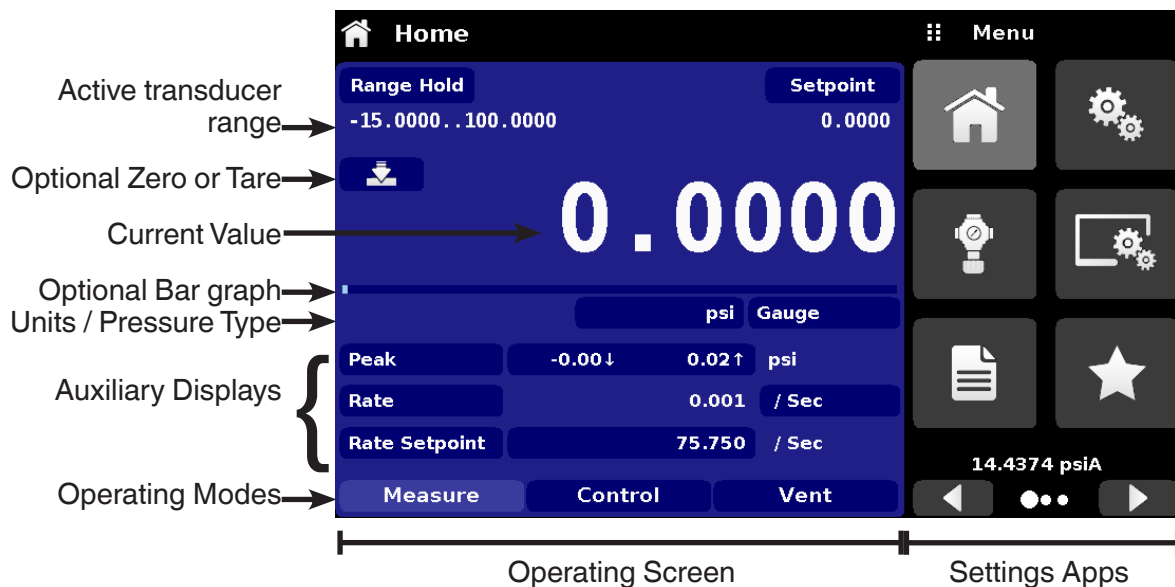


Figure 6.1.2 – Display Screen Features

# Industrial Pressure Controller CPC4000

## 5.2 Initial Setup

Section 6.2.1 and 6.2.2 are provided first so that the operator can initially check the information screen to verify the installed components and to change the language if needed.

### 5.2.1 Contact and Version Information Application



Navigate to the App selection area by pressing the Next Page button [ ] at the right bottom under the App buttons. This gives access to the second page of the App selection area. Press the Information App button [ ] to display Mensor contact, installed transducers, installed regulator along with instrument and software version information.

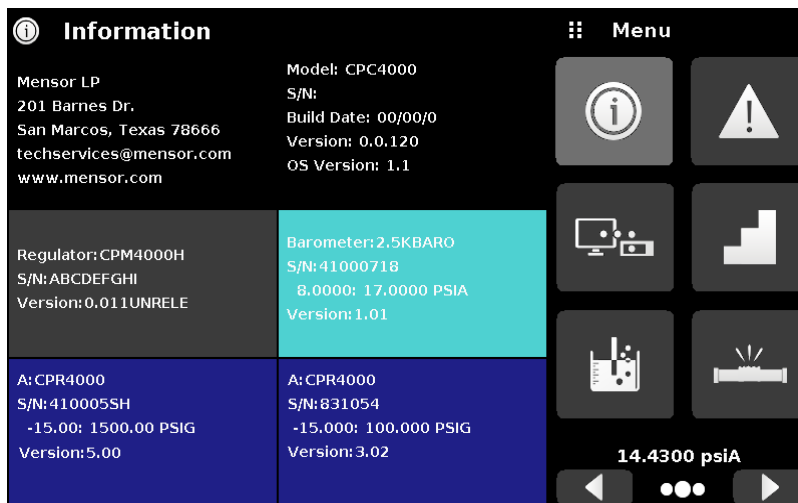


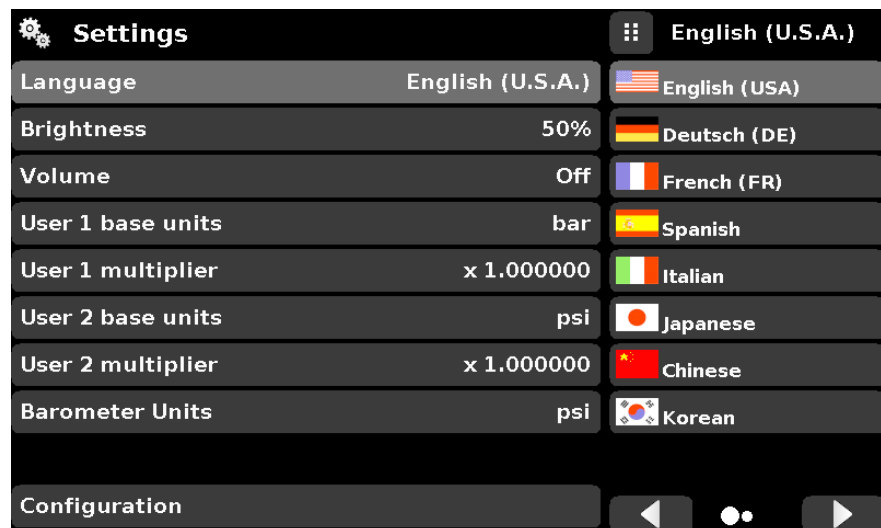
Figure 6.2.1 – Information

### 5.2.2 Language Selection



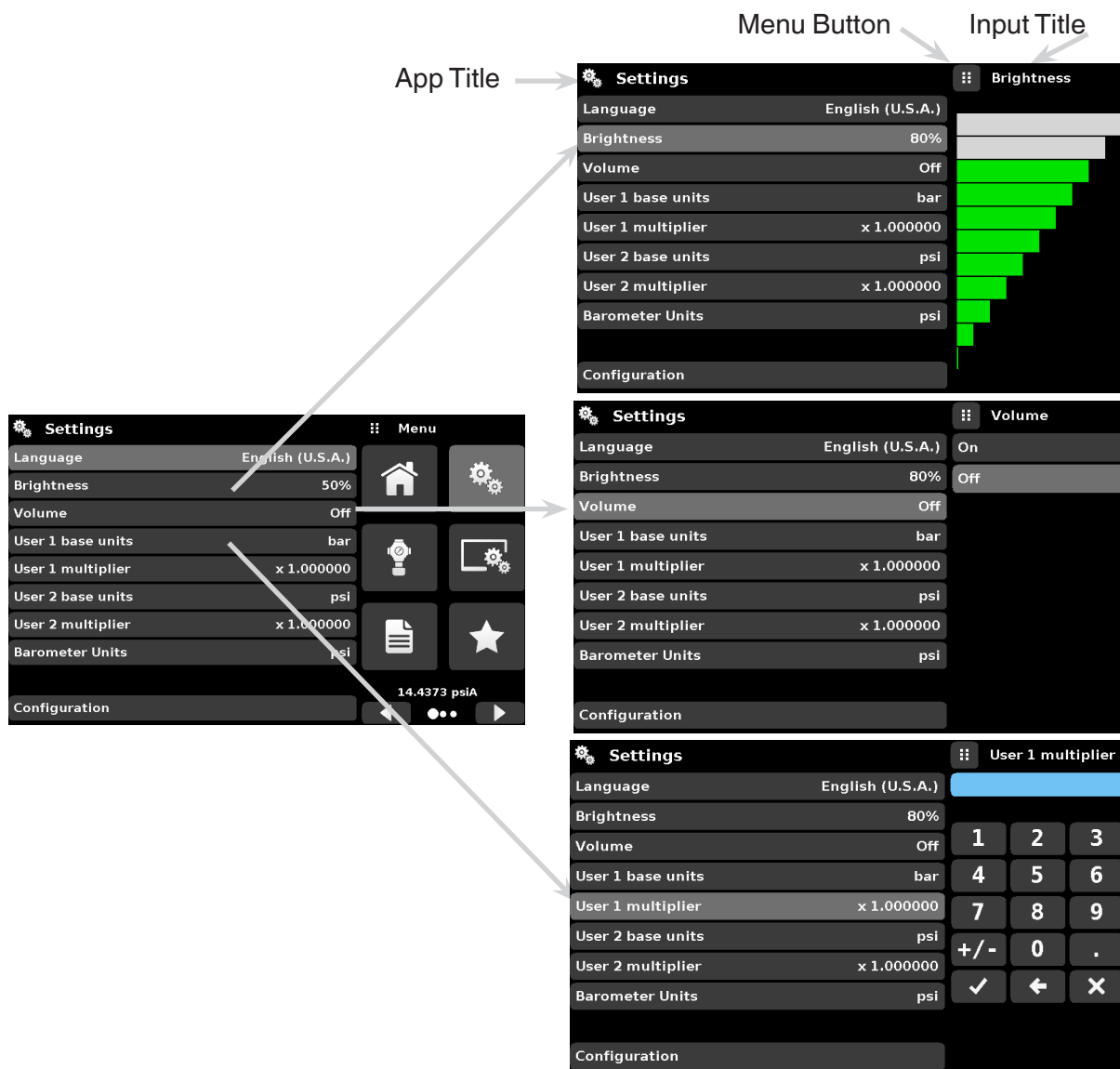
Pressing the settings application button will open a screen where the language, display brightness, volume, user base units/multiplier and configuration loading/saving, can be changed. The current language selections available are shown in the table below. Additional language choices will appear on the screen after pushing the Next Page button [ ]:

| Language | Country       |
|----------|---------------|
| English  | USA           |
| German   | Germany       |
| French   | France        |
| Spanish  | Spain         |
| Italian  | Italy         |
| Chinese  | China         |
| English  | Great Britain |
| German   | Switzerland   |
| French   | Switzerland   |
| Spanish  | Mexico        |
| Russian  | Russia        |
| Korean   | Korea         |
| English  | Canada        |
| French   | Canada        |
| Polish   | Poland        |
| Japanese | Japan         |



## 5.3 Application Selection and Parameter Inputs

The application selection/input area on the right one fourth of the screen (see Figure 6.1.2 - Display Screen Features) is the area where setup, information, calibration, service and other Apps can be chosen. Multiple pages of application selections can be accessed by pressing the Next Page button [ ▶ ] or by pressing the Previous Page button [ ◀ ]. A series of horizontally placed circles on the bottom right represents the number of pages and indicate the active page by a larger circle. As each App is chosen, related application parameters will appear on the left three fourths of the screen along with the name of the application, and a reduced size icon in the top title section. When a parameter is chosen, related selections, sliding scales or a data entry key pad will appear in the input area on the right where the application selection buttons were previously displayed. An example of each type of input is shown below. To return to the App selection menu, simply press the Menu button [ ☰ ] above the input area. The purpose and use of each selection and menu is intuitively apparent and will become second nature with minimal exposure to the menu structure.



## 5.4 Applications

### 5.4.1 Home Application



The Home App is the normal operation screen. This application is different from the others in that it is not used to setup the configuration but is used to monitor the pressure applied to the installed transducers and the device under test through the measure / control port.

The screen in figure 6.4.1-A shows the basic Home App in an instrument. The user can change the display to show multiple auxiliary displays by pressing the auxiliary button on the left corner of the screen (figure 6.4.1-B). The Units button is always displayed. When the Units button is pressed a selection of imperial and metric units will be displayed on the right (figure 6.4.1-C); notice that the Units button has a lighter background when the selection menu is active. If a barometric reference is installed, the Mode button, described below, will toggle from Gauge to Absolute mode when pressed.



Figure 6.4.1-A – Basic Home App

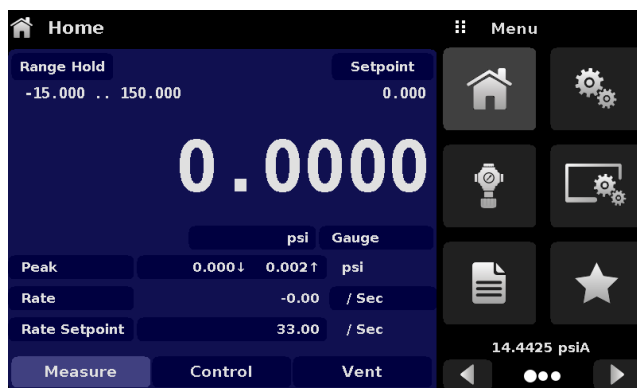


Figure 6.4.1-B – Single Channel Display

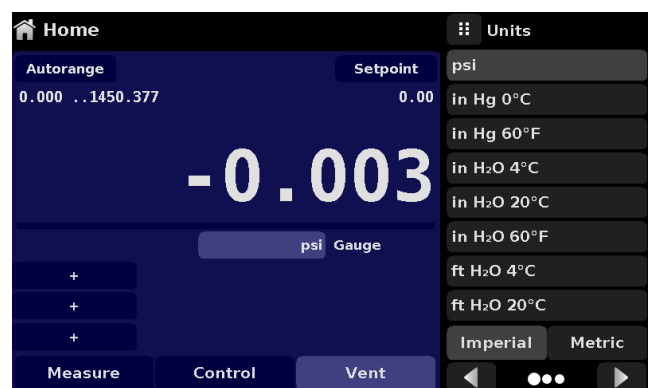


Figure 6.4.1-C – Pressure Units

#### 5.4.1.1 Range Hold / Autorange

The Range Hold / Autorange button allows the user to select the active range. By clicking the Range Hold button, the user can select the active transducer from the primary and secondary transducers or utilize the “Autorange” feature to let the instrument automatically select the active range based on the current pressure value.

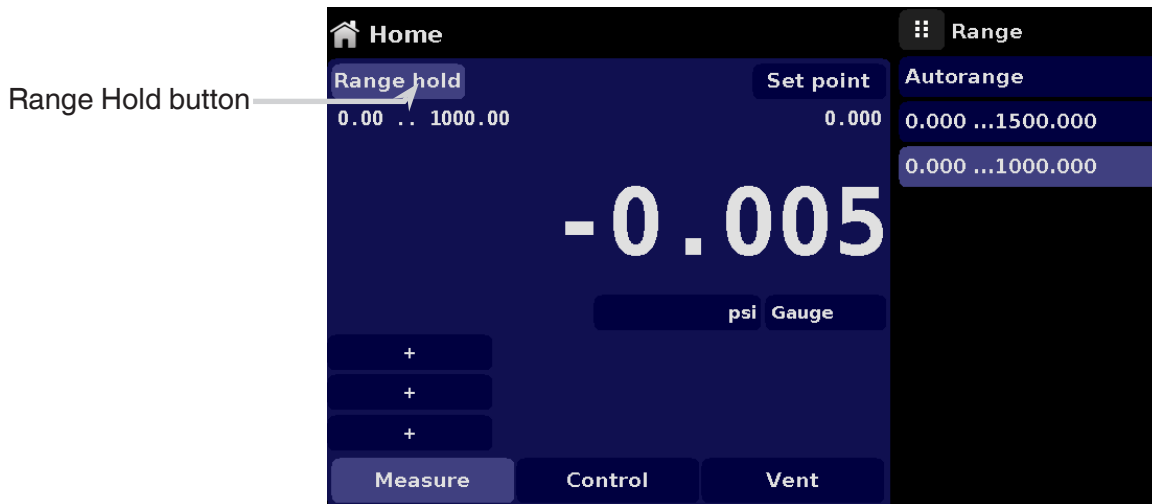


Figure 6.4.1.1 – Mode Label

#### 5.4.1.2 Control Setpoint

The Setpoint button allows the user to enter the desired pressure value to be controlled by the instrument. There are multiple ways of entering the control setpoint: numeric keypad, step increments, percentage entry, digital step or a program data entry. These methods can be accessed by the user by pressing the “Setpoint” button and the various setpoint entry methods can be navigated with the Next Page [ ▶ ] and Previous Page [ ◀ ] buttons.

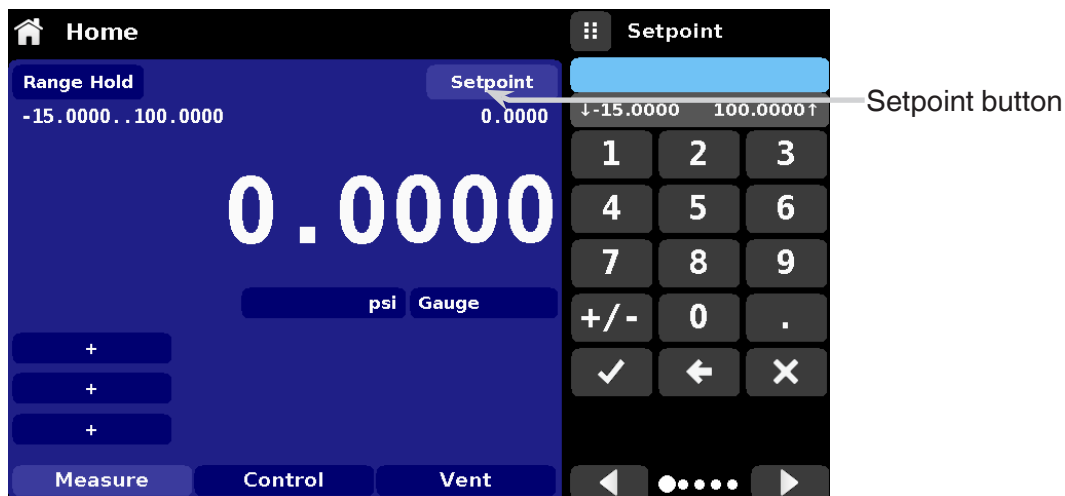


Figure 6.4.1.2 – Setpoint Button

## 5.4.1.2.1 Numeric Keypad

The first entry method provides 10 digits for numeric entry, plus the decimal point and a sign key (figure 6.4.1.2.1). The sign key [+/-] will toggle between positive and negative values. Each stroke on the key pad will echo in the blue input value window above the pad. A change between plus and minus values [+/-] can be entered at any time during the string entry. Pressing the Enter [ ✓ ] button will accept the value and it will become the setpoint.

If the input window holds an illegal value when the Enter button is pressed the system will respond with an error tone and the entry will turn red. When that happens determine the cause of rejection, delete the entry using the Delete [ ✕ ] button and then enter a valid number. The setpoint can only be entered within the minimum and maximum control range set in the Control Settings App (section 6.4.3.5). These limits are shown above the numeric entry keypad.

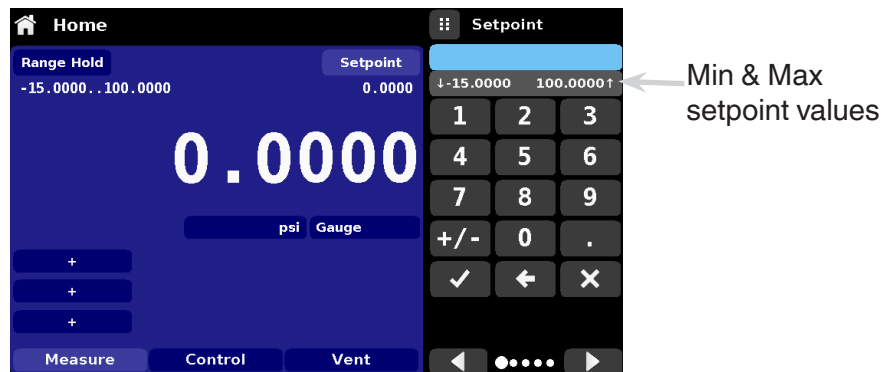


Figure 6.4.1.2.1 – Numeric Keypad Setpoint Entry

## 5.4.1.2.2 Step Increments

The second entry method allows the user to enter the setpoint in the same way as the Numeric Keypad by keying in the value and then pressing the Enter [ ✓ ] button. The user can then enter the desired value of step increment and press the Step Up [ ▲ ] or Step Down [ ▼ ] button, without pressing the Enter button. This number will then be used to decrease or increase the existing setpoint value. Subsequent touches of the Step Up or Step Down button will continue to increase or decrease the setpoint by the step value. If the Enter button is pressed the newly entered value will register as a new setpoint value on the Home Screen rather than a step value.

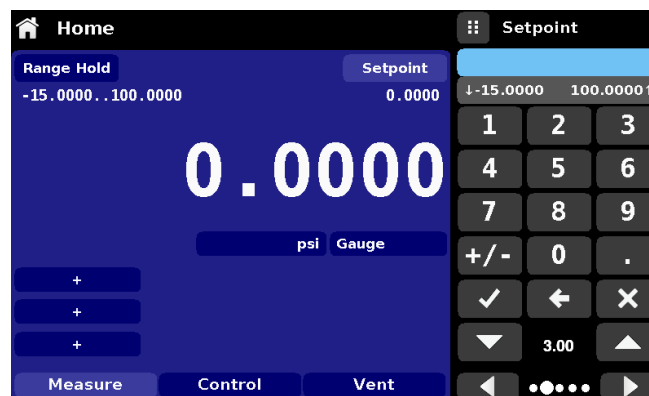


Figure 6.4.1.2.2 – Numeric Keypad with Step Increments

#### 5.4.1.2.3 Percentage Entry

The third entry method is the Percentage Entry method (figure 6.4.1.2.3-A) which allows the user to select a setpoint value as a percentage of the pressure range of device under test (DUT). The user can choose between various percentage values by clicking on the desired button. The setpoint will instantly change to the selected percentage value of the DUT. Alternatively, the setpoint can also be selected as a specific pressure value within the range of the DUT. The user can also configure the minimum and maximum pressure values of DUT by clicking the button displaying pressure range (figure 6.4.1.2.3-B). This would take the user to the Step Settings App (figure 6.4.1.2.3-C) which is explained in Section 6.4.10, Step Settings.

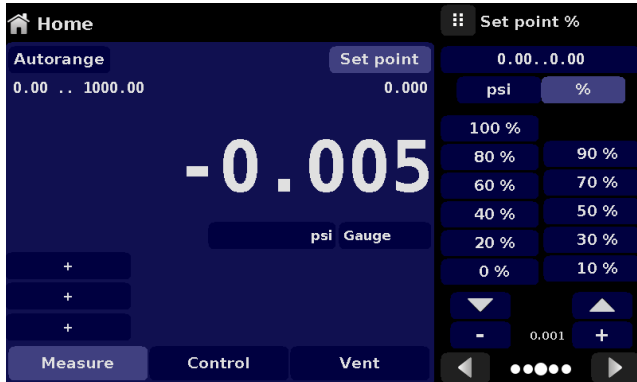


Figure 6.4.1.2.3-A – DUT Percentage Entry



Figure 6.4.1.2.3-B – DUT Pressure Value Entry

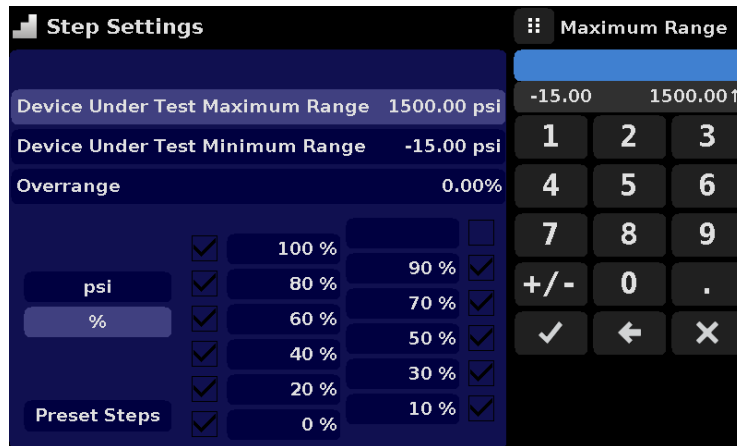


Figure 6.4.1.2.3-C - Step Settings App

## 5.4.1.2.4 Digital Step Entry

The fourth entry method is the Digital Step data entry method. This method allows the user to increase or decrease the setpoint value by one digit at a time. The digit to be changed can be selected from a string of five zeroes (0) and one blue numeral one (1) by sliding a finger across the zeroes and converting the desired digit to a blue 1. The right most digit in the Digital Step corresponds to the least significant digit of the setpoint. Each digit of the setpoint can then be increased or decreased by pressing the Up [ ▲ ] or Down [ ▼ ] button.



Figure 6.4.1.2.4 – Digital Step Entry

## 5.4.1.2.5 Program Data Entry

The fifth entry method is through the automated Programs stored in the CPC4000 memory. The Program Player allows the user to select one of the stored Programs and use it for setpoint entry. A Program can be chosen either by using the Up [ ▲ ] or Down [ ▼ ] buttons or by clicking the program name. After selecting the desired program, press the Play [ ▶ ] button to start the program. More information on the Program Player and how to create/ edit programs is available in section 6.4.5, Programs Application.

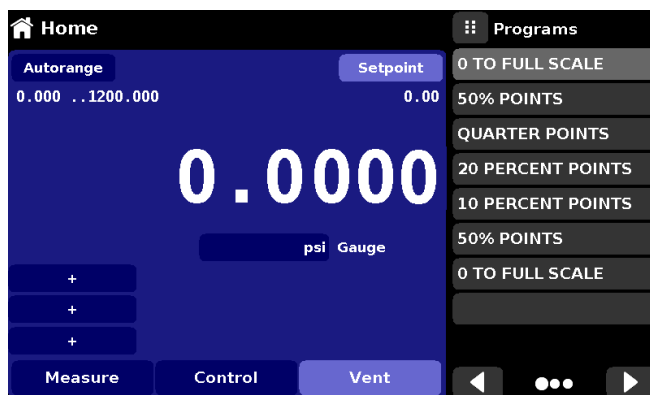


Figure 6.4.1.2.5-A - Program Selection

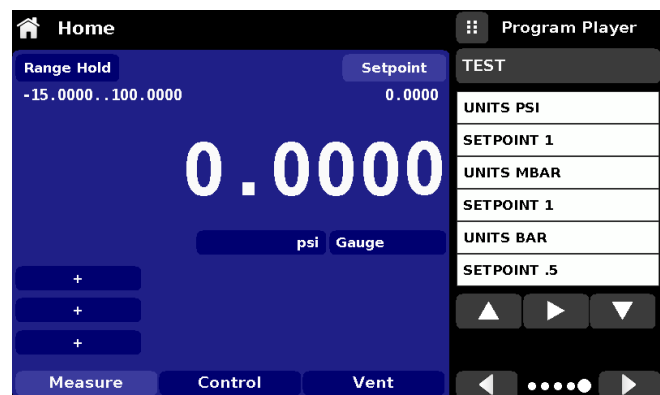


Figure 6.4.1.2.5-B – Program Data Entry



### 5.4.1.3 Units and Pressure Type

The Units button is always displayed. When the Units button is pressed a selection of imperial and metric units will be displayed on the right (figure 6.4.1.3 - A). The Pressure Type button is only active if there is an optional barometer installed. Otherwise, the Pressure Type button becomes a label (figure 6.4.1.3 – B) indicating the native pressure type of the channel (absolute or gauge). When an optional barometer is installed, a native gauge transducer can emulate absolute pressure using the barometric reference. Alternatively, a native absolute transducer can emulate gauge pressure. Emulation can be activated simply by pressing the Pressure Type button. The Pressure Type button becomes a label when the selected pressure unit is “% of F.S. value”.

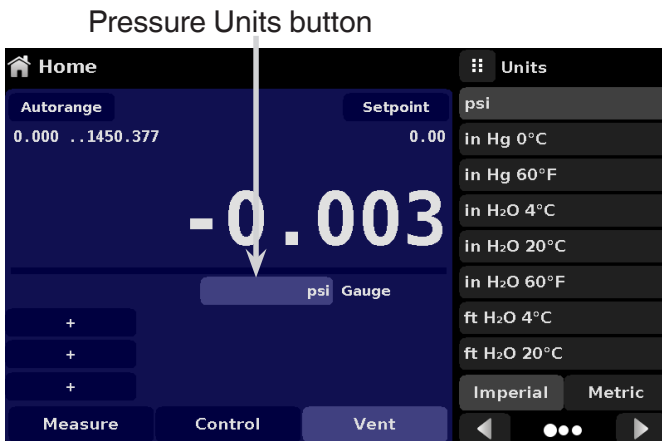


Figure 6.4.1.3-A

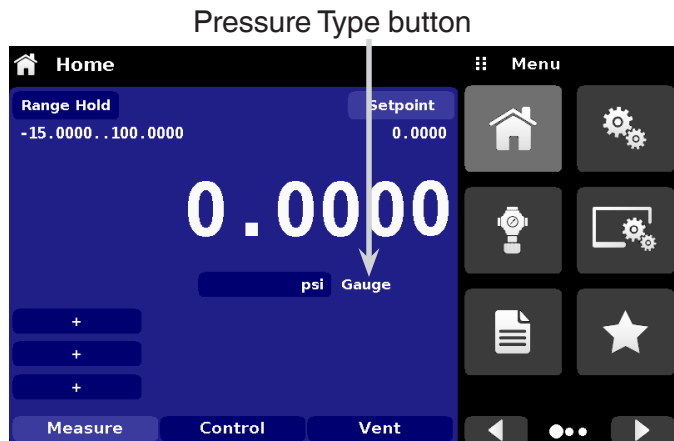


Figure 6.4.1.3-B

#### 5.4.1.4 Bar Graph

An optional bar graph can be displayed below the current pressure value. The bar graph indicates the position of the current value with the maximum range of the primary transducer in that channel. This bar graph will appear in the Home App when selected from the Display Settings App (section 6.4.4).

#### 5.4.1.5 Auxiliary Displays

The screen in figure 6.4.1.5 - A shows all of the possible auxiliary display items that can be included in the Home App. The Home App can have up to three auxiliary displays which can be chosen by clicking on each button and then selecting the display item from the menu on the right side of the screen (figure 6.4.1.5-B).

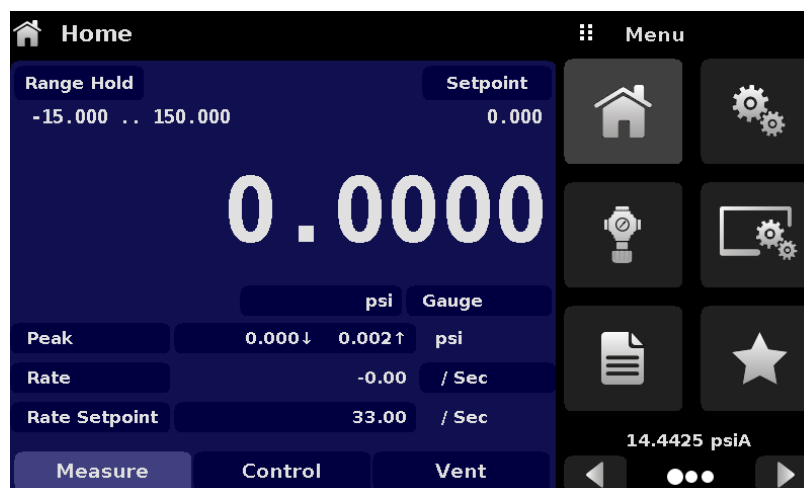


Figure 6.4.1.5-A – Home App with Auxiliary Displays

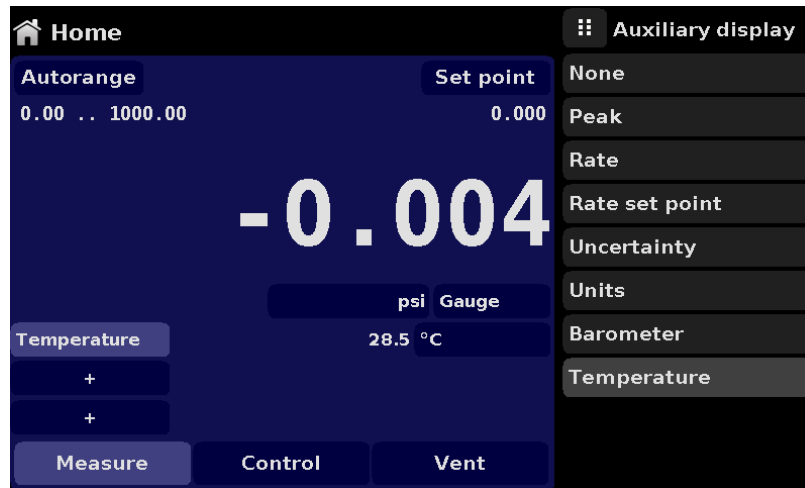


Figure 6.4.1.5-B – Auxiliary Display Selection

Each auxiliary display can be modified by pressing the displayed button.

**Peak:** Pressing the Peak button will reset the upper and lower peak value to the current reading, subsequent negative or positive divergence from that reading will be recorded in the button.

**Rate:** Pressing the Rate button will display a choice of time rate units for the rate denominator.

**Rate Setpoint:** Pressing the Rate Setpoint button will let the user enter the new Rate Setpoint via multiple entry methods

**Uncertainty:** Displays the accuracy in current units at the pressure being displayed.

**Units:** Pressing the Auxiliary Units button will display the same set of units available for the primary units. Pressing any of these units will change the auxiliary units to that chosen unit.

**Barometer:** Displays the reading of the optional barometric reference in current pressure units

**Temperature:** Displays the internal temperature of the controller in Celsius, Fahrenheit, or Kelvin units.

#### 5.4.1.6 Zero Button


If the Zero Calibration function has been chosen in the Display Settings App (section 6.4.4), then the Zero Cal Button [  ] will appear in the Home App. If the instrument is measuring absolute pressure, and the Zero Cal Button is pressed, a keyboard will appear to allow a single point calibration. If the instrument is measuring gauge pressure, pressing the button will set the current reading to zero. If the instrument is in emulation mode (absolute or gauge) then the value will not be saved to the transducer but only as a temporary adjustment while in emulation mode. After exiting the emulation mode or after a power cycle, the temporary adjustment will be cleared. The zero adjustment not in emulation mode will be saved to the transducer as if single point calibration had been performed.

Figure 6.4.1.6 shows the instrument with zero cal function enabled. The screen on the left shows instrument in gauge mode. The screen on the right shows the same instrument, but the zero button on the absolute mode has been pressed, showing the keypad enabled to accept a new single point calibration value.

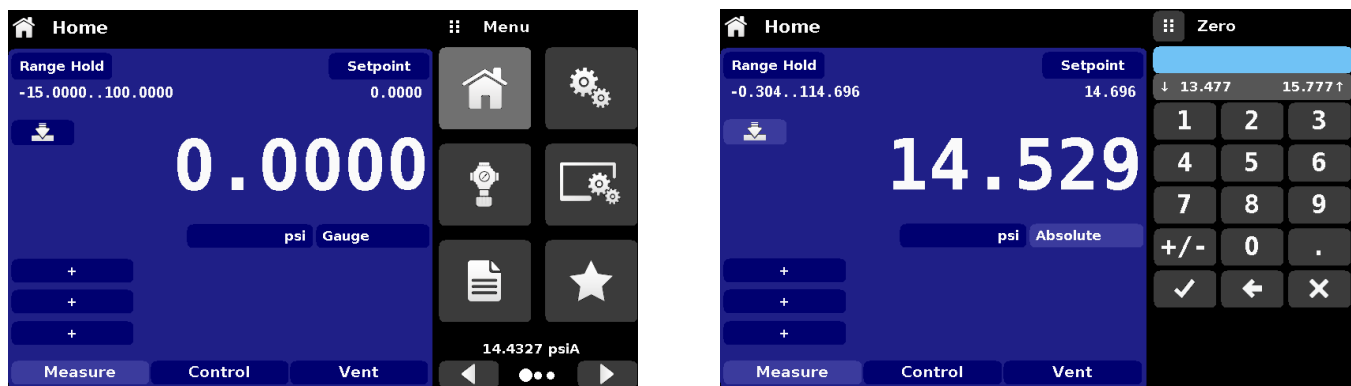


Figure 6.4.1.6 – Zero Button, Gauge - Absolute

The background color of the zero button will momentarily change to a lighter color as the zero calibration is performed then will revert back to a darker color when complete.

Note: The “Zero” selection will only be accessible when the “Local Autozero” setting is enabled from the One-point calibration screen. Please refer to Section 10.7 for more information.

### 5.4.1.7 Tare Button

If the Tare calibration function has been chosen in the Display Settings App (section 6.4.4), then the Tare Button [ **T** ] will appear in the channel screen. For safety reasons, the tare button will be highlighted in yellow when active. The Tare button and the Zero Button cannot appear on the screen at the same time. When the Tare button is pressed, the instrument will subtract the current pressure reading (the tare pressure) so that the indicator will display zero. Subsequent deviations in pressure will be relative to the tare pressure.

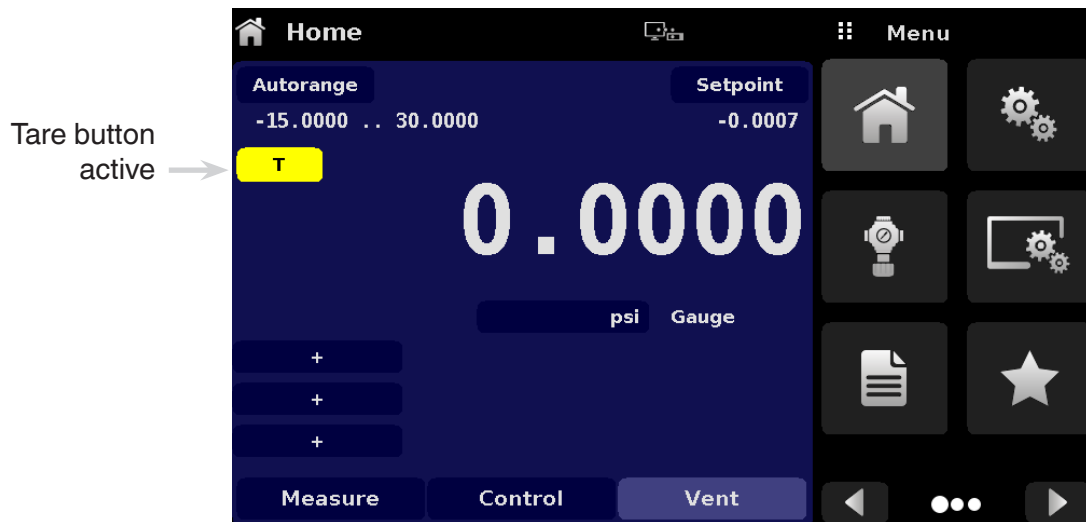


Figure 6.4.1.7 – Tare Button

Pressing the tare button again will deactivate the tare and change the pressure indication back to the reading corresponding to the calibrated output of the transducer. An active tare will revert to a deactivated state after a power cycle.

#### 5.4.1.8 Operating Mode Selection

The operating modes are permanently displayed on bottom of the Home App. The CPC4000 has three operating modes: Measure, Control and Vent. After the system has switched on, the instrument will automatically be placed in Vent mode. The user can switch from one mode to the other by using the mode selection keys






##### Notice

When switching from Control mode to Measure mode, the system will not be vented and the last applied pressure will be locked in the system by means of a solenoid valve.

**Measure Mode:** In Measure mode the CPC4000 acts like a precision pressure measuring instrument and measures the pressure applied at the Measure/Control port. If the Control mode was the last used mode before switching into Measure mode, the last controlled pressure is held in the test assembly.

**Control Mode:** In Control mode the CPC4000 provides a controlled pressure at the Measure/Control port equal to the setpoint value. It is activated by pressing the Control button. In order to ensure smooth operation in the control mode, following measures must be taken and respective parameters must be set.

- In order to control pressures close to or below atmospheric pressure, a vacuum pump should be connected to the Exhaust port
- The control speed can be set in the Control Settings App [  ]. The Control rate can be set between 0.001% of range/sec to 20% of range/sec.
- Control limits can be set in the Control Settings App [  ].

**Vent Mode:** The Vent function will vent the system to the atmosphere, including the test assembly connected to the Measure/ Control port. The Vent mode can be activated from the Measure or Control mode by pressing the Vent button. The vent rate can be set in the Control Settings App [  ]. The vent rate can be set between 0.001% of range/sec to 20% of range/sec.



##### Warning

**WARNING!** Venting will cause a loss of pressure at the vent rate in the system and the plumbing connected to the Measure/Control port. Care must be taken that the device under test is not damaged during venting.

## 5.4.2 Settings Application



The Settings App is used to set up general settings for the display. Settings parameters include Language, Brightness, Volume, User 1 base units, User 1 multiplier, User 2 base units, User 2 multiplier, Barometer units, and Configuration. Figure 6.4.2 shows these parameters as indicated when the Settings App has been chosen. As each parameter is pressed, an input screen will appear on the right where selections can be made.

The Settings App provides a place to change the language, display brightness, volume, user units, and barometer units. Configuration settings of the unit can also be saved within this application plus the default configuration can be activated.

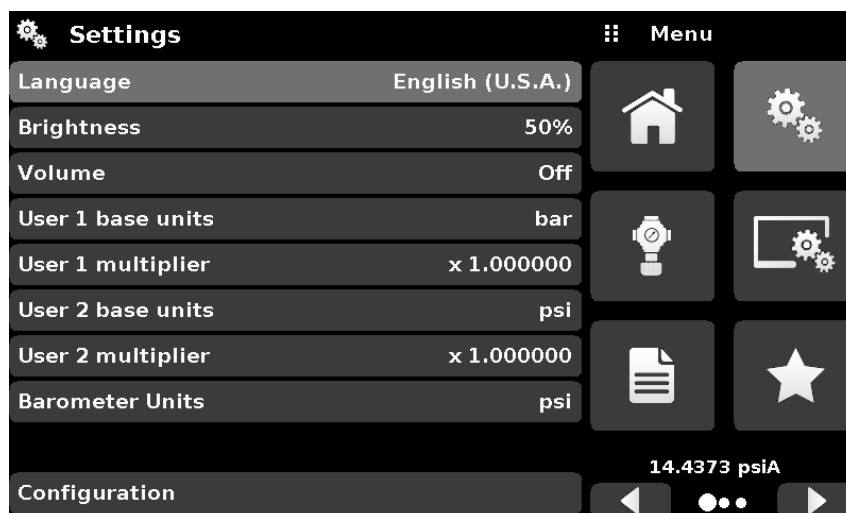


Figure 6.4.2 – Settings application

### 5.4.2.1 Languages

The Language parameter provides a selection of different languages. Once a language is chosen all words within all menus will appear in the chosen language and the radix character (decimal mark) will change from a dot (.) to a comma (,) depending on the language chosen. More languages can be accessed by navigating to the next page of the language selection menu on the right side of the screen.



Figure 6.4.2.1 – Languages

### 5.4.2.2 Brightness

The Brightness setting provides a sliding scale to increment the screen brightness in all screens. Sliding your finger along the bar graph or touching anywhere in the bar graph will change the brightness of the screen. After the setting is made and your finger is removed from the screen the menu will show the brightness percent selected.

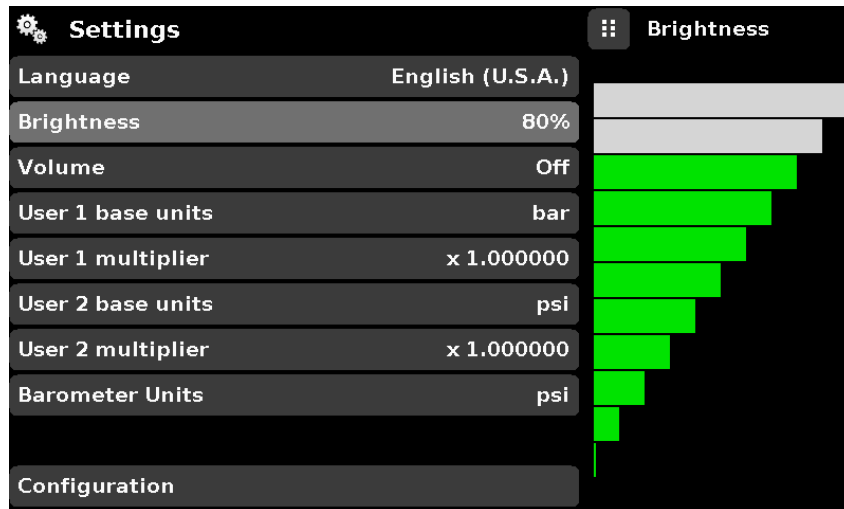


Figure 6.4.2.2 – Brightness

### 5.4.2.3 Volume

The Volume setting provides a way to turn on or off the touch screen audio feedback.

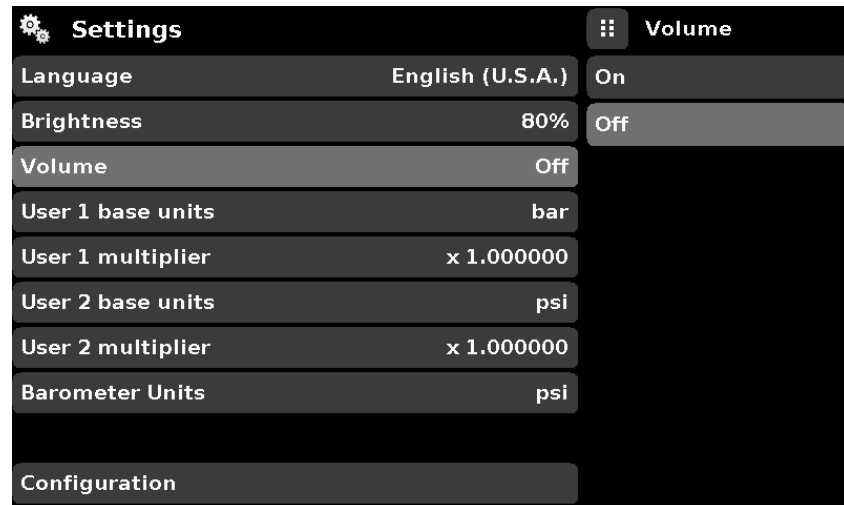


Figure 6.4.2.3 – Volume

### 5.4.2.4 User Base Units / Base Units Multiplier

When choosing a unit of measure from the Home Application (main screen), standard units can be chosen in addition to two user defined units. User units 1 and 2 are defined in the Settings App using “User 1 base units”, “User 1 multiplier” and / or “User 2 base units”, “User 2 multiplier”. For example, if the display of one atmosphere (atm) was needed, then psi could be chosen as the “User 1 base unit” and the “User 1 multiplier”, in this case, would be 0.068045. When set this way and the user 1 unit has been chosen, the user 1 unit will now display the pressure in atm.

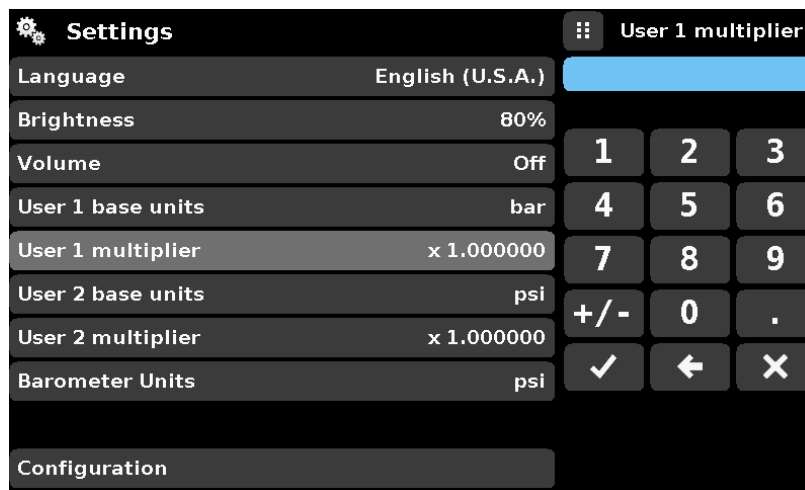


Figure 6.4.2.4 – User base units / Base units multiplier

### 5.4.2.5 Barometer Units

When the Barometer Units Parameter has been chosen, a list of Imperial or Metric units is presented on the right side of the screen. Any of these units can be chosen from this list for the barometric readout that can be seen on the bottom right of the Home App.

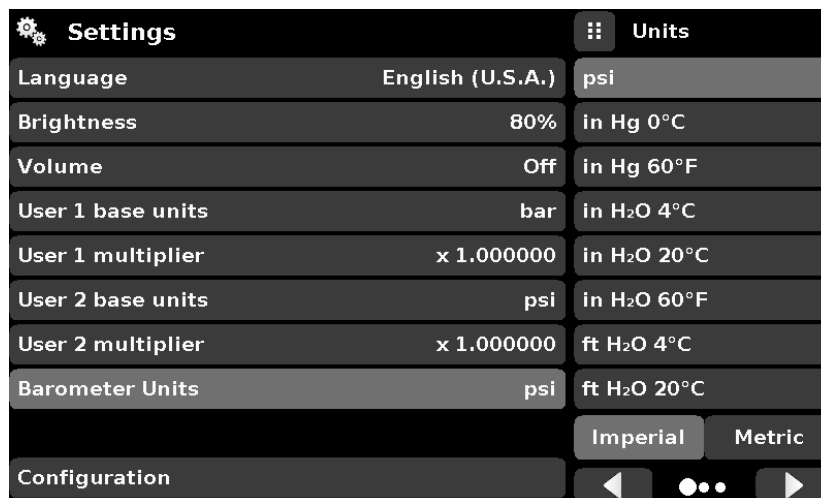


Figure 6.4.2.5 – Barometer units



#### 5.4.2.6 Configuration

Configuration is the last parameter in the Settings App. It allows the operator to save instrument settings and load them, as needed, in the future. Parameters that are set in the Settings App, the Frames App, the Transducer App, and the Remote App can be saved using the Configuration “Save” button and recalled using the Configuration “Load” button. Simply set all desired parameters then go to Settings-Configuration, press one of the numbered Configuration buttons then press the “Save” button. This will save the current configuration in that button. To reload a saved configuration at a later time, go to Settings-Configuration and press the numbered configuration button corresponding to the saved configuration and then press the “Load” button.

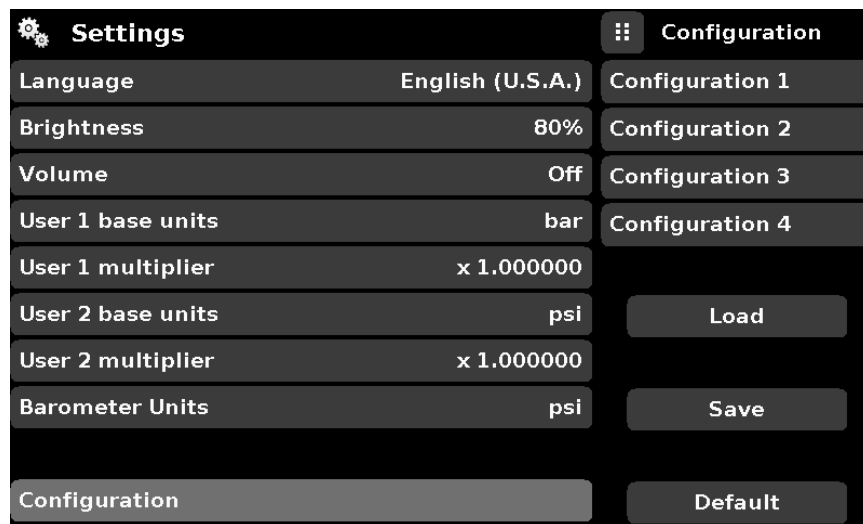


Figure 6.4.2.6 – Configuration

The instrument default configuration can be activated simply by pressing the “Default” Button.

## 5.4.3 Control Settings Application





The Control Settings App allows the user to select and configure the control parameters for the solenoid valve regulator in the instrument. This display remains the same for either one or two transducer instruments. The Control Settings screen is divided into two pages and can be navigated using the Next Page [  ] and Previous Page [  ] buttons. The Control Settings App provides two preset control modes “Precision” and “High Speed” which affect the “Control Behavior”, “Rate Setpoint”, “Stable Window” and “Stable Delay”. The Precision control mode is set as default and provides a stable control rate at medium overshoots. The High Speed control mode provides faster control rate at a higher overshoot. Each of the control parameters can be changed by the user to best suit their application in the “Custom” control mode. The “Custom” control mode retains the values of the parameters entered by the user until the user changes it again. Figure 6.4.3-A and Figure 6.4.3-B show the App display for Control Settings App. Figure 6.4.3-C shows the first page of the Control Settings App in “High-Speed” control modes.



Figure 6.4.3-A – Control Settings App

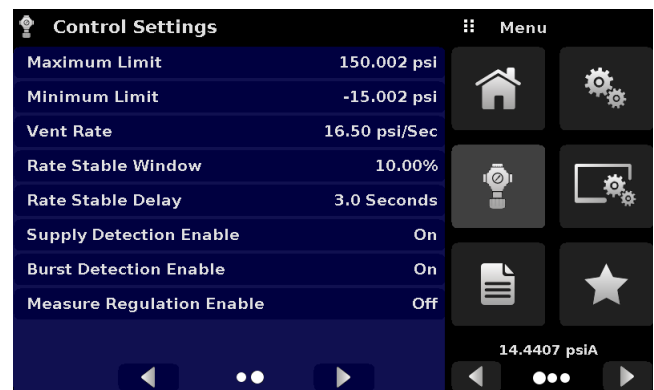


Figure 6.4.3-B – Control Setting App

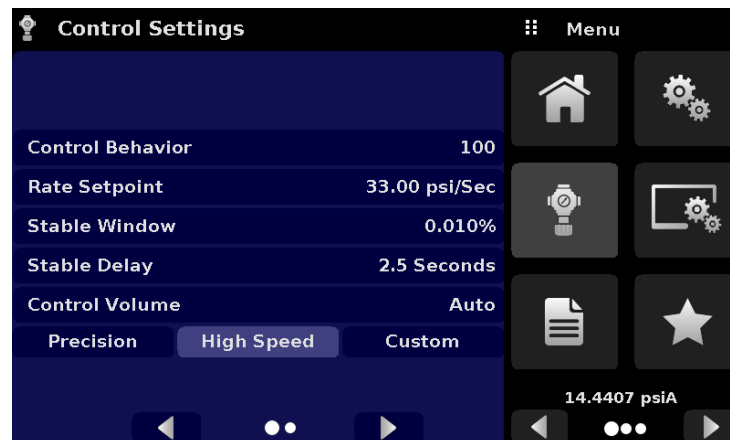


Figure 6.4.3-C – High Speed control mode

### 5.4.3.1 Control Behavior

The Control Behavior button in the Control Settings App provides a choice between different levels of control behavior ranging from “0” to “100” where “0” represents lowest overshoot control mode and “100” represents High Speed control mode. The Control Behavior is preset to “50” for Precision control mode and to “100” for High Speed control mode. The Control Behavior can be changed using the sliding scale. Figure 6.4.3.1 shows the sliding bar to adjust control behavior in the Custom control mode.

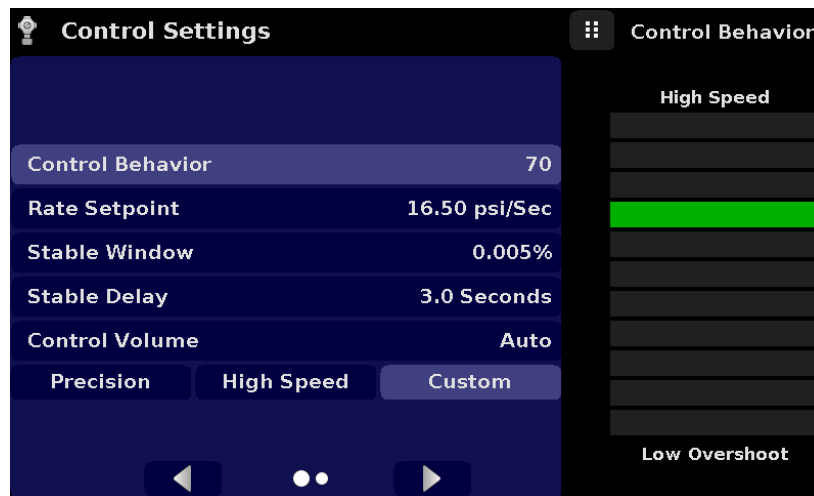


Figure 6.4.3.1 – Control Limit Setting

### 5.4.3.2 Rate Setpoint

The Rate Setpoint button allows the user to set the rate of pressure change when the CPC4000 is controlling up or down to a setpoint (figure 6.4.3.2). The rate is limited to 0.1% of span of primary range of the transducer/second to 20% of the full scale range/second.

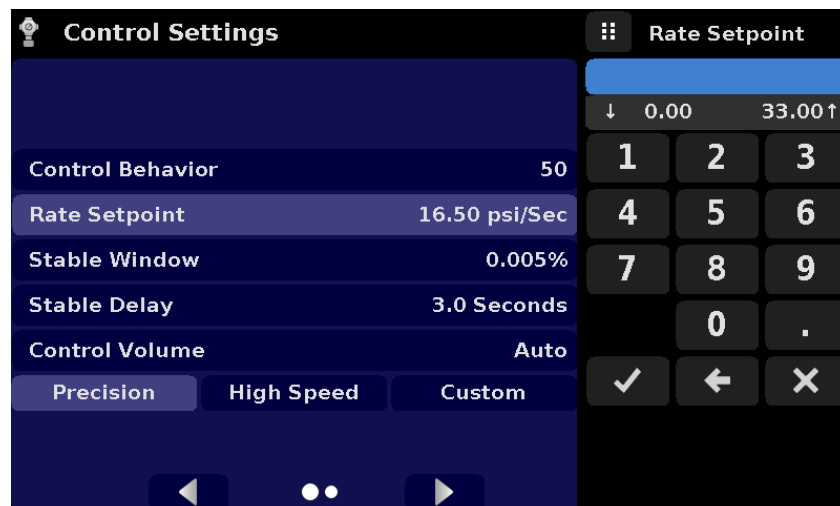


Figure 6.4.3.2 – Rate Setpoint

### 5.4.3.3 Stability Parameters

Stability parameters for the controlled pressure can be found in the Control Settings App and can be configured using the Stable Window and Stable Delay buttons. When the controller enters a stable condition the pressure indication color on the Home App will change from white to green. The Stable Window button allows the user to enter a value as a percentage of the highest range transducer. This value represents the pressure window within which any setpoint value would be considered stable by the user. The Stable Delay button lets the user add a desired delay until the pressure value is considered stable while being in the stable window.

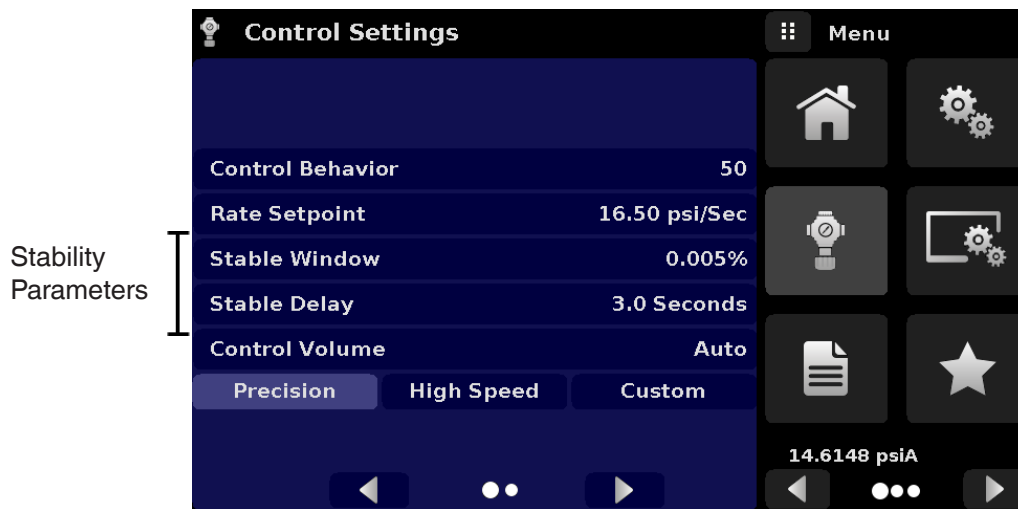


Figure 6.4.3.3 – Stability Parameters

### 5.4.3.4 Control Volume

The Control Volume button in the Control Settings App allows the user to control pressure volume in “cc”. The CPC4000 is capable of automatically identifying the control pressure volume and adjusting the control parameters based on it. By default this button is set on “Auto”. Figure 6.4.3.4 displays the control volume setting for the instrument.

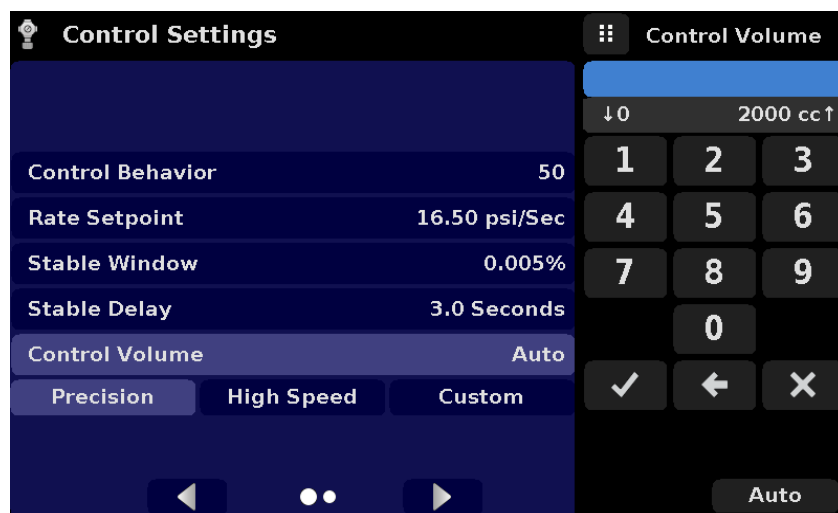



Figure 6.4.3.4 – Control Volume

### 5.4.3.5 Control Limits

The Maximum and Minimum Limit buttons can be accessed by clicking the Next Page [  ] button in the Control Settings App. These buttons provide a place to limit the setpoint value that can be chosen in the Home App. These limits can be set within +/- 0.1% of the range of the primary transducer (1.01% for low pressure ranges less than or equal to 0.35 bar). The primary transducer, by convention, will have the widest range. The minimum limit must be lower than the maximum limit. The user cannot enter setpoints and thereby not control to pressures outside of these limits.

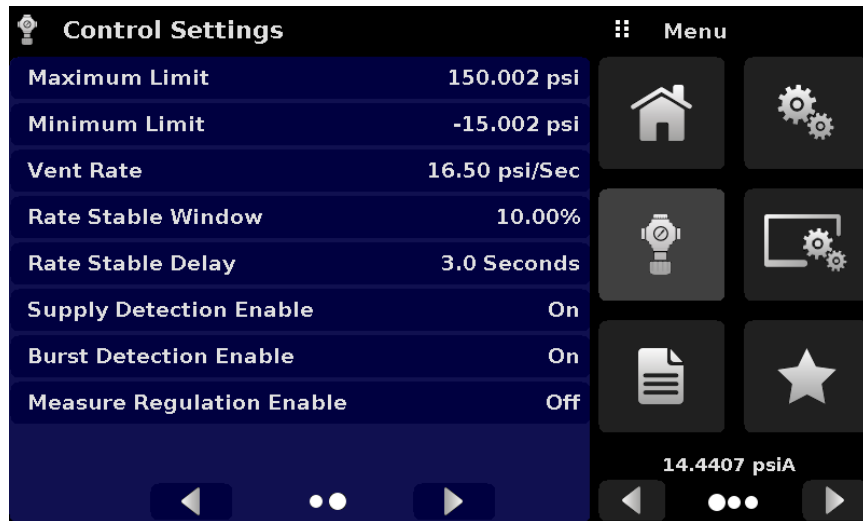


Figure 6.4.3.5 – Control limits

### 5.4.3.6 Vent Rate

The Vent Rate button in the Control Settings App lets the user to determine the rate at which pressure will vent in vent mode. By default the rate of the vent is set similar to the control rate. The rate is limited to a maximum of 20% of the full scale range/ second. Figure 6.4.3.6 displays the vent rate setting for the instrument.

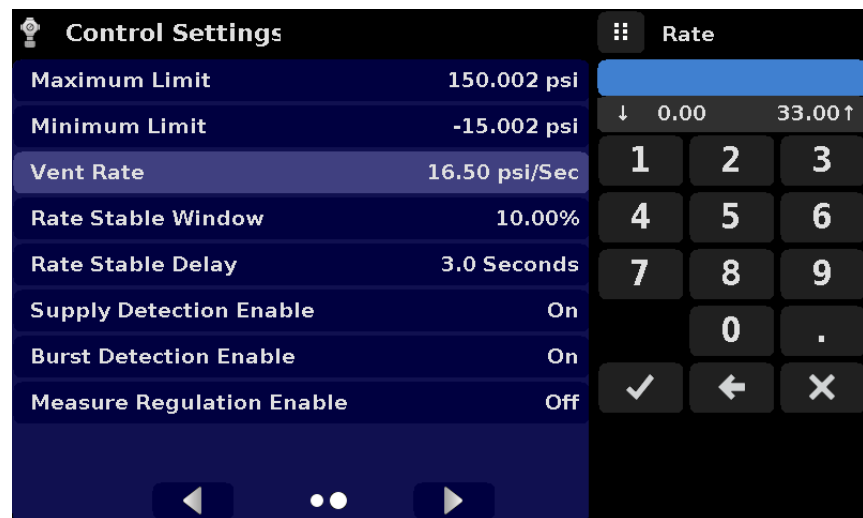


Figure 6.4.3.6 – Vent rate

## 5.4.3.7 Rate Stability Parameters

Rate parameters for the control rate can be found in the Control Settings App and can be configured using the Rate Stable Window and Rate Stable Delay buttons. The Rate Stable Window button allows the user to enter a value as a percentage of the active range of transducer. This value represents the pressure window within which the control rate value would be considered stable by the user. The Rate Stable Delay button lets the user add a desired delay until the control rate is considered stable while being in the rate stable window.

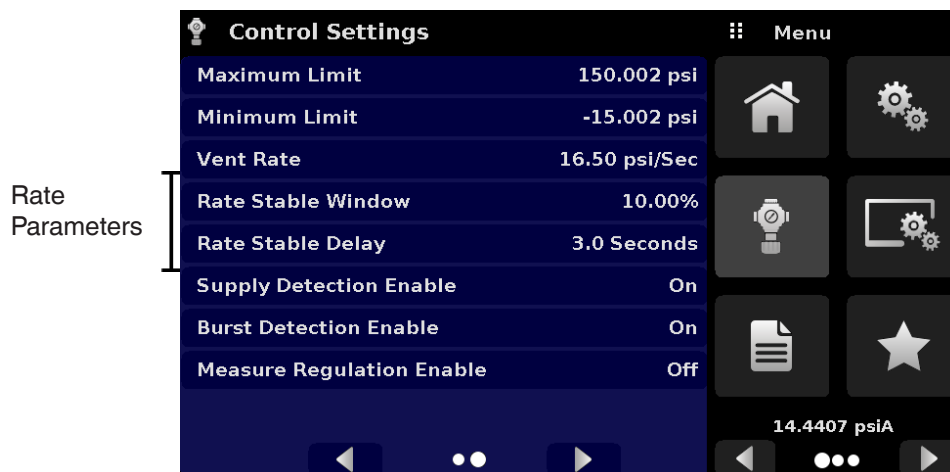



Figure 6.4.3.7 – Rate Parameters

### 5.4.3.8 Detection Flags

The CPC4000 Industrial Pressure Controller is equipped with three detection flags that can be enabled or disabled by the user as needed. These detection flags appear in the Control Settings App. The primary purpose of these detection flags is to protect the instrument and to ensure desired operation. Each of these flags can be turned “On” or “Off” as per user’s need. Figure 6.4.3.8 shows the detection flag settings.

- **Supply Detection Enable:** If turned “On”, this flag allows the user to check for sufficient supply pressure at the Supply Port of the instrument. In case the supply pressure is less than over 10% of the control setpoint, an error is reported which can be seen in the Troubleshoot App by clicking the error symbol [  ]. This flag is turned “Off” by default.
- **Burst Detection Enable:** If turned “On”, this flag allows the user to protect the instrument against sudden bursts in the pressure at the Measure/ Control Port. In case a burst is detected, an error is reported which can be seen in the Troubleshoot App. This flag is turned “On” by default.
- **Measure Regulation Enable:** If turned “On”, this flag allows pressure to be controlled while the instrument is in “Measure” mode to prevent pressure leaks in the system over time. This will turn on the internal pressure regulator periodically to control pressure in a certain range of the measured pressure value. This flag is turned “Off” by default.

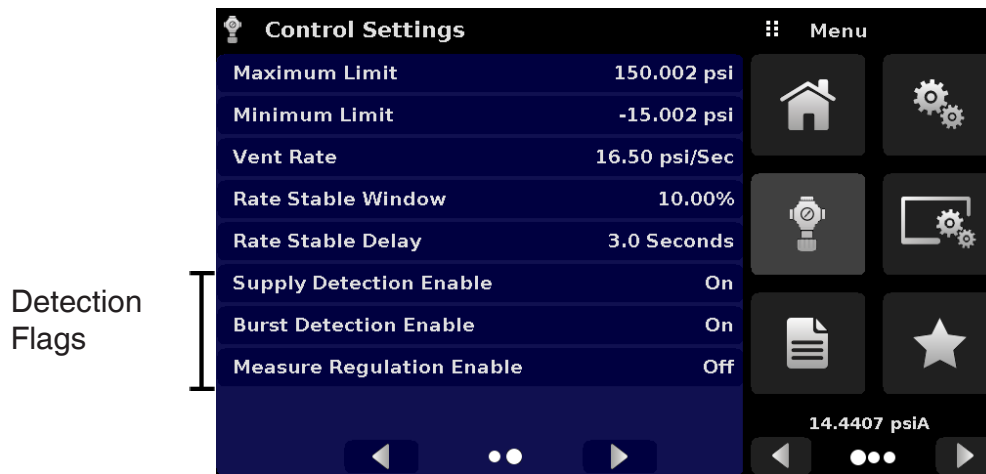


Figure 6.4.3.8 – Detection Flags

#### 5.4.4 Display Settings Application



The Display Settings Application allows the user to configure display properties like the filter for the reading to reduce fluctuations due to electrical noise, and to set the resolution of the reading. In addition, the bar graph display and calibration function can be specified here.

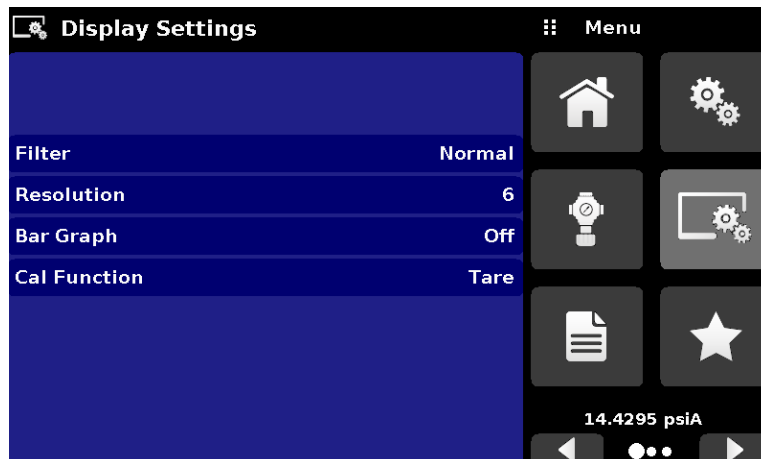


Figure 6.4.4 – Display Settings Application

##### 5.4.4.1 Reading Filter

The Filter is an electronic filter to smooth out the pressure readings. Because of differences in resolution, greater filtering may display a more stable reading for some pressure units. Turn off the Filter by selecting “Off”, select varying degrees of filtering for the current units by selecting “Low”, “Normal” or “High”.

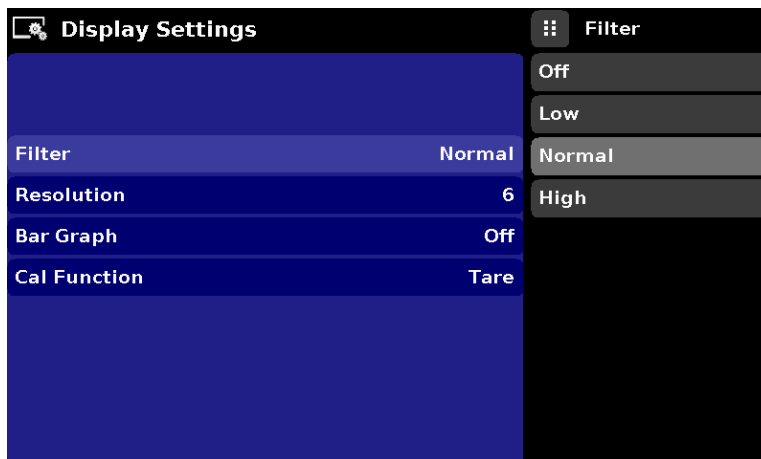


Figure 6.4.4.1 – Channel Selection



#### 5.4.4.2 Reading Resolution

The Resolution of the displayed pressure value for each Channel can be set in the Display Settings Application using the resolution Parameter. The resolution can be set to 4, 5 or 6 digits.

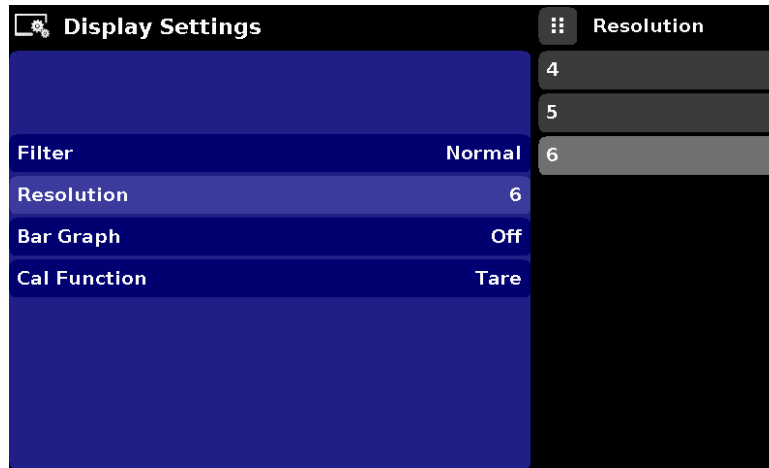




Figure 6.4.4.2 – Reading Resolution

#### 5.4.4.3 Cal Functions

The Cal Function presents a choice of None, Tare or Zero. Choosing Zero will enable the Zero Cal Button [  ] in the Home App. Choosing Tare will enable the Tare Button [  ] in the Home App. The Tare button and the Zero Button cannot appear on the screen at the same time. See section 6.4.1.6 and 6.4.1.7 for operation of the Zero and Tare buttons in the Home App (main screen).

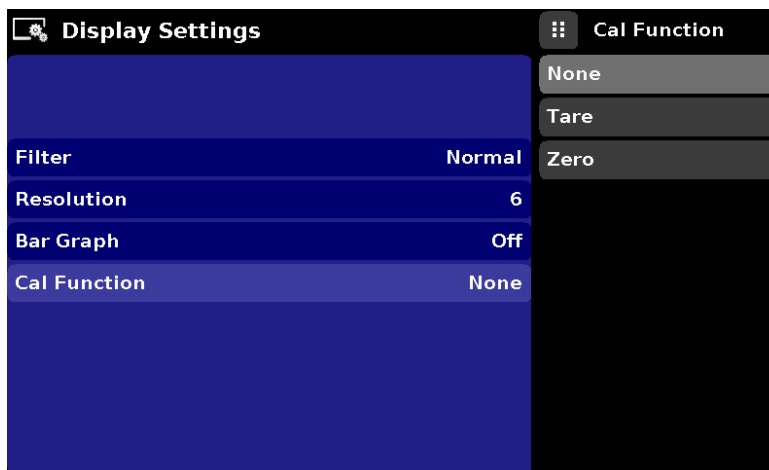


Figure 6.4.4.3 – Cal Function

#### 5.4.4.4 Zero Reference Standard

The Zero Reference Standard selection appears on the Display Settings App when an instrument with absolute transducers is selected. It presents a choice of Input, Barometer and Lowest Range of the transducer as a reference for zeroing the absolute transducers. By default, keypad entry (Input) is selected as the reference which allows the user to enter a value from an external zero reference.

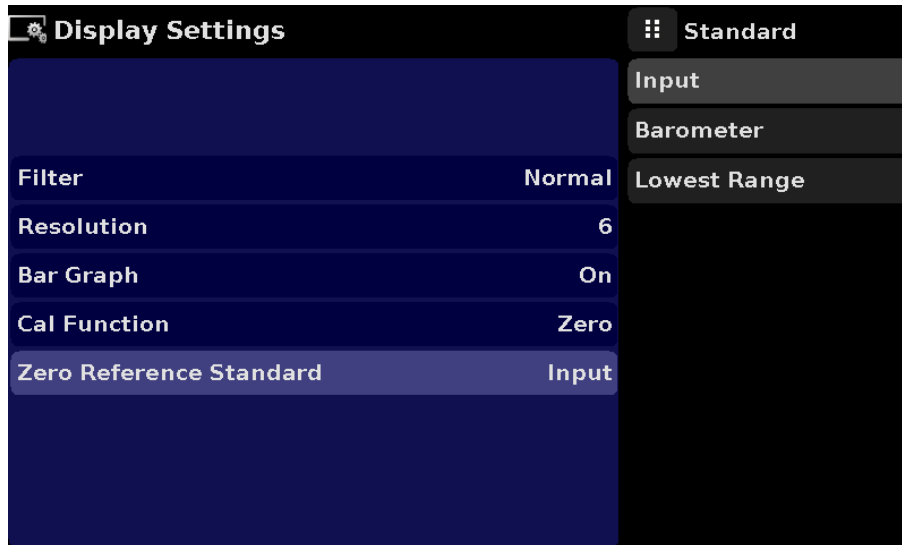


Figure 6. 4.4.5 - Zero Reference Standard

## 5.4.5 Programs Application



The Programs Application is used to create, view and edit programs that are used to automatically run a sequence of commands within the CPC4000. The Programs App screen displays the contents of the first written program in read only mode by default (figure 6.4.5-A). User can load, edit and delete other saved and predefined programs by clicking on the title of the current program and then selecting the desired program sequence from the sidebar (figure 6.4.5-B).

| Programs        |                | Programs          |  |
|-----------------|----------------|-------------------|--|
| 0 TO FULL SCALE |                | 0 TO FULL SCALE   |  |
| 01              | UNITS %FS      | 50% POINTS        |  |
| 02              | SETPOINT 0     | QUARTER POINTS    |  |
| 03              | MODE CONTROL   | 20 PERCENT POINTS |  |
| 04              | WAIT STABLE    | 10 PERCENT POINTS |  |
| 05              | DELAY 2        | 50% POINTS        |  |
| 06              | SETPOINT 100.0 | 0 TO FULL SCALE   |  |
| 07              | WAIT STABLE    |                   |  |
| 08              | DELAY 2        |                   |  |

Figure 6.4.5-A – Programs Application

| Programs        |                | Menu |  |
|-----------------|----------------|------|--|
| 0 TO FULL SCALE |                |      |  |
| 01              | UNITS %FS      |      |  |
| 02              | SETPOINT 0     |      |  |
| 03              | MODE CONTROL   |      |  |
| 04              | WAIT STABLE    |      |  |
| 05              | DELAY 2        |      |  |
| 06              | SETPOINT 100.0 |      |  |
| 07              | WAIT STABLE    |      |  |
| 08              | DELAY 2        |      |  |

Figure 6.4.5-B – Programs Selection

### 5.4.5.1 Edit Programs

By default the programs are available in read only mode to prevent accidental changes to existing programs. The users can edit existing programs or create steps in new ones by clicking on Edit Program [ ] button (figure 6.4.5.1-A). This makes the program editable and also activates the Insert [ ] and Delete [ ] buttons which are otherwise just labels and can't be clicked by the user. A series of predefined commands can be chosen to write the steps of a program. Selection of commands and data in each sequential line will create a draft of resulting command sequence in the selected program (figure 6.4.5.1-B). Upon exiting the edit mode by pressing the Edit Program [ ] button, the system will ask “Save changed programs?” Pressing the [ ] button will accept the changes, pressing the [ ] will revert back to the old program. A list of available commands, data values and their functions are listed in table 6.4.5.1.

| Programs          |                  | Command   |  |
|-------------------|------------------|-----------|--|
| 20 PERCENT POINTS |                  | RANGE     |  |
| 0001              | SETPOINT% 0.010  | WAIT      |  |
| 0002              | MODE CONTROL     | DELAY     |  |
| 0003              | WAIT STABLE      | MODE      |  |
| 0004              | DELAY 2          | UNITS     |  |
| 0005              | SETPOINT% 20.000 | PTYPE     |  |
| 0006              | WAIT STABLE      | SETPOINT% |  |
| 0007              | DELAY 2          | SETPOINT  |  |
| 0008              | SETPOINT% 40.000 |           |  |

Figure 6.4.5.1-A – Editable Programs App

| Programs          |                  | Command  |  |
|-------------------|------------------|----------|--|
| 20 PERCENT POINTS |                  | STEP%    |  |
| 0001              | SETPOINT% 0.010  | STEP     |  |
| 0002              | MODE CONTROL     | RSETPT   |  |
| 0003              | WAIT STABLE      | RUNITS   |  |
| 0004              | DELAY 2          | SEQZERO  |  |
| 0005              | SETPOINT% 20.000 | SEQSTART |  |
| 0006              | WAIT STABLE      | LOOP     |  |
| 0007              | DELAY 2          | LOAD     |  |
| 0008              | SETPOINT% 40.000 | SAVE     |  |

Figure 6.4.5.1-B – New Line Creation

Table 6.4.5.1 – Sequence Commands

| <b>Command</b> | <b>Function (data selection)</b>  |
|----------------|---|
| CHAN           | Sets the active channel for subsequent commands                                 |
| RANGE          | Sets the active range for the active channel                                    |
| WAIT           | Waits for a manual input or stable condition (Stable or Input)                  |
| DELAY          | Delays for time = 1 to 3600 seconds (Numerical Entry)                           |
| LOAD           | Load instrument settings from configuration 1...4                               |
| MODE           | Sets the control mode (Measure, Control or Vent)                                |
| UNITS          | Sets the pressure unit for operation  |
| PTYPE          | Sets the pressure type (Gauge or Absolute)                                      |
| SAVE           | Save all instrument settings to configuration 1...4                             |
| SETPOINT%      | Sets the control setpoint in % of current range (Numerical Entry)               |
| SETPOINT       | Sets the control setpoint for the instrument (Numerical Entry)                  |
| STEP%          | Increases or decreases the current setpoint by the percent full scale specified |
| STEP           | Increases or decreases the current setpoint in current units (Numerical Entry)  |
| RSETPT         | Sets the rate setpoint in current units (Numerical Entry)                       |
| SEQZERO        | Set the zero for the current active transducer                                  |
| SEQSTART       | Starts the sequence from the beginning (None)                                   |
| RUNITS         | Sets the rate denominator time unit (min or sec)                                |

## 5.4.6 Favorites Application



The Favorites Application is used to select programs that will appear in the Home App when the Favorites [ ★ ] is pressed. The purpose of the Favorites App is to provide quick access to frequently used programs. The current list of favorites is shown in figure 6.4.8 and the desired program can be run by clicking on its name which takes the user to the Programs App. The list of favorites can be edited by clicking on the Play [ ▶ ] button. The list of programs in the Favorites App can be chosen by clicking a program from the list on the left and replaced by clicking a predefined or saved programs shown on the right side of the screen. A maximum of eight programs can be stored as favorites.



Figure 6.4.6 – Favorites Application

## 5.4.7 Information Application



The Information Application displays information about the instrument, including:

- Mensor address, and email
- Model number, serial number and operating software version.
- Regulator model number, serial number and software version.
- Transducer model numbers, serial number, range and software version

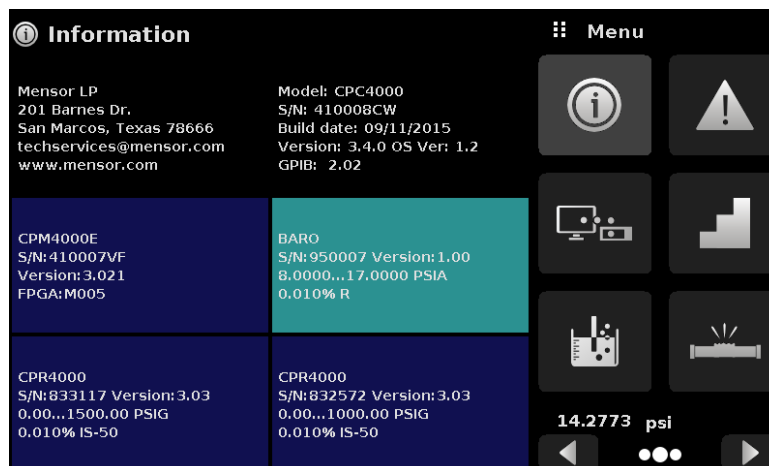




Figure 6.4.7 – Information Application

## 5.4.8 Troubleshooting Application



The Troubleshoot Application can be found by navigating to the second page in Apps section by clicking on the Next Page [  ] button. The Troubleshoot App will display information about error conditions and remote communications. Within the troubleshoot screen (Figure 6.4.8 -B), push the Error button to display any errors that have occurred in the instrument due to a communication or network error. Push the Remote Settings button (Figure 6.4.8-C) to show commands and responses that have been sent over the remote communication connection.

If there are any errors in the error queue an error symbol [  ] will appear in all screens (Figure 6.4.8 -A) of the instrument. Pressing this error button from any screen will open the Troubleshoot application where the error can be viewed.

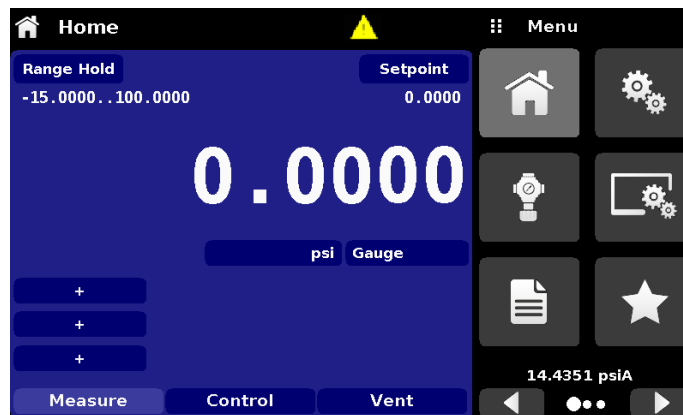


Figure 6.4.8-A – Error indication

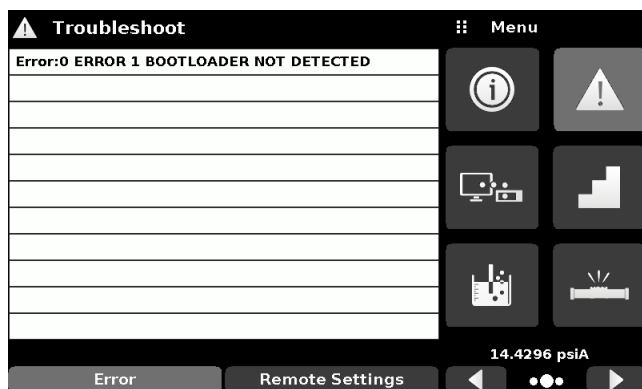


Figure 6.4.8-B – Troubleshoot error screen

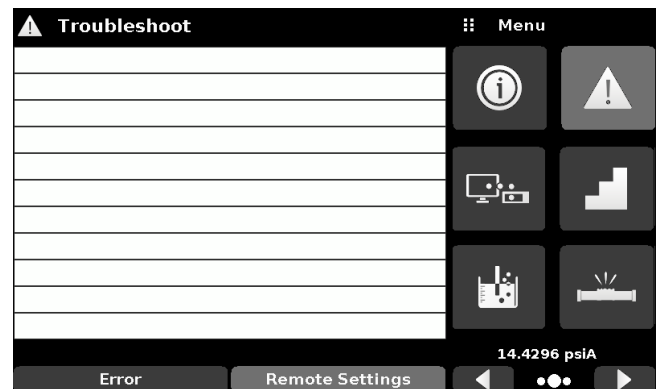


Figure 6.4.8-C – Troubleshoot remote screen

## 5.4.9 Remote Application



With the Remote Settings application user can select the remote command set for all interfaces. The GPIB address, Ethernet network parameters and Serial parameters can also be set here. Details about the Remote Operation (command sets, cable requirements, etc.) can be found in Section 7, Remote Operation.

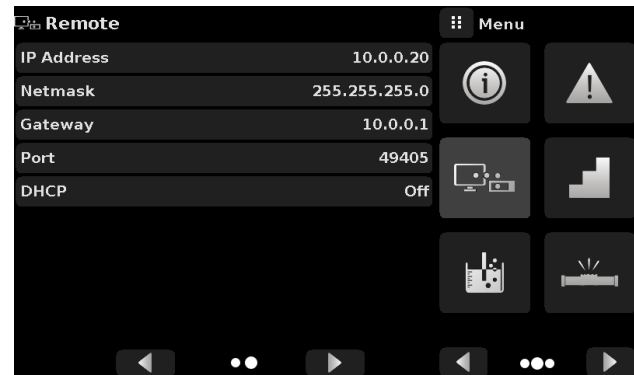
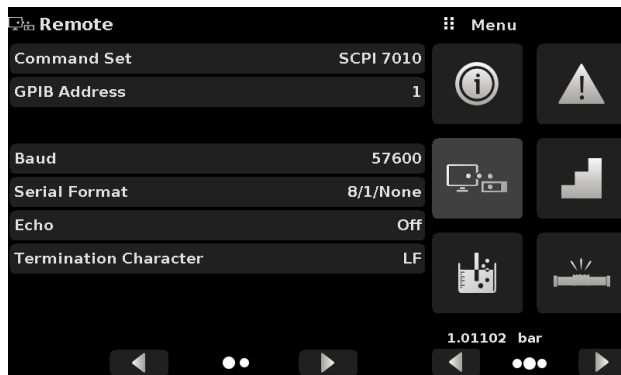


Figure 6.4.9 – Remote Application

### 5.4.9.1 Remote Command Set

The remote command set parameter provides a choice of the Mensor command set or the WIKA SCPI / DPI command set (Figure 6.4.9.1 -A). Both sets of commands are listed in Section 7, Remote Operation.

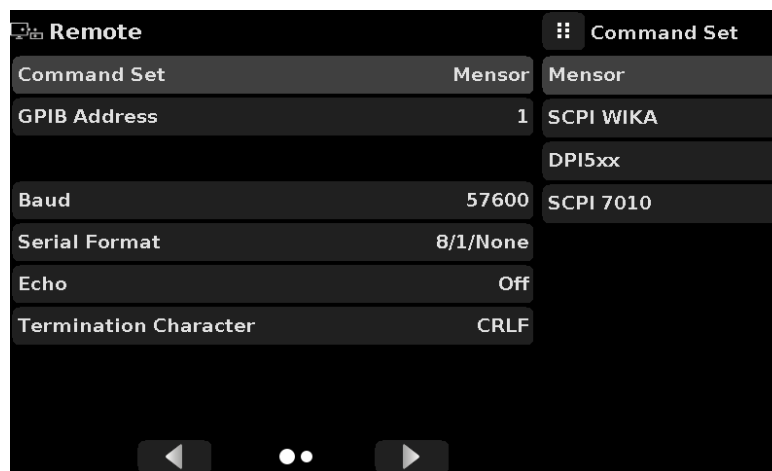


Figure 6.4.9.1 - A – Remote Command Set

The DPI5xx command also provides an option to set the Checksum (Figure 6.4.9.1 - B) which when set to ON or AUTO appends a mod base 100 checksum to end of any remote communication response. A proper mod base 100 checksum must be sent to the instrument when the checksum is ON. Sending the checksum is optional when set to AUTO. The flow control is set to NONE as default internally. The termination character sets the output termination character for all remote communication command sets (Figure 6.4.9.1 - C). The commands are listed in Section 7, Remote Operation.

**Remote** Checksum

|                       |          |      |
|-----------------------|----------|------|
| Command Set           | DPI5xx   | Off  |
| GPIB Address          | 1        | Auto |
| Baud                  | 57600    | On   |
| Serial Format         | 8/1/None |      |
| Echo                  | Off      |      |
| Termination Character | CRLF     |      |
| Checksum              | Off      |      |

Figure 6.4.9.1 - B – Checksum

**Remote** Termination Char

|                       |          |         |
|-----------------------|----------|---------|
| Command Set           | Mensor   | CRLF    |
| GPIB Address          | 1        | CR      |
| Baud                  | 57600    | LF      |
| Serial Format         | 8/1/None | EOI     |
| Echo                  | Off      | Default |
| Termination Character | CRLF     | None    |

Figure 6.4.9.1 - C - Termination character

## 5.4.9.2 Remote Communication Settings

The remainder of the Parameters in the Remote Application present the choice of a numeric entry, a numeric address entry, or a radio button selection. The parameters that require a numeric entry will present a numeric keypad with min and max limits for the variable. The parameters that require a numeric address (for example an IP address) will also present a keypad. Address entries should conform to the format of the parameter selected. The three screens below show examples of each type.

**Remote** GPIB Address

|                       |          |        |
|-----------------------|----------|--------|
| Command Set           | Mensor   |        |
| GPIB Address          | 1        | ↓1 31↑ |
| Baud                  | 57600    |        |
| Serial Format         | 8/1/None |        |
| Echo                  | Off      |        |
| Termination Character | CRLF     |        |

1 2 3  
4 5 6  
7 8 9  
0  
✓ ← ×

Numeric entry

**Remote** IP Address

|            |               |  |
|------------|---------------|--|
| IP Address | 10.0.0.20     |  |
| Netmask    | 255.255.255.0 |  |
| Gateway    | 10.0.0.1      |  |
| Port       | 49405         |  |
| DHCP       | Off           |  |

1 2 3  
4 5 6  
7 8 9  
0 .  
✓ ← ×

Numeric address entry

**Remote** DHCP

|            |               |     |
|------------|---------------|-----|
| IP Address | 10.0.0.20     | On  |
| Netmask    | 255.255.255.0 | Off |
| Gateway    | 10.0.0.1      |     |
| Port       | 49405         |     |
| DHCP       | Off           |     |

Radio button selection



Setting the Ethernet DHCP to yes will have a short delay while the DHCP server is contacted. If a DHCP server is not found, an error will be indicated. If DHCP is enabled, the IP address, Netmask and Gateway are greyed out and locked, these are controlled by the DHCP server.

Figure 6.4.9.2-A – Remote Communication Settings



A successful communication link between the instrument and the various interfaces is indicated by a Remote Settings Icon at the top of the screen (figure 6.4.9.2-B).

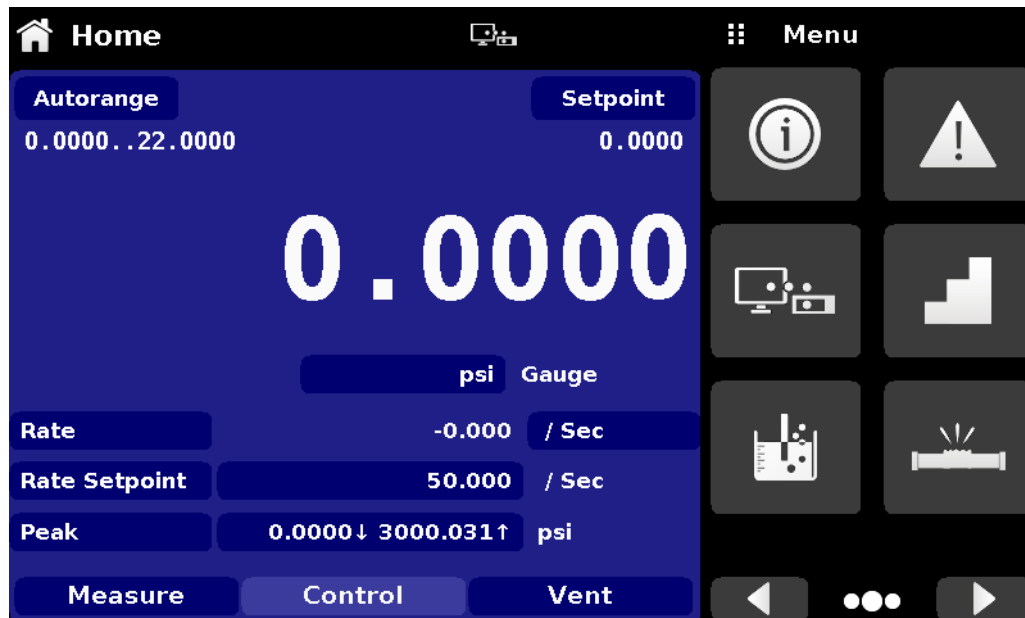


Figure 6.4.9.2-B – Remote Settings Icon

## 5.4.10 Step Settings Application



The Step Settings Application allows the user to enter control setpoint value or write program sequences as a factor of the percentage of the device under test operating pressure range or as fixed pressure values (figure 6.4.10). The user can enter the minimum and maximum range of the device under test (figure 6.4.10-A) and then select the desired percentage value(s) or desired fixed pressure value(s) for setpoint(s). These ranges should be within the maximum range of the primary transducer.. The user can also enter the control point up to a maximum of 5% over the range of the device under test limits by entering the overrange percentage (figure 6.4.10-B). CPC4000 automatically calculates the pressure value of the setpoint based on this selection. The user can be directed to this application from the setpoint entry menu in the Home App (section 6.4.1.2).

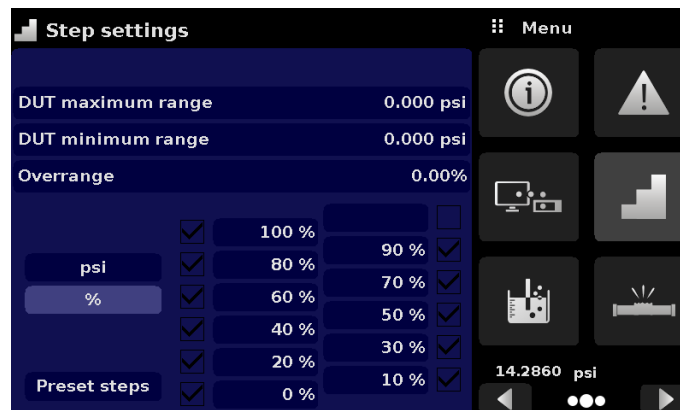


Figure 6.4.10 – Step Settings Application

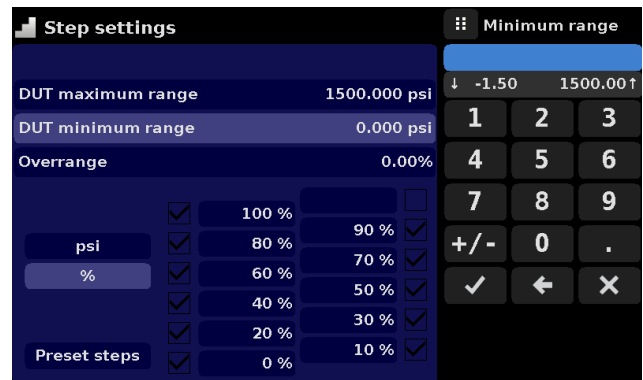
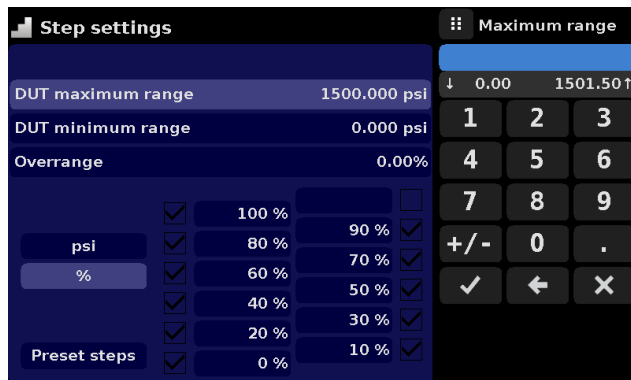


Figure 6.4.10-A – Range Selection



Figure 6.4.10-B - Overrange Selection

#### 5.4.10.1 Preset Steps

The user can have up to 12 different points along the range of the device under test (device under test). The Preset Steps button allows the user to enter the number of points and then automatically divides the range in equivalent percentages. For example if the user needs 5 distinct points along the device under test range then enter 5 in the numeric keypad and press Enter [ ☒ ] button. CPC4000 will create set-points at 20%, 40%, 60%, 80% and 100% of the device under test range. The user also has the option of changing these percentage values as per his/ her desire by clicking on the individual Percentage button on the Step Settings app. The user can enter any percentage between 2 and 100. The desired value can then be chosen by checking the box ☒ beside the Percentage button.

**Step settings**

DUT maximum range 1500.000 psi

DUT minimum range 0.000 psi

Overrange 0.00%

psi ☒ 100 % ☒ 90 % ☒

% ☒ 80 % ☒ 70 % ☒

☒ 60 % ☒ 50 % ☒

☒ 40 % ☒ 30 % ☒

☒ 20 % ☒ 10 % ☒

☒ 0 %

Preset steps

Points

↓ 2 12 ↑

1 2 3

4 5 6

7 8 9

0

✓ ← ×

Figure 6.4.10.1-A – Preset Steps Entry

**Step settings**

DUT maximum range 1500.000 psi

DUT minimum range 0.000 psi

Overrange 0.00%

psi ☒ 100 % ☒ 90 % ☒

% ☒ 80 % ☒ 70 % ☒

☒ 60 % ☒ 50 % ☒

☒ 40 % ☒ 30 % ☒

☒ 20 % ☒ 10 % ☒

☒ 0 %

Preset steps

Step %

↓ 0.00 100.00 ↑

1 2 3

4 5 6

7 8 9

0 .

✓ ← ×

Figure 6.4.10.1-B – Percentage Value Entry

## 5.4.11 Leak Test Application



Leak test is a device under test specific feature (figure 6.4.11). The user selects the transducer first and then defines a leak by setting the Dwell Delay and the Dwell Time, Delta and Setpoint parameters. The leak test is initiated by pressing the Start button.

**Dwell Delay:** The amount of time the controller remains at the Setpoint before the test begins.

**Dwell Time:** The amount of time the controller is monitoring the pressure change.

**Delta:** The change in pressure during the test that determines a pass or fail result.

**Setpoint:** The controller pressure at which the test begins.

If the change in pressure exceeds the Delta parameter before the allotted time in the Dwell Time parameter, then the Leak Test App will return a red status indication showing initial, final and the actual difference (delta) in pressure recorded, and indicate a “failed” test. Otherwise it will return a green status indication showing the delta was not exceeded for the Dwell Time, and indicate a “passed” test. See Figure 6.4.11-A for examples of a failed and a passed test.

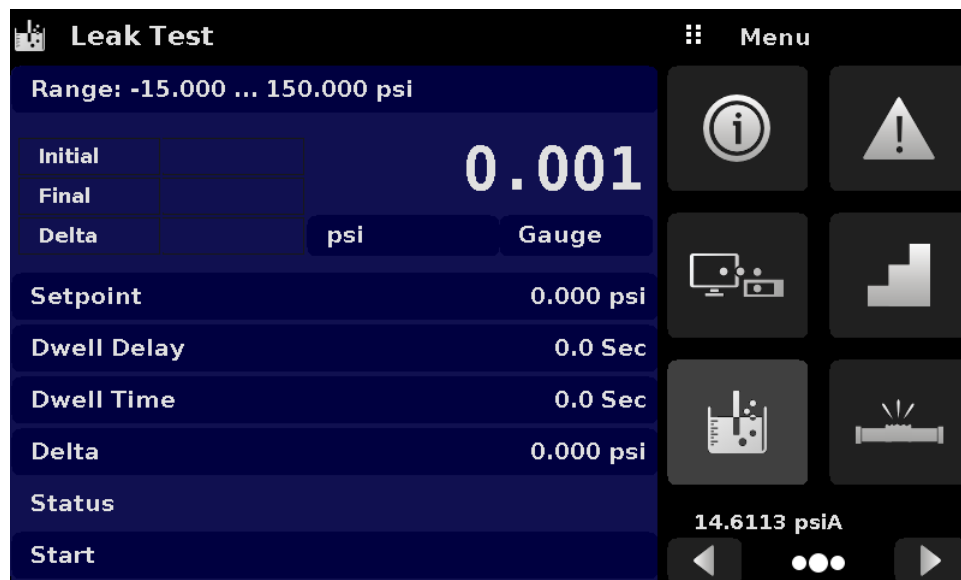


Figure 6.4.11 – Leak Test

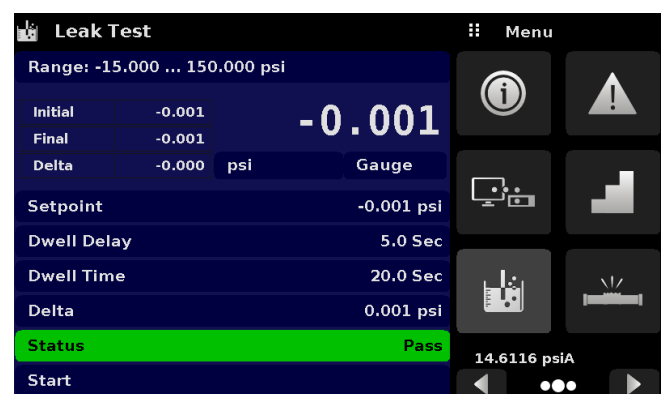
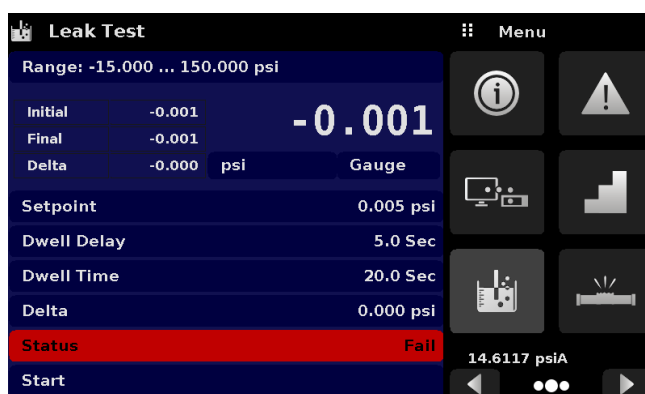


Figure 6.4.11-A – Leak test fail (left) & Leak test pass (right)

## 5.4.12 Burst Test Application



The Burst Test Application tests the burst pressure of an external device. A device such as a rupture disk or any device that must be tested for burst pressure can be connected to the Measure / Control port. Enter the Parameters below then press start to initiate the test.

- Burst Detection Rate: The threshold rate used by the controller to identify a burst.
- High Point: The highest pressure that the controller will control to during the test and should be set at a value above the point where the burst pressure is expected to be.
- Low Point: The pressure point below the value where the burst pressure is expected to be. It is also the point where the controller switches from Fast Rate to Slow Rate.
- Fast Rate: the rate at which the controller will control pressure to the Low Point.
- Slow Rate: The rate at which the controller will control between the Low Point and the High point.

If the Device under test must experience a burst condition between the Low Point and the High Point the instrument will indicate the burst point at the end of the test. If the device under test does not experience a burst condition the burst test screen will indicate a complete status. The burst test is initiated by pressing the Start button. Figure 6.4.12-A, 6.4.12-B and 6.4.12-C show the different status messages during a burst test.



Figure 6.4.12 - A – Burst test screen

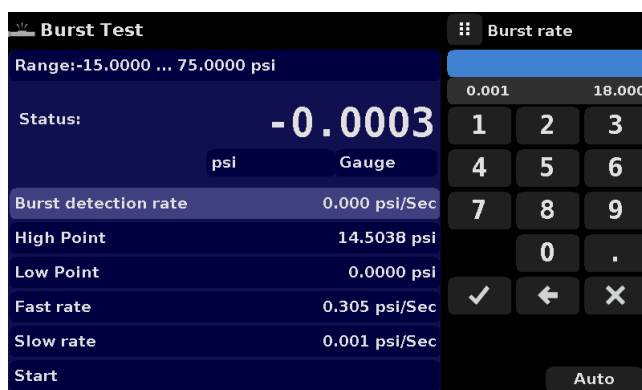


Figure 6.4.12-B – Burst detected



Figure 6.4.12-C – No burst detected

### 5.4.13 Service Application



The service application can be found by navigating to the third page by clicking the Next Page [ ▶ ] button at the bottom right corner of the App section of the screen. It is a password protected area allowing access to calibration menu for all the sensors and technical assistance menu. In addition, this is where the password for entering this area can be changed.

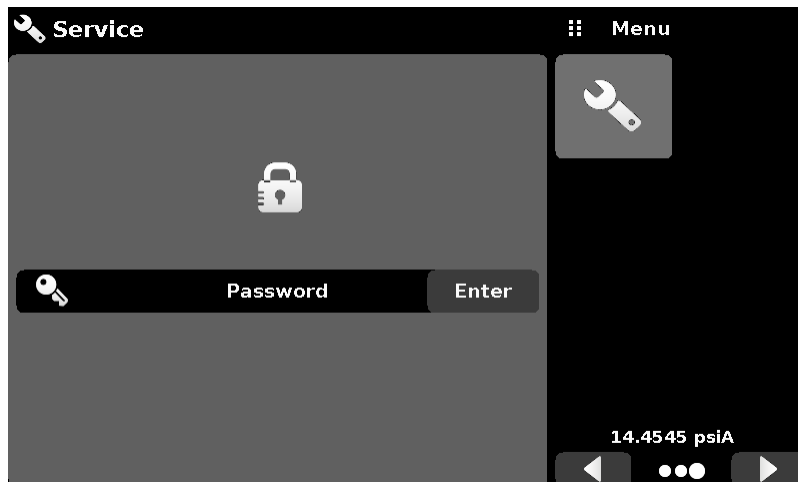


Figure 6.4.13-A – Service Application (locked)

Press the Enter button to show the numeric keypad to enter a password. This will unlock other applications.

- Default password for calibration menu is 123456
- Default password for technical assistance menu is 111111

Enter password and press the check mark [ ✓ ] to unlock the Service Application.

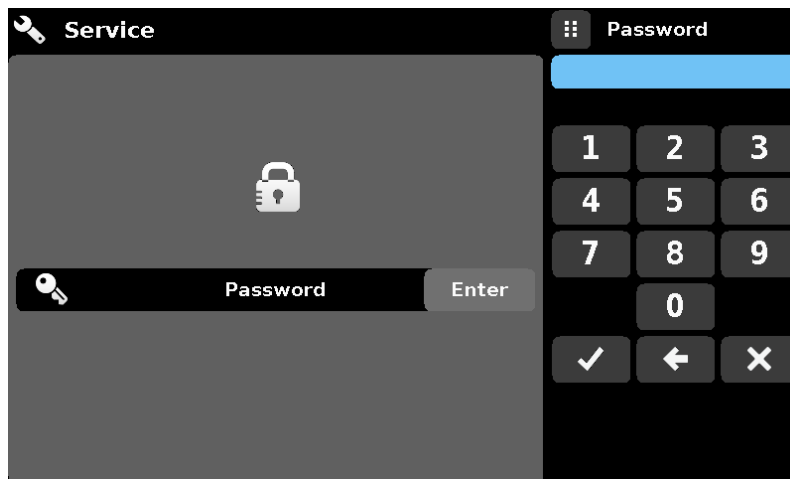


Figure 6.4.13-B – Service Application (Enter Password)



Note: After entering the default password for the first time, the password can be changed.

#### 5.4.14 Unlocked Service Application

After the Password has been entered, the unlocked Service Application will appear (Figure 6.4.14-A & B). To re-lock this screen, press the lock button.

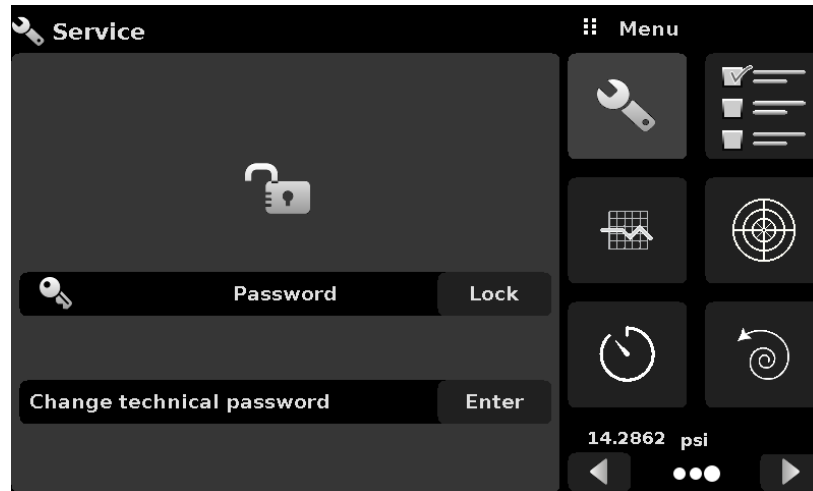


Figure 6.4.14-A – Unlocked Service Application - Calibration Menu

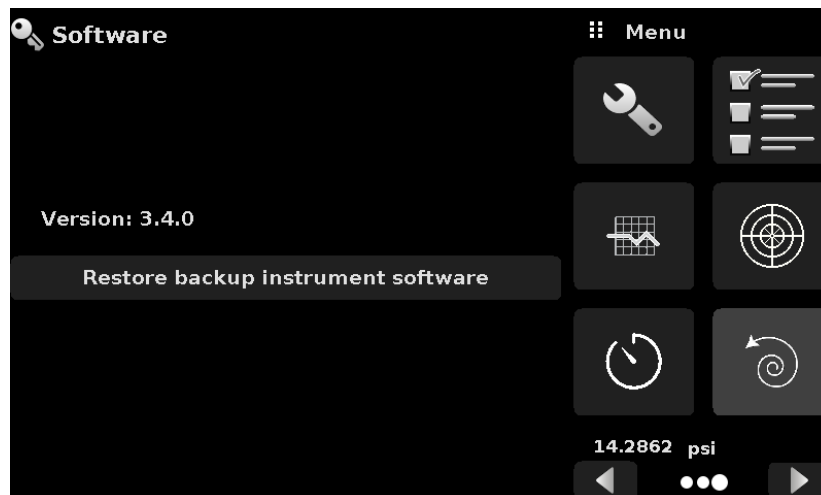



Figure 6.4.14-B - Unlocked Service Application - Technical Assistance Menu

From the Unlocked Service Application, the Password can be changed by pressing the Enter button next to the Change Password label. This will open a keypad where a new password can be entered and accepted by pressing the Check Mark [  ].



**Note:** Please make note of a password change and save the new password in a secure location.

The Unlocked Service Application is the access point to all calibration screens described in Section 10 of this manual or all the technical screens described in Section 11 of this manual.



**Note:** Recommended calibration setup and explanation of calibration screen applications is covered in Section 10 of this manual.

## 6 Remote Operation

Use the screens in Section 6.4.9 Remote Application to set the operating parameters for the instrument command set, Ethernet, Serial (RS-232) and IEEE-488 (GPIB) information.

### 6.1 Command Set

Command Set button – Users' can select which model remote protocol they would like to emulate for simulation and testing purposes. Selections may include the standard command sets or the optional command sets selected in the Technical Assistance menu (Section 11) :

Standard:

- Mensor (default)
- SCPI WIKA (The SCPI WIKA mode emulates the WIKA command set in SCPI format.)
- DPI 5XX

Optional:

- SCPI GE (The SCPI GE mode emulates the GE PACE command set in SCPI format.)

### 6.2 IEEE-488

IEEE-488 address button – Allows the user to set the GPIB address by inputting a numeric value utilizing the touch screen.

#### 6.2.1 IEEE-488.2 Commands

| Command or Query | Response / Function             |
|------------------|---------------------------------|
| *IDN?            | Returns identification string   |
| *RST             | Resets to default configuration |

### 6.3 Ethernet

The Ethernet function allows the user to set the following by inputting a numeric value in each separate field:

- IP
- Netmask
- Gateway
- Port
- DHCP settings

Set the Ethernet communication parameters as described in Section 6.4.9.





**Caution**

**CAUTION: Please contact your network administrator for proper settings.**



**Caution**

**CAUTION: Please consult your computer resources department prior to connecting this instrument to your network to verify there are no conflicts with existing IP addresses.**

The Ethernet communication port allows the CPC4000 to communicate with computers using 10/100Based-T specifications.

Before using Ethernet communication, four parameters must be set up: IP, Netmask, Gateway, and Port.

### 6.4 Serial

Set the Serial communication parameters as shown in Section 6.4.9 Remote Application. The serial communication port allows the CPC4000 to communicate in RS-232 format with computers, terminals, PDAs, or similar hosts.

These parameters should be set to match your host computer. Default settings are: 9600 baud, 8 data bits, 1 stop bit, no parity, and no echo.

If echo is ON, the CPC4000 will immediately echo back characters sent over the serial port. The Serial function allows the user to set the RS-232 serial port settings by selecting from the choices provided:

- Baud
  - 9600
  - 19200
  - 38400
  - 57600
  - 115200
- Data Bits
  - 7
  - 8
- Stop Bits
  - 1
  - 2
- Parity
  - Even
  - Odd
  - None
- Echo settings
  - On
  - Off

#### 6.4.1 Serial Cable Requirements

RS-232 communications are transmitted over a three conductor, shielded cable terminated in a standard DB9 connector on the instrument end, and a different gender connector on the host end. The proper pin-outs are shown in the following illustration.



## 6.5 Mensor Command Set

This Mensor command set is the default on the CPC4000. For queries (ending with a ?), the Data column represents the response of the CPC4000. All response strings begin with a space character or an “E” representing that there is an error in the error queue. All response strings are terminated with a <CR> and a <LF>. The error queue holds the last 10 errors identified.

For all commands (no ?), the data column represents the required parameters to be sent to the CPC4000 following the string in the command column. For any command that requires multiple parameters to be sent, the parameters must be separated by commas.

### 6.5.1 Command and Query Format

Commands must be sent in ASCII format and terminated with either a carriage return (<cr>), linefeed (<lf>), or both. Commands are not case sensitive. Each query returns a response. If an error is detected the response will include an error flag.

**Command or Query field:** Unless otherwise specified, commands are typically converted to queries by appending a question mark to the command. Table 7.5.4 lists all of the CPC4000 command or query keywords.

**Data field:** The data field is either in ASCII {string} or numeric {value} form. In the case of multiple data fields, commas are required to separate the fields. Queries do not have a data field. String (text) or value (numeric) data are acceptable in any of the following formats:

Examples of {string} data: ON, OFF, mBar, inHg

Examples of {value} data: 1, 1.0, -5.678, 25.68324e-5

### 6.5.2 Command Set Definitions

In this manual, a data entry made up of alpha characters is defined as a string, as opposed to data containing only numbers, such as “Enter 1 for ON or 0 for OFF” where 1 and 0 are defined as values.

**Command:** Any command or query listed in Table 7.5.4. For commands that take boolean data the following strings are acceptable:

|       |      |
|-------|------|
| 0     | 1    |
| False | True |
| No    | Yes  |
| Off   | On   |

**Separator:** Space (SP).

**Data:** ASCII representations of numbers, {value}, or alpha characters, {string}, data as defined above. When sending code a literal variable replaces the brackets and the enclosed character(s) shown in the following examples.

**Termination:** Linefeed (LF) or carriage return (CR) is used to signal the end of a command statement. For IEEE-488.2 operation “EOI” is an acceptable alternative.

Always send commands in one of the following formats:

1. [Command] [Termination];
2. [Command] [Separator] [Data] [Termination];
3. Queries are special instructions in the form: [Command?] [Termination] where the question mark, “?”, immediately precedes the terminator.

When a valid query is received, the CPC4000 will return {data} terminated by CR and LF. Floating point data is returned in the current engineering units in exponential format.

### 6.5.3 Output Formats

Pressure readings are returned in exponential notation in a format according to the **OUTFORM** command as follows.

Output formats

1. <sp> pressure value <cr><lf>
2. <sp> pressure, units, mode <cr><lf>
3. <sp> pressure, pressure rate <cr><lf>
4. <sp> pressure, minimum peak, maximum peak <cr><lf>
5. <sp> pressure, active sensor (P or S) active turndown (1)<cr><lf>
6. <sp> pressure, control point, "stable" or "slewing"<cr><lf>
7. <sp> pressure, "no barometer" or baro reading<cr><lf>

### 6.5.4 Mensor Command Set

Table 7.5.4 lists all of the current CPC4000 commands and queries.

Optional emulation modes are available in which a CPC4000 can emulate remote functions of different brands of pressure gauges. Please contact Mensor for more details.

Table 7.5.4 - CPC4000 Mensor Command Set

| Command             | Data  | Response/Function   |
|---------------------|---|---|
| ?                   | See Section 7.5.3   | Returns data per the current output format  |
| Accuracy?           | <sp>n.nnnnnE+nn<cr><lf>   | Returns the fullscale accuracy of the active sensor   |
| Accuracyst?         | Up to 16 char string  | Returns the accuracy string of the active sensor, e.g. 0.020% IS-50   |
| Actualpress <n>,<f> | <sp>n.nnnnnE+nn<cr><lf>   | Set the active sensor's linearity correction actual pressure at segment <n>, where n is 0...10. See Linearity_present?, Desiredress, Calculate_as_found_linearity, and Save_linearity.  |
| Actualpress? <n>    | Value inside segment <n> limits   | Returns the active sensor's linearity correction actual pressure at segment <n>, where n is 0...10. See Linearity_present?, Desiredress, Calculate_as_found_linearity, and Save_linearity.  |
| Acquire?            | 15 char string.<br>Ex:<br>Acquire? Test_stand_1<br><br>Returns:<br><sp>(YES or NO), CCC...<br>CCC<cr><lf> | This command is used when multiple computers would like to control the instrument.<br>Yes if acquisition is successful<br>No if instrument is being controlled with another computer<br>CCC... = name of controlling computer (see Release? and Unlock) |
| Address             | 1-31  | Sets the GPIB Address   |
| Address?            | <sp>nn<cr><lf>  | Returns the GPIB Address  |

|               |  |   |
|---------------|--|---|
| Alarm_limit   | Value inside limits  | Set the overpressure alarm limit. Only applicable with option ALARM enabled and hardware installed  |
| Alarm_limit?  | <sp>n.nnnnnE+nn<cr><lf>                                    | Returns the overpressure alarm limit  |
| Asset_tag     | 16 char string   | General purpose string for customer use   |
| Asset_tag?    | <sp>ssssssssssssssss<cr><lf>                               | Return customer asset tag string  |
| Autorange     | ON or OFF  | Sets whether the autorange function is enabled or disabled  |
| Autorange?    | <sp>(ON or OFF)<cr><lf>                                    | Returns whether the autorange function is enabled or disabled.  |
| Autozero      | none   | Re-zero all the ranges on the active channel. These adjustments are not password protected and are saved permanently through power cycles while the instrument is in native mode (temporary while in emulation mode). This command takes approximately 60 seconds but may take longer depending on the time to become stable. |
| Autozero?     | S,T,X,X  | Returns autozero data where S represents state (0 = complete, 1 = local autozero, 2 = remote autozero), T represents the estimated time to complete in seconds, and x is a (0) character since this data location is not used at this time.   |
| Autozeroabort | none   | Aborts autozero. Any transducers that have been zeroed will not revert to previous zero offsets.  |
| Auxdisp <n>   | NONE,PEAK,RATE,RATE SETPOINT,UNCERTAINTY,UNITS             | Sets the auxiliary display setting for index <n> (0 to 2). If <n> is left out, defaults to index 0.   |
| Auxdisp? <n>  | <sp>NONE,PEAK,RATE,RATE SETPOINT,UNCERTAINTY,UNITS<cr><lf> | Returns the auxiliary display setting for index <n>. If <n> is left out, defaults to index 0.   |
| Baro?         | <sp>+n.nnnnnE+nn<cr><lf>                                   | Returns reading from barometric transducer or "NO BAROMETER" if one isn't installed   |
| Barounits     | units code or text in table below                          | Sets the barometer pressure units   |
| Barounits?    | <sp>CCCC<cr><lf>   | Returns the barometer units in a text string  |
| Burst_chan    | Channel letter   | Set the burst test channel, A or B  |
| Burst_chan?   | <sp>channel letter<cr><lf>                                 | Get the burst test channel  |
| Burst_Detect  | YES,NO   | Sets burst detection enable, see Section 6.4.3.8 Detection Flags  |
| Burst_Detect? | <sp>(YES or NO)<cr><lf>                                    | Returns whether burst detection is enabled or not   |

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|                              |   |   |
|------------------------------|---|---|
| Burst_Start                  |   | Changes the screen to the Burst Test if on another screen, begins the burst test with current parameters.   |
| Burst_Stop                   |   | Stops the test and vents the system.  |
| Burst_State?                 | <sp>(IDLE or RUNNING or COMPLETE)<cr><lf> | Returns state of the burst test   |
| Burst_Low                    | value inside upper and lower limits       | This is the lower pressure of the anticipated “burst range”   |
| Burst_Low?                   | <sp>n.nnnnnE+nn<cr><lf>                   | Returns the lower pressure limit for burst test   |
| Burst_High                   | value inside upper and lower limits       | This is the higher pressure limit of the anticipated “burst range”  |
| Burst_High?                  | <sp>n.nnnnnE+nn<cr><lf>                   | Returns the higher pressure limit for burst test  |
| Burst_Slow                   | value inside upper and lower limits       | This is the rate used during the transition from low setpt to high setpt in the anticipated “burst range”   |
| Burst_Slow?                  | <sp>n.nnnnnE+nn<cr><lf>                   | Returns the slow rate for burst test  |
| Burst_Fast                   | value inside upper and lower limits       | This is the rate used during the transition from atmosphere to the low setpt  |
| Burst_Fast?                  | <sp>n.nnnnnE+nn<cr><lf>                   | Returns the fast rate for burst test  |
| Burst_Result?                | <sp>n.nnnnnE+nn<cr><lf>                   | Pressure at which burst was detected. Will return 0 if no burst found.  |
| Calculate_as_found_linearity |   | Calculate linearity slopes and intercepts from true/actual pressures  |
| Caldisable                   | YES,NO                                    | Sets whether or not calibration of the active transducer is disabled.   |
| Caldisable?                  | <sp>(YES or NO)<cr><lf>                   | Returns whether or not calibration of the active transducer is disabled.  |
| Calibration_mode?            | <sp>(YES or NO)<cr><lf>                   | Returns the current calibration mode setting  |
| Calibration_mode             | YES, NO                                   | Enable/ disable the calibration mode, which when on, disables the sensor overpressure error and forces range hold to lock the secondary shutoff valve. Normally the secondary range is always allowed to go to its maximum pressure to avoid a large pressure disturbance when switching to it. |
| Cerr                         | None                                      | Clears the error queue  |
| Chan                         | A or Baro                                 | Set the active remote channel. Channel Baro should only be set when used for calibration functionality  |
| Chan?                        | <sp>A or BARO<cr><lf>                     | Returns currently active remote channel.  |
| Cmdset                       | Mensor, DPI510, SCPI                      | Activates remote command set for instrument emulation modes.  |

|                         |  |  |
|-------------------------|--|--|
| Cmdset?                 | <sp><CCCCC><cr><lf>  | Returns active command set identifier  |
| Configuration?          | <sp>INSTRUMENT: MENSOR,<br>CPC4000, 41xxxxxx, x.xx.xx<cr><lf><br><GPIB version><cr><lf><br><br>CHANNEL A: <REG A ID<br>String><FPGA version><cr><lf><br><br><Channel A Primary sensor ID<br>String><cr><lf><br><br><Channel A Secondary sensor ID<br>String><cr><lf> | Returns the serial number and version of the instrument, serial number and versions of each channel's regulator PIC and FPGA, each sensor's serial number and version, and a list of all enabled options |
| Control                 |  | Instrument placed in Control Mode  |
| Control?                | <sp>(YES or NO)<cr><lf>  | Returns YES if instrument is in control. NO if otherwise   |
| Control_behavior<br><n> | 0 to 100   | 100 = highspeed, 0 = low overshoot. May be set between 0 and 100.  |
| Control_behavior?       | <sp>NNN<cr><lf>  | Returns the control behavior number  |
| Control_default         | PRECISION, HIGH SPEED, CUSTOM or NONE  | Sets the current control settings  |
| Control_default?        | <sp>(PRECISION, HIGH SPEED, CUSTOM or NONE)<cr><lf>  | Returns the current control settings   |
| Crate                   | Slow, Medium, Fast, Variable   | Sets the control rate, Variable mode is a predetermined user defined rate setpt.   |
| Crate?                  | <sp>CCCCC<cr><lf>  | Returns the control rate – CCCC is variable in length and corresponds to the parameters for the CRATE command  |
| Ctype?                  |  | Returns the type of regulator  |
| Decpt?                  | <sp>n<cr><lf>  | Returns the number of decimal points (see Resolution)  |
| Default                 | None   | Sets the default values  |
| Desiredpress<br><n>,<f> | <sp>n.nnnnnE+nn<cr><lf>  | Set the active sensor's linearity correction desired (true) pressure at segment <n>, where n is 0...10. See Linearity_present?, Actualpress, Calculate_as_found_linearity, and Save_linearity.           |
| Desiredpress? <n>       | Value inside segment <n> limits  | Returns the active sensor's linearity correction desired (true) pressure at segment <n>, where n is 0...10. See Linearity_present?, Actualpress, Calculate_as_found_linearity, and Save_linearity.       |
| Deltafunc               |  | Set the delta function to A-B or B-A. Deltafunc Only applicable with option enabled.   |
| Deltafunc?              | <sp>(A-B or B-A)<cr><lf>   | Returns the delta function   |
| DHCP                    | ON or OFF  | Reserved for DHCP setup  |

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|                     |                                |  |
|---------------------|--------------------------------|--|
| DHCP?               | <sp>(YES or NO)<cr><lf>        | Reserved for DHCP setup  |
| DOUTFUNC<br><n>,<f> |                                | Set the digital output function at index n to function f. Available functions are STABLE, PUMP-CONTROL ONLY, PUMP, MEASURE, CONTROL, VENT, STANDBY (only with option AorB and STANDBY), MINIMUM LIMIT, MAXIMUM LIMIT, EXHAUST, USER, and NONE.                                 |
| DOUTFUNC? <n>       | <sp>CCCCC<cr><lf>              | Return the digital output state at index n.  |
| DOUTSTATE <n>       |                                | Override the digital output function and set the digital output state  |
| DOUTSTATE? <n>      | <sp>(YES or NO)<cr><lf>        | Returns the digital output state at index n.   |
| DIOSTATE? <n>       | <sp>N<cr><lf>                  | Returns all 3 digital outputs as a status byte: 0...8 or 2^3   |
| Display_format      |                                | Set the display format. May be set to:<br>A Channel A fullscreen<br>B Channel B fullscreen<br>D Channel D fullscreen<br>AB Channel A and B splitscreen<br>AD Channel A and D splitscreen<br>DB Channel D and B spliscreen<br>NOTE: Channel D only available with Delta option. |
| Display_format?     | <sp>cc<cr><lf>                 | Returns the active display format  |
| DOC                 | mm/dd/yyyy                     | Sets the date of cal for the active transducer.  |
| DOC?                | <sp>mm/dd/yyyy<cr><lf>         | Returns the date of cal for the active transducer.   |
| DOM?                | <sp>mm/dd/yyyy<cr><lf>         | Returns the date of manufacture  |
| Error?              | <sp> text description <cr><lf> | Returns the next error in the error queue  |
| Errorno?            | <sp>Enn-text<cr><lf>           | Returns CPC4000 error code and text  |
| External_supply     | ON/OFF/YES/NO/1/0              | Set the external supply setting. Only applies when the active channel has a pump regulator. With this setting on, the bypass values are used while slewing to the point in control mode. See also: HIGHSPEED   |
| External_supply?    | <sp>(YES or NO)<cr><lf>        | Returns the external supply setting.   |
| Filter              | OFF, LOW, NORMAL, HIGH         | Sets the reading filter 0, 80%, 92%, 95%   |
| Filter?             | <sp> (filter)<cr><lf>          | Returns the reading filter.  |
| Gasdensity          | "NITROGEN" or "DRYAIR"         | Sets the head pressure gas density.  |



|                                   |  |  |
|-----------------------------------|--|--|
| Gasdensity?                       | <sp>+n.nnnnnE+nn<cr>                         | Gets the head pressure gas density in lb/ft <sup>3</sup> or kg/m <sup>3</sup>                                      |
| Gastemp                           | Value in degrees F                           | Sets the head pressure gas temperature   |
| Gastemp?                          | <sp>+n.nnnnnE+nn<cr><br><lf>                 | Gets the head pressure gas temperature   |
| Gateway                           | nnn.nnn.nnn.nnn                              | Sets the Ethernet gateway address  |
| Gateway?                          | <sp>nnn.nnn.nnn.nnn<cr><lf>                  | Gets the Ethernet gateway address  |
| Height                            | Value in inches                              | Sets the head pressure height in inches  |
| Height?                           | <sp>+n.nnnnnE+nn<cr><br><lf>                 | Gets the head pressure height in inches  |
| Highspeed                         | ON or OFF                                    | Sets the highspeed control mode, which sets the control behavior, stable window, stable delay, and rate setpoint   |
| Highspeed?                        | <sp>(YES or NO)<cr><lf>                      | Returns the status of the highspeed mode   |
| Id?                               | <sp>MENSOR,CPC4000,<br>ssssss,v.v.vv<cr><lf> | Ssssss is the serial number,v.v.vv is the CPC 4000 software version.   |
| Intelliscale?                     | <sp>(YES or NO)<cr><lf>                      | Returns if the active sensor has intelliscale accuracy   |
| Instrument_control_time_on?       | <sp>NNNNN<cr><lf>                            | Returns the amount of time the instrument has been in control mode since the last reset of the counter, in minutes |
| Instrument_total_control_time_on? | <sp>NNNNN<cr><lf>                            | Returns the lifetime amount of time the instrument has been in control mode, in minutes                            |
| Instrument_time_on?               | <sp>NNNNN<cr><lf>                            | Returns the amount of time the instrument has been on since the last reset of the counter, in minutes              |
| Instrument_total_time_on?         | <sp>NNNNN<cr><lf>                            | Returns the lifetime amount of time the instrument has been on, in minutes   |
| IP                                | nnn.nnn.nnn.nnn                              | Sets the IP address of the instrument  |
| IP?                               | <sp>nnn.nnn.nnn.nnn<cr><lf>                  | Returns the IP address of the instrument   |
| ISBreakpt                         | <sp>+n.nnnnnE+nn<cr><lf>                     | Returns the intelliscale breakpoint in pressure, where the accuracy changes from %FS to %Reading                   |
| Keylock                           | YES or NO                                    | Locks or unlocks the entire touch screen   |
| Keylock?                          | <sp>(YES or NO)<cr><lf>                      | Returns Yes or No  |
| Leak_chan                         | Channel letter                               | Set the leak test channel, A or B  |
| Leak_chan?                        | <sp>channel letter<cr><lf>                   | Get the leak test channel  |
| Leak_External                     | ON or OFF                                    | Sets the leak test external valve setting in Single output A or B mode only  |
| Leak_External?                    | <sp>(YES or NO)<cr><lf>                      | Returns the leak test external valve setting   |
| Leak_Start                        |  | Changes the screen to the Leak Test if on another screen, begins the leak test with current parameters.            |

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|                    |  |   |
|--------------------|--|---|
| Leak_Stop          |  | Stops the test and vents the system.  |
| Leak_State?        | <sp>(IDLE or RUNNING or COMPLETE)<cr><lf>        | Returns state of the leak test  |
| Leak_Setpt         | value inside upper and lower limits              | Starting point for the leak test to begin at  |
| Leak_Setpt?        | <sp>n.nnnnnE+nn<cr><lf>                          | Returns starting setpt  |
| Leak_Dwell         | 0 to 3600  | The duration of the test during which a leak is measured  |
| Leak_Dwell?        | <sp>n.nnnnnE+nn<cr><lf>                          | Returns the dwell time in seconds   |
| Leak_Pre_Dwell     | 0 to 3600  | Pre-dwell parameter is the time in between going to measure mode, and the dwell time. Useful if there are pressure transients after switching to measure. |
| Leak_Pre_Dwell?    | <sp>n.nnnnnE+nn<cr><lf>                          | Returns the pre-dwell time.   |
| Leak_Delta_Limit   | Value within the range of the primary transducer | Threshold for a passing/failing leak test.  |
| Leak_Delta_Limit?  | <sp>n.nnnnnE+nn<cr><lf>                          | Returns the maximum pressure change allowed before failure  |
| Leak_Delta?        | <sp>n.nnnnnE+nn<cr><lf>                          | Returns the change in pressure since start of test.   |
| Leak_Initial?      | <sp>+n.nnnnnE+nn<cr>                             | Returns the leak test initial pressure  |
| Leak_Final?        | <sp>+n.nnnnnE+nn<cr>                             | Returns the leak test final pressure  |
| Leak_Pass?         | <sp>(YES or NO)<cr><lf>                          |   |
| Linearity_present? | <sp>(YES or NO)<cr><lf>                          | Returns if the active sensor has linearity correction capability. V5.00+ firmware sensors will return YES.  |
| List?              | <sp>Pri,1;Sec,1;Bar,1<cr><lf>                    | Returns list of available transducers and turndowns. Turndowns are unavailable for CPC4000 but returns 1 for backwards compatibility.                     |

|                 |  |   |
|-----------------|--|---|
| Listall?        | <p>Model, serial number, date of manufacture, software version, operating system version, GPIB version, barometer serial number, version, accuracy, calibration date;</p> <p>Channel A regulator version, serial number, regulator version, FPGA version; PRI, 1, Sensor Model, serial number, Sensor version, range minimum, range maximum, Native units, native pressure type, sensor accuracy, sensor calibration date; PRI, 2, Sensor Model, serial number, version, range minimum, range maximum, Native units, native pressure type, sensor accuracy, sensor calibration date; SEC, 1, Sensor Model, serial number, Sensor version, range minimum, maximum, Native units, native pressure type, sensor accuracy, calibration date; SEC, 2, Sensor Model, serial number, version, range minimum, range maximum, Native units, native pressure type, sensor accuracy, sensor calibration date;</p> <p>Channel B regulator version, serial number, regulator version, FPGA version; PRI, 1, Sensor Model, serial number, version, range minimum, range maximum, Native units, native pressure type, sensor accuracy, calibration date; PRI, 2, Sensor Model, Sensor number, version, range minimum, range maximum, Native units, pressure type, accuracy, sensor calibration date; SEC, 1, Sensor Model, serial number, version, range minimum, range maximum, Native units, native pressure type, sensor accuracy, sensor calibration date; SEC, 2, Sensor Model, Sensor serial number, Sensor version, range minimum, range maximum, Native units, native pressure type, sensor accuracy, sensor calibration date</p> | Returns all instrument, channel, and sensor version, ranges, and calibration information. Any non-existent ranges have all associated fields as N/A |
| Listcal?        | <sp>PRI,{sn},1,{mmddyy};SEC,{sn},1,{mmddyy},{sn},1,{mmddyy},BAR,{sn},{ mmddyy}<cr><lf>   | Returns list of available transducers including serial number and date of calibration   |
| Listrange?      | PRI,1,min,max;SEC,1,min,max;Bar,min,max  | Returns the ranges of the installed transducers.  |
| Listsensorinfo? | <sp>PRI,SN,PTYPE,ACCURACY,1,min,max,2,min,max;SEC,SN,PTYPE,ACCURACY,1,min,max,2,min,max;<cr><lf>   | Returns the serial number, pressure type, accuracy, and ranges of the installed sensors for the active channel                                      |

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|               |  |   |
|---------------|--|---|
| Listconfig?   | CHA, Regtype;PRI,1,min,max;SEC,1,min,max;CHB, Regtype;PRI,1,min,max;SEC,1,min,max;CHbaro, Baro;Bar,min,max | Returns the regulator types (Regtype: Pump, LPSVR, MPSVR, HPSVR, EPSVR) along with all the ranges of the installed transducers. |
| Localgravity  | Value in ft/s <sup>2</sup>   | Sets the local gravity in feet/sec <sup>2</sup>   |
| Localgravity? | <sp>+n.nnnnnE+nn<cr><lf>   | Returns the local gravity in feet/sec <sup>2</sup>  |
| LLimit        |  | See LowerLimit  |
| LLimit?       |  | See LowerLimit?   |
| LowerLimit    | Value inside primary xducer range in current units.  | Sets the lower control limit for the instrument   |
| LowerLimit?   | <sp>n.nnnnnE+nn<cr><lf>  | Returns the lower control limit for the instrument in current units.  |
| Macaddress?   | <sp>cc-cc-cc-cc-cc-cc<cr><lf>  | Returns Ethernet MAC address  |
| Measure       | None   | Instrument placed in Measure Mode   |
| Measure?      | <sp>(YES or NO)<cr><lf>  | Returns YES if instrument is in measure. NO if otherwise  |
| Meas_Reg      | ON or OFF  | Sets the regulation of the pressure across the Measure/Control solenoid, see Section 6.4.3.8 Detection Flags                    |
| Meas_Reg?     | <sp>(YES or NO)<cr><lf>  | Returns whether measure regulation is enabled   |
| Mode          | MEASURE, CONTROL, VENT   | Sets the operation mode   |
| Mode?         | <sp>XXXXXX<cr><lf>   | Returns the operation mode  |
| Netmask       | nnn.nnn.nnn.nnn  | Sets the Ethernet network mask  |
| Netmask?      | <sp>nnn.nnn.nnn.nnn<cr><lf>  | Gets the Ethernet network mask  |
| OSversion?    | <sp>n.n<cr><lf>  | Returns the operating system version  |
| Outform       | 1 to 7 – see table in Section 7.8  | Sets the output format  |
| Outform?      | <sp>X<cr><lf>  | Returns the output format – see table in Section 7.8  |
| Peakmax?      | <sp>n.nnnnnE+nn<cr><lf>  | Returns the maximum pressure since peakreset was sent.  |
| Peakmin?      | <sp>n.nnnnnE+nn<cr><lf>  | Returns the minimum pressure since peakreset was sent.  |
| Peakreset     | None   | Resets the peak values.   |
| Port          | nnnnnn   | Sets the Ethernet port of the instrument  |
| Port?         | <sp>nnnnn<cr><lf>  | Returns the Ethernet port of the instrument   |
| Precision     | ON or OFF  | Sets the precision control mode, which sets the control behavior, stable window, stable delay, and rate setpoint                |
| Precision?    | <sp>(YES or NO)<cr><lf>  | Returns the status of the precision mode  |

|              |   |  |
|--------------|---|--|
| Ptype        | Absolute or Gauge   | Sets the instrument pressure type – emulation only works if the optional barometric transducer is installed. If no barometer is present, standard atmosphere is used for the barometric reading when in emulation mode.  |
| Ptype?       | <sp>CCCCC<cr><lf>   | Returns “Absolute” or “Gauge” for the pressure type in native mode and “Absolute Emulated” or “Gauge Emulated” for the emulated pressure types   |
| Purge        | Value inside upper and lower limits, never in the vacuum region   | Start purge sequence with DUT pressure as the setpoint. Only applicable with option PURGE enabled  |
| Purge?       | <sp>S,T<cr><lf>   | Returns purge data where S represents state (0 = complete, 1 = local purge, 2 = remote purge), T represents the estimated time to complete in seconds  |
| Purgeabort?  |   | Aborts purge sequence if currently running. Only applicable with option PURGE enabled  |
| PURGECYCLES  | 1...10  | Set the number of pressure cycles from 1...10. Default is 4.   |
| PURGECYCLES? | <sp>n<cr><lf>   | Returns the number of pressure cycles to be performed during the purge sequence.   |
| RangeMax?    | <sp>n.nnnnnE+nn<cr><lf>   | Returns the maximum range of the active transducer in the current units.   |
| RangeMin?    | <sp>n.nnnnnE+nn<cr><lf>   | Returns the minimum range of the active transducer in the current units.   |
| Rate?        | <sp>n.nnnnnE+nn<cr><lf>   | Returns the rate reading of the instrument in current units/current time unit (see Runits)   |
| Rdecpt?      | <sp>n<cr><lf>   | Returns the number of rate decimal points.(see Resolution)   |
| Reference    | {EXTVAC or ATM}   | Sets the reference type for vacuum pump connected to the reference, or vented to atmosphere. This option is available only on native gauge units.  |
| Release?     | 15 char string.<br>Ex:<br>Release? Test_stand_1<br><br>Returns:<br><sp>(YES or NO), CCC...<br>CCC<cr><lf> | This command is used to release control of the instrument in a multiple computer environment.<br>Yes if release is successful<br>No if instrument is being controlled with another computer<br>CCC... = name of controlling computer or AVAILABLE<br>(see Acquire? and Unlock) |

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|                                  |                                     |  |
|----------------------------------|-------------------------------------|--|
| Reset_instrument_time_on         |                                     | Resets the instrument's time on counter. See usage application for more details                              |
| Reset_instrument_control_time_on |                                     | Resets the instrument's time on counter. See usage application for more details                              |
| Resolution                       | <n>                                 | Sets the number of significant digits. (see decpt)   |
| Resolution?                      | <sp>n<cr><lf>                       | Returns the number of significant digits. (see decpt)  |
| Rfilter                          | Value in %                          | Sets the % of the rate filter  |
| Rfilter?                         | <sp>n.nnnnnE+nn<cr><lf>             | Returns the rate filter.   |
| RLLimit                          |                                     | Set the rate lower control limit   |
| RLLimit?                         | <sp>+n.nnnnnE+nn<cr><lf>            | Get the rate lower control limit   |
| Rsetpt                           | Value in current units              | Sets the rate setpoint   |
| Rsetpt?                          | <sp>n.nnnnnE+nn<cr><lf>             | Returns the rate setpoint  |
| RULimit                          |                                     | Set the rate upper control limit   |
| RULimit?                         | <sp>+n.nnnnnE+nn<cr><lf>            | Get the rate upper control limit   |
| Runits                           | Sec, min, hr                        | Sets the rate time unit  |
| Runits?                          | <sp>XXXX<cr><lf>                    | Returns the rate time unit   |
| Save_cal                         |                                     | Save calibration values  |
| Save_linearity                   |                                     | Save linearity values  |
| Sbaud                            | 9600, 19200, 38400, 57600, 115200   | Sets the serial baud rate  |
| Sbaud?                           | <sp>XXXX<cr><lf>                    | Returns the serial baud data   |
| Sdata                            | 7 or 8                              | Sets the serial data bits  |
| Sdata?                           | <sp>n<cr><lf>                       | Returns the serial data bits number  |
| Sensor                           | 1,2, P,S, PRIMARY, SECONDARY        | Sets the active transducer. Accepts multiple format types.<br><br>Sensor may be specified with P, S, 1 or 2. |
| Sensor?                          | <sp>XXXXXXXX,1<cr><lf>              | Returns active transducer in long string format  |
| Sensorid?                        | <sp>Mensor,SN XXXXXX, VN.NN         | Returns the active transducer's serial number and firmware version   |
| Setpt                            | value inside upper and lower limits | Sets the control setpoint for the instrument   |
| Setpt?                           | <sp>XXXXXXXX<cr><lf>                | Returns the control setpoint in current units.   |
| Setpt%                           | Value in % of primary range         | Sets the control setpoint in % of primary range  |
| Setptpct                         | Value in % of primary range         | Sets the control setpoint in % of primary range  |
| Setptpct?                        | <sp>n.nnnnnE+nn<cr><lf>             | Returns the current setpoint in % of primary range   |

|              |  |   |
|--------------|--|---|
| Setpoint     | Value in % of primary range  | Sets the control setpoint in % of primary range   |
| Setpoint?    | <sp>n.nnnnnE+nn<cr><br><lf>  | Returns the current setpoint in % of primary range  |
| Setpointpct  | Value in % of primary range  | Sets the control setpoint in % of primary range   |
| Setpointpct? | <sp>n.nnnnnE+nn<cr><br><lf>  | Returns the current setpoint in % of primary range  |
| Span         | desired pressure or ?  | Sets span on active transducer or for ?, clears previous value, must be > 50% FS and has a 1% limit. CALDISABLE must be OFF/NO.                                   |
| Span?        | <sp>XXXXXXX<cr><lf>  | Returns span scale factor for active transducer   |
| Sparsity     | Even, ODD, NONE  | Sets the serial and USB parity  |
| Sparsity?    | <sp>CCCC<cr><lf>   | Returns the serial and USB parity   |
| Srqmask      | Stable, Error or both  | Sets the CPC 4000 to issue a service request(SRQ) over the IEEE when the pressure Control is stable, or an error occurs. These are 80 hex and 40 hex respectively |
| Srqmask?     | <sp>{string}<cr><lf>   | Returns "stable", "error" or "error, stable" depending on the SRQ.  |
| Sstop        | 1 or 2   | Sets the serial and USB stop bits   |
| Sstop?       | <sp>X<cr><lf>  | Returns the serial and USB stop bits  |
| Stable?      |  | Returns YES if instrument is stable or No   |
| Stabledelay  | 0 to 3600  | Sets the stable time to the number of seconds specified   |
| Stabledelay? | <sp>XXXXXXX<cr><lf>  | Returns the stable time.  |
| Stabletime   | 0 to 3600  | Sets the stable time to the number of seconds specified   |
| Stabletime?  | <sp>XXXXXXX<cr><lf>  | Returns the stable time.  |
| StableWin    | %FS value  | Sets the stable window as a %FS   |
| StableWin?   | <sp>n.nnnnnE+nn<cr><br><lf>  | Returns the stable window.  |
| Step         | Value inside upper and lower limits and inside the range of the active transducer. | Sets the control step size for the instrument   |
| Step-        |  | Jogs the setpoint down one step   |
| Step+        |  | Jogs the setpoint up one step   |
| Step?        | <sp>+n.nnnnnE+nn<cr><br><lf>   | Returns the control step for the instrument   |
| Step%        | Value in % of current range  | Sets the control step in % of current range   |

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|                     |                             |  |
|---------------------|-----------------------------|--|
| Steppct             | Value in % of current range | Sets the control step in % of current range  |
| Steppct?            | <sp>n.nnnnnE+nn<cr><lf>     | Returns the current step in % of current range   |
| Supply_Detect       | YES or NO                   | Detects whether enough supply pressure is connected, see Section 6.4.3.8 Detection Flags   |
| Supply_Detect?      | <sp>(YES or NO)<cr><lf>     | Returns whether detection is enabled   |
| Tare                | ON / OFF                    | Tares the reading to zero  |
| Tare?               | <sp> n.nnnnnE+nn <cr><lf>   | Returns value of Tare  |
| TempUnits           |                             | Set the channel's active temperature units   |
| TempUnits?          | C, F, or K                  | Returns the channel's active temperature units, as Celsius, Fahrenheit, or Kelvin  |
| TEMPERATURE_UNITS   |                             | See TempUnits  |
| TEMPERATURE_UNITS?  |                             | See TempUnits?   |
| TempCal             |                             | Set temperature calibration in channel's active temperature unit. See TempUnits  |
| TempCal?            | <sp>n.nnnnnn<cr><lf>        | Returns channel's temperature sensitivity calibration value. Value is a span multiplier between 0.71 ... 0.91, default at 0.81. Units are in mVolt/degC  |
| TempValid?          | <sp>(YES or NO)<cr><lf>     | Returns if the temperature cal feature is supported by the regulator (v3.053+), and if it has ever had a calibration performed. Option TEMPCHK must be enabled to return true  |
| TEMPERATURE_LLIMIT  |                             | Set temperature lower limit. Default is 15 degC. If a temperature is measured below this value, the error "TEMPERATURE TOO LOW" will be triggered. Only triggers error with option TEMPCHK enabled                                       |
| TEMPERATURE_LLIMIT? | <sp>n.nnnnnn<cr><lf>        | Get temperature lower limit  |
| TEMPERATURE_ULIMIT  |                             | Set temperature upper limit in channel's active temperature unit. Default is 45 degC. If a temperature is measured below this value, the error "TEMPERATURE TOO HIGH" will be triggered. Only triggers error with option TEMPCHK enabled |
| TEMPERATURE_ULIMIT? | <sp>n.nnnnnn<cr><lf>        | Get temperature upper limit  |



|                               |   |   |
|-------------------------------|---|---|
| Termchar                      | CCCC  | Set the output termination character(s). CR, LF, CRLF, DEFAULT, EOI, NONE             |
| Termchar?                     |   | Returns the termination character setting   |
| Touchcal                      |   | Initiates a touchscreen calibration.  |
| Transfer_factory_to_linearity |   | Copy factory linearity coefficients to customer                                       |
| Ulimit                        |   | See UpperLimit  |
| Ulimit?                       |   | See UpperLimit?   |
| Units                         | units code or text in table below                       | Sets the instrument engineering units   |
| Units?                        | c   | Returns the instrument units in a text string   |
| Unlock                        | None  | Releases Acquire locks  |
| UpperLimit                    | Value inside primary transducer range in current units. | Sets the Upper control limit for the active transducer.                               |
| UpperLimit?                   | <sp>xxxxxxx<cr><lf>                                     | Returns the upper control limit for the active transducer.                            |
| Vent                          | None  | Instrument placed in Vent Mode  |
| Vent?                         | <sp>(YES or NO)<cr><lf>                                 | Returns yes if instrument is in Vent, no if otherwise                                 |
| Volume                        | AUTO or Value in cc between 0-2000                      | Sets the system volume in cc's  |
| Volume?                       | <sp>AUTO or Xxxx<cr><lf>                                | Returns the system volume in cc's   |
| Window                        | Value in current units                                  | Sets the exponential filter window for the active transducer                          |
| Window?                       | <sp>n.nnnnnE+nn<cr><lf>                                 | Returns the exponential filter window for the active transducer                       |
| Zero                          | desired pressure or ?                                   | Sets zero to set pressure or for ?, clears previous value. CALDISABLE must be OFF/NO. |
| Zero?                         | <sp>n.nnnnnE+nn<cr><lf>                                 | Returns zero offset for active transducer   |

### 6.5.5 Units Command Syntax for Measurement Units

| n  | Description                     | Output Format       | Type     |
|----|---------------------------------|---------------------|----------|
| 1  | pounds per square inch          | PSI                 | Imperial |
| 2  | inches of mercury @ 0°C         | INHGOC              | Imperial |
| 3  | inches of mercury @ 60°F        | INHG60F             | Imperial |
| 4  | inches of water @ 4°C           | INH2O4C             | Imperial |
| 5  | inches of water @ 20°C          | INH2O20C            | Imperial |
| 6  | inches of water @ 60°F          | INH2O60F            | Imperial |
| 7  | feet of water @ 4°C             | FTH2O4C             | Imperial |
| 8  | feet of water @ 20°C            | FTH2O20C            | Imperial |
| 9  | feet of water @ 60°F            | FTH2O60F            | Imperial |
| 10 | millitorr                       | MTORR               | Metric   |
| 11 | inches of sea water @ 0°C       | INSW                | Imperial |
| 12 | feet of sea water @ 0°C         | FTSW                | Imperial |
| 13 | atmospheres                     | ATM                 | Imperial |
| 14 | bars                            | BAR                 | Metric   |
| 15 | millibars                       | MBAR                | Metric   |
| 16 | millimeters of water @ 4°C      | MMH2O4C             | Metric   |
| 17 | centimeters of water @ 4°C      | CMH2O4C             | Metric   |
| 18 | meters of water @ 4°C           | MH2O4C              | Metric   |
| 19 | millimeters of mercury @ 0°C    | MMHG0C              | Metric   |
| 20 | centimeters of mercury @ 0°C    | CMHG0C              | Metric   |
| 21 | torr                            | TORR                | Metric   |
| 22 | kilopascals                     | KPA                 | Metric   |
| 23 | pascals                         | PA                  | Metric   |
| 24 | dynes per square centimeter     | DYN/CM <sup>2</sup> | Metric   |
| 25 | grams per square centimeter     | G/CM <sup>2</sup>   | Metric   |
| 26 | kilograms per square centimeter | KG/CM <sup>2</sup>  | Metric   |
| 27 | meters of sea water @ 0°C       | MSW                 | Metric   |
| 28 | ounce per square inch           | OSI                 | Imperial |
| 29 | pounds per square foot          | PSF                 | Imperial |
| 30 | tons per square foot            | TSF                 | Imperial |
| 31 | percent of full scale           | %OFRANGE            |          |
| 32 | micron of mercury @ 0°C         | UHG0C               | Metric   |
| 33 | tons per square inch            | TSI                 | Imperial |
| 34 | meters of mercury @ 0°C         | MHG0C               | Metric   |
| 35 | hectopascals                    | HPA                 | Metric   |
| 36 | megapascals                     | MPA                 | Metric   |
| 37 | millimeters of water @ 20°C     | MMH2O20C            | Metric   |
| 38 | centimeters of water @ 20°C     | CMH2O20C            | Metric   |
| 39 | meters of water @ 20°C          | MH2O20C             | Metric   |
| 40 | User unit 1                     | USER1               |          |
| 41 | User unit 2                     | USER2               |          |

### 6.5.6 Error Messages

All remote commands sent to the CPC4000 are shown in the Trouble Shooting App, under the “Remote” button. If there is a syntax error, an error message will appear below the errant command. Local errors and remote command errors will appear under the “Error” button. Maximum of 100 errors are stored and can be retrieved.

The error messages can also be seen remotely by sending “Error?” to the instrument.

| Error String Returned   |
|---|
| NO ERRORS   |
| Parameter error: <s>; where <s> is the input from the remote interface            |
| Syntax error: <s>; where <s> is the input from the remote interface               |
| Command error: zero 10: see: caldisable; occurs when calibration mode is disabled |

## 6.6 SCPI Command Set

### 6.6.1 SCPI Commands and Queries

The WIKA SCPI command is compatible with older WIKA instruments such as the original CPC8000

Notes:

1. Note that WIKA and Ruska 7010/7250 Emulation return slightly different responses to some queries.
2. Except for the engineering units selection, the numeric suffix selects the applicable transducer [R]:

1 = Sensor 1  
2 = Sensor 2

This numeric suffix [R] always defaults to the active transducer if not specified.

3. Ruska 7010/7250 SCPI command set is identical to SCPI WIKA command set except
  - Numeric responses have 1 additional digit of resolution
  - Responses YES/NO return as 1/0
  - All responses are capitalized
  - String responses are enclosed in double quotes e.g. OUTPut:MODE responds with “VENT”, “MEASURE” or “CONTROL”
  - Multiple commands may be sent at once separated by a semicolon ;
    - Example: SOUR:PRES:LEV:IMM:AMPL 1.0;OUTPut:MODE CONTROL;MEAS:PRES?
      1. SOUR:PRES:LEV:IMM:AMPL 1.0 => change setpoint to 1
      2. OUTPut:MODE CONTROL => change mode to control
      3. MEAS:PRES? => read the current pressure

Table 7.6.1 - CPC4000 SCPI Command Set

| Command           | Response/Function  |
|-------------------|--|
| STATus            |  |
| :OPERation        |  |
| :CONDition?       | Returns an integer value representing instrument status that can be decoded.<br>Bit 0: Zeroing active<br>Bit 1: Control Setpoint has not been reached.<br>Bit 2: Reserved 0.<br>Bit 3: Reserved 0.<br>Bit 5: Measuring. The instrument is actively measuring |
| MEASure[C]        |  |
| [:PRESsure][R]?   | Returns the pressure from channel C, range R   |
| :TEMPerature[R]?  | Returns the temperature from channel C, range R  |
| :RATE[R]?         | Returns the rate/sec from channel C, range R   |
| :BAROmetric?      | Returns the barometric pressure  |
| CALibration       |  |
| [:PRESsure][R]    |  |
| :MODE?            | Returns 1=calibrated or 0=not calibrated   |
| :DATE?            | Returns date of cal "MM/DD/YY"   |
| :DATE <i,i,i>     | Sets date of cal YYYY,MM,DD  |
| :ZERO?            | Returns zero offset  |
| :ZERO <n>         | Sets the zero offset   |
| :ZERO:RUN         | Start Autozero sequence  |
| :ZERO:STOP        | Stop Autozero sequence   |
| :ZERO:INITiate?   | Returns zero status  |
| :ZERO:INITiate    | Ignored  |
| SENSe             |  |
| [:PRESsure][R]    |  |
| :NAME?            | Returns transducer name string   |
| :MODE?            | Returns "ABSOLUTE" or "GAUGE"  |
| :MODE ABS   GAUGE | Sets pressure type   |
| :ABS?             | Returns native transducer type<br>0=GAUGE 1=ABSOLUTE   |
| :RESolution?      | Returns resolution (float)   |
| :RANge            |  |
| [:UPPer]?         | Returns maximum range  |
| :LOWer?           | Returns minimum range  |
| :UNIT             |  |
| [:NAME]?          | Returns ASCII units (mixed case)   |

|   |   |
|---|---|
| :VALue?                                 | Returns the units conversion factor                           |
| :REFerence                              |   |
| [:HEIGHt] <n>                           | Sets the head pressure height                                 |
| :HEIGHt?                                | Returns the head pressure height                              |
| :MODE?                                  | Returns "OFF", "DRYAIR", or "NITROGEN"                        |
| :MODE OFF   HELIUM   DRY AIR   NITROGEN | Sets the head pressure mode                                   |
| :MEDium<n>                              | Sets the medium density                                       |
| :MEDium?                                | Returns medium  |
| :ACTive <n>                             | Sets the active transducer                                    |
| ACTive?                                 | Returns the active transducer                                 |
| SYSTem                                  |   |
| :DATE <i,i,i>                           | Not used, kept for backwards compatibility                    |
| :DATE?                                  | Not used, does not cause an error, does not return a response |
| :TIME <i,i,i>                           | Not used, kept for backwards compatibility                    |
| :TIME?                                  | Not used, does not cause an error, dose not return a response |
| :ERRor[:NEXT]?                          | Returns error code, description                               |
| :KLOCK ON   OFF   1   0                 | Sets the keylock state  |
| :PRESet                                 | Load known state values                                       |
| :SAVe                                   | No function (not needed)                                      |
| :VERSion?                               | Returns SCPI version 1994.0                                   |
| TEST                                    |   |
| :ELECTronic?                            | Returns "OK"  |
| UNIT                                    |   |
| :[PRESsure] bar   mbar   Pa   psi       | Sets the pressure units                                       |
| :[PRESsure]?                            | Returns the pressure units                                    |
| :NAME<n>?                               | Returns the units string for units code <n>                   |
| :FACTor <n>?                            | Returns the units conversion for units code <n>               |
| :INDEX <n>                              | Sets the index number.  |

|                                |   |                 |
|--------------------------------|---|-----------------|
| :INDEX?                        | Returns the index number.               |                 |
|                                | index unit                              | index unit      |
|                                | 0 bar                                   | 21 OSI          |
|                                | 1 mbar                                  | 22 TSI          |
|                                | 2 Pa                                    | 23 TSF          |
|                                | 3 psi                                   | 24 ftH2O(20°C)  |
|                                | 4 atm                                   | 25 ftH2O(60°F)  |
|                                | 5 kp/cm2                                | 26 inSW         |
|                                | 6 lbf/ft2                               | 27 ftSW         |
|                                | 7 kPa                                   | 28 hPa          |
|                                | 8 cmH2O(4°C)                            | 29 Mpa          |
|                                | 9 inH2O(4°C)                            | 30 dyn/cm2      |
|                                | 10 in H2O(20°C)                         | 31 mHg (0°C)    |
|                                | 11 inH2O(60°F)                          | 32 Torr         |
|                                | 12 ftH2O(4°C)                           | 33 mTorr        |
|                                | 13 µmHg(0°C)                            | 34 uHg (0°C)    |
|                                | 14 mmHg(0°C)                            | 35 mmH2O (4°C)  |
|                                | 15 inHg(0°C)                            | 36 mH2O (4°C)   |
|                                | 16 inHg(60°F)                           | 37 mmH2O (20°C) |
|                                | 17 - -                                  | 38 cmH2O (20°C) |
|                                | 18 user                                 | 39 mH2O (20°C)  |
|                                | 19 user                                 | 40 mSW          |
|                                | 20 user                                 | 41 g/cm2        |
|                                |   | 42 kg/m2        |
| OUTPut                         |   |                 |
| :STATe ON   OFF   1   0        | ON or 1 = Control OFF or 0 = Measure    |                 |
| :STATe?                        | Returns 0 for measure 1 for control     |                 |
| :MODE MEASure   CONTrol   VENT | Sets the mode indicated                 |                 |
| :MODE?                         | Returns the mode string                 |                 |
| :STABLE?                       | Returns 1 if stable 0 if not            |                 |
| :AUTOvent ON   OFF   1   0     | Autovent is always true on CPC4000      |                 |
| :AUTOvent?                     | Returns the state of the Vent mode      |                 |
| :AUTORange ON   OFF   1   0    | Turns autorange on or off               |                 |
| :AUTORange?                    | Returns “ON” or “OFF”                   |                 |
| [SOURce]                       |   |                 |
| :PRESsure                      |   |                 |
| [:LEVel]                       |   |                 |
| [:IMMediate]                   |   |                 |
| [:AMPLitude] <n>               | Sets the setpoint                       |                 |
| [:AMPLitude]?                  | Returns the setpoint                    |                 |
| :RSETPT <n>                    | Sets the rate setpoint in current units |                 |

|                               |  |
|-------------------------------|--|
| :RSETPT?                      | Returns the rate setpoint in current units |
| :SLEW <n>                     | Sets the rate setpoint in %FS/sec          |
| :SLEW?                        | Returns the rate setpoint in %FS/sec       |
| :TOLerance?                   | Returns the stable window                  |
| :TOLerance<n>                 | Sets the stable window                     |
| CALCulate                     |  |
| :LIMit                        |  |
| :LOWer<n>                     | Set the minimum control limit              |
| :LOWer?                       | Set the minimum control limit              |
| :UPPer<n>                     | Set the maximum control limit              |
| :UPPer?                       | Set the maximum control limit              |
| :SYSTem                       |  |
| :DETECT SLOW   FAST   CAN-CEL | Not used, kept for backwards compatibility |
| :DETECT?                      | Returns "0"                                |

### 6.6.2 Error Messages

All remote commands sent to the CPC4000 are shown in the Trouble Shooting App, under the "Remote" button. If there is a syntax error, an error message will appear below the errant command. Local errors and remote command errors will appear under the "Error" button. Maximum of 100 errors are stored and can be retrieved.

The error messages can also be seen remotely when "SYST:ERR?" is sent any error in the error queue is returned, otherwise the following is returned: 0,"No Error".

| Error String Returned   |
|---|
| 0, "No error"   |
| 1,"Overflow"  |
| 102, "Syntax error"   |
| 114,"Parameter Out Of Range"  |
| 500,"<s>" (where <s> is the undefined error error string generated by the pneumatic module) |
| 602,"Sensor not available"  |
| 999,"<s>" (where <s> is the undefined (unique) error string)                                |

### 6.7 DPI 510 Emulation Command Set

The CPC4000 will accept and respond to Druck Model DPI 510 remote commands over a GPIB as listed below. These commands can be sent individually, or ganged together. Delimiters (separators) between commands are not required.

#### 6.7.1 DPI 510 Supported Commands and Queries

Table 7.7.1 - DPI 510 Supported Commands and Queries

|           |   |  |
|-----------|---|--|
| case '#': |   |  |
|           | usage "#L{nn}"  | Simulate GPIB listener at address nn over serial port. Does not support multidrop.   |
|           | usage "#T{nn}"  | Simulate GPIB talker at address ad over serial port. Does not support multidrop.   |
| case '@': |   | /*Error Status (on/off)*/  |
|           | usage "@0"  | sets error checking off  |
|           | usage "@1"  | sets error checking on   |
| case 'C': |   | /*Control_Mode / Measure_Mode*/  |
|           | usage "C0"  | go to measure mode   |
|           | usage "C1"  | go to control mode   |
|           | usage "C2"  | go to standby mode   |
| case 'D': |   | /*Display_Mode*/   |
|           | usage "D0"  | returns active reading in any mode   |
|           | usage "D1"  | returns setpoint in current pressure units   |
| case 'E': |   | /*Clear_Error_Mode*/   |
|           | usage "E"   | The CPC4000 will accept all types of termination; CR/LF/EOI. It will also accept the strings E0, E1 and E2, but will not respond to these. |
|           | Note: Send "E?" to clear an error from the buffer (this is an added function, not part of the Druck command set). |  |
| case 'F': |   | /*Function*/   |
|           | usage "F00"   | does not apply to CPC4000  |
|           | usage "F01"   | puts instrument into vent mode when C0 or controller is off  |
|           | usage "F02"   | does not apply to CPC4000  |
|           | usage "F03"   | does not apply to CPC4000  |
| case 'I': |   | /*IO Service Request*/   |
|           | usage "I0"  | dummy function accepts the string and returns what was entered   |
|           | usage "I1"  | dummy function accepts the string and returns what was entered   |
|           | usage "I2"  | dummy function accepts the string and returns what was entered   |
|           | usage "I3"  | dummy function accepts the string and returns what was entered   |
|           | usage "I4"  | dummy function accepts the string and returns what was entered   |
|           | usage "I5"  | dummy function accepts the string and returns what was entered   |
|           | usage "I6"  | dummy function accepts the string and returns what was entered   |
| case 'J': |   | /*Rate_Mode*/  |
|           | usage "J0"  | sets the rate mode to variable rate mode   |



|           |   |  |
|-----------|---|--|
|           | usage "J1"  | sets the rate mode to variable rate mode   |
|           | usage "J2"  | sets the rate mode to regular control mode (default) MAX   |
|           | Note: All of the notation formats have a leading space! |  |
| case 'N': |   | /*Notation_Mode*/  |
|           | usage "N0"  | output format default responds with pressure/remote/range/scale/display/error  |
|           | usage "N1"  | output format responds with pressure or setpoint depending on the display mode setting   |
|           | usage "N2"  | output format responds with range/scale/display/control mode/IO/function/error   |
|           | usage "N3"  | output format returns 0 for not stable or 1 for stable   |
|           | usage "N4"  | output format returns error/error(on/off)/rate/variable rate/units   |
|           | N0  | if display is set to 1 the pressure reading is the setpoint reading<br>example 200.00REMR1S3D1@01<br>if display is set to 0 the pressure reading is the pressure reading<br>example 199.98REMR1S3D0@01 |
|           | N1  | if display is set to 1 the pressure reading is the setpoint reading<br>example 200.00<br>if display is set to 0 the pressure reading is the pressure reading<br>example 199.98                         |
|           | N2  | example R1S3D1C0I0F00@01   |
|           | N3  | example 1  |
|           | N4  | @01@1J0V+00009U BAR  |
| case 'P': |   | /*Pressure_Setpoint_Mode*/   |
|           | usage "PXXXX.XXXX"                                      | X = sets the pressure setpoint (ex. P13.5)   |
| case 'R': |   | /*Range(xducer)*/  |
|           | usage "R0"  | no range   |
|           | usage "R1"  | range 1 if available (main range)  |
|           | usage "R2"  | range 2 if available (secondary range)   |
| case 'S': |   | /*Scale*/  |
|           | usage "S1"  | sets the scale with one unit selection   |
|           | usage "S2"  | sets another scale with another unit selection   |
|           | usage "S3"  | sets the global scale enables all units to be selected   |
| case 'U': |   | /*Units*/  |
|           | usage "UX"  | X = the unit number (ex. U16 = psi)  |
| case 'V': |   | /*Variable_Rate_Mode*/   |
|           | usage "VXXXXX"  | X = the desired control rate setting (ex. V1)  |
| case 'W': |   | /*Wait_Value_Mode*/  |
|           | usage "WXXX"  | X = the desired stable delay setting in seconds (ex. W005 = 5 sec)   |

### 6.7.2 DPI 510 Unsupported Commands and Queries

Table 7.7.2 - DPI 510 Unsupported Commands and Queries

|            |   |
|------------|---|
| usage "A"  | does nothing  |
| usage "E " | does nothing  |
| usage "O"  | Zeroing, software will accept the command but does not affect the zero status of the instrument |
| usage "R0" | setting remote to local   |
| usage "R1" | setting to remote   |
| usage "I0" | does nothing  |
| usage "I1" | does nothing  |
| usage "I2" | does nothing  |
| usage "I3" | does nothing  |
| usage "I4" | does nothing  |
| usage "I5" | does nothing  |
| usage "I6" | does nothing  |
| UNITNO 7   | (kg/m2) does nothing  |
| UNITNO 10  | (mHg) does nothing  |
| UNITNO 17  | (lb/ft2) does nothing   |
| UNITNO 21  | (Special) does nothing  |

### 6.7.3 DPI 510 Measurement Units

The Measurement units below use conversion factors as listed in this manual's Appendix:

Table 7.7.3 - DPI 510 Measurement units

| Druck Unitno | Units    | Comments      |
|--------------|----------|---------------|
| 1            | Pa       |               |
| 2            | kPa      |               |
| 3            | mPa      |               |
| 4            | mbar     |               |
| 5            | bar      |               |
| 6            | kg/cm2   |               |
| 7            | kg/m2    | not supported |
| 8            | mmHg     |               |
| 9            | cmHg     |               |
| 10           | mHg      | not supported |
| 11           | mmH2O    |               |
| 12           | cmH2O    |               |
| 13           | mH2O 20c |               |
| 14           | torr     |               |
| 15           | Atm      |               |
| 16           | psi      |               |
| 17           | 1b/ft2   | not supported |
| 18           | inHg     |               |
| 19           | "H2O 04c |               |
| 20           | 'H2O 04c |               |
| 21           | Special  | not supported |
| 22           | "H2O 20c |               |
| 23           | 'H2O 20c |               |

## 6.8 GE PACE (SCPI) Emulation Command Set

The CPC4000 will accept and respond to the SCPI remote commands of GE PACE 5000/6000 remote commands using the option SCPI\_GE. Section 11, Technical Assistance explains the process of enabling the SCPI GE command set. Table 7.8.1 shows a complete list of supported commands.

### 6.8.1 SCPI GE Supported Commands and Queries

Table 7.8.1 SCPI GE Supported Commands and Queries

| Command                | Response/Function   |
|------------------------|---|
| CALCulate[x]           | [x]=x=1=Channel A   |
| [:LIMit]               |   |
| :LOWer<n>              | Set the minimum control limit *   |
| :LOWer?                | Get the minimum control limit *   |
| :UPPer<n>              | Set the maximum control limit *   |
| :UPPer?                | Get the maximum control limit *   |
|                        |   |
| CALibration[x]         | [x]=x=1=Channel A   |
| [:PRESSure]            |   |
| :POINt?                | Returns the number of calibration points used in the active sensor's linearity correction. Calibration functionality must be enabled by sending the calibration password. See SYST:PASS:CEN |
| :ZERO                  |   |
| :AUTO                  | Start autozero process  |
| :AUTO?                 | Returns 1 if autozero process is running, 0 otherwise   |
| VALVe ON   OFF   1   0 | ON or 1 puts in vent mode, OFF or 0 puts in measure mode  |
| :VALVe?                | Returns 1 if in vent mode, 0 otherwise  |
|                        |   |
| INPut[x]               | [x]=x=1=Channel A   |
|                        |   |
| INSTrument             | [x]=x=1=Channel A   |
| :CATalog[x]?           | Returns the sensor pressure maximum in native units, native pressure units, native pressure type.<br>Ex// INST:CAT?<br>:INST:CAT "1000.000psig"   |
| :CATalog               |   |

|              |   |
|--------------|---|
| :ALL?        | Returns the primary sensor's pressure maximum in native units, native pressure units, native pressure type, secondary sensor's pressure maximum in native units, native pressure units, native pressure type, Barometer. If a sensor does not exist, it is not included.<br><br>Ex// INST:CAT:ALL?<br><br>:INST:CAT "1000.000psig", "300.0000psig", BAROMETER |
| :LIMits?     | Returns the instrument's pressure maximum in native units, native pressure units, native pressure type, current upper control limit, current lower control limit.<br><br>Ex// INST:LIM?<br><br>:INST:LIM "1000.000psig", 1000.000, -15.0000   |
| :MACaddress? | Returns the ethernet interface medium access control (MAC) hardware address in XX-XX-XX-XX-XX-XX format. Any letters will be upper case.<br><br>Ex// :INST:MAC?"<br><br>:INST:MAC "84-EB-18-B2-97-AB"   |
| :SENSe[R]?   | Returns the sensor pressure maximum in native units, native pressure units, native pressure type.<br><br>Ex// INST:SENS?<br><br>:INST:SENS "1000.000psig"   |
| :SENSe[R]    |   |
| :CALD?       | Returns the sensor calibration date in the format YYYY, MM, DD  |
| :FULLscale?  | Returns the sensor maximum pressure, minimum pressure in active units   |
| :NEGCal?     | Returns 1. Negative calibration support is always available   |
| :SN?         | Returns the sensor serial number  |

| :SN[N]?     | <p>Returns the serial number of device N. When N is not specified, default is 1. If the device does not exist, 0 is returned.</p> <table border="1"> <thead> <tr> <th>N</th><th>Device</th></tr> </thead> <tbody> <tr> <td>1</td><td>Instrument</td></tr> <tr> <td>2</td><td>Regulator</td></tr> <tr> <td>3</td><td>0</td></tr> <tr> <td>4</td><td>0</td></tr> <tr> <td>5</td><td>0</td></tr> <tr> <td>6</td><td>0</td></tr> <tr> <td>7</td><td>0</td></tr> </tbody> </table>  | N | Device | 1 | Instrument | 2 | Regulator | 3 | 0 | 4 | 0 | 5 | 0 | 6 | 0 | 7 | 0 |
|-------------|--|---|--------|---|------------|---|-----------|---|---|---|---|---|---|---|---|---|---|
| N           | Device   |   |        |   |            |   |           |   |   |   |   |   |   |   |   |   |   |
| 1           | Instrument   |   |        |   |            |   |           |   |   |   |   |   |   |   |   |   |   |
| 2           | Regulator  |   |        |   |            |   |           |   |   |   |   |   |   |   |   |   |   |
| 3           | 0  |   |        |   |            |   |           |   |   |   |   |   |   |   |   |   |   |
| 4           | 0  |   |        |   |            |   |           |   |   |   |   |   |   |   |   |   |   |
| 5           | 0  |   |        |   |            |   |           |   |   |   |   |   |   |   |   |   |   |
| 6           | 0  |   |        |   |            |   |           |   |   |   |   |   |   |   |   |   |   |
| 7           | 0  |   |        |   |            |   |           |   |   |   |   |   |   |   |   |   |   |
| :TASK?      | <p>Returns the active task set remotely. The short string format is returned.</p> <p>BAS (BASIC)<br/>BURST (BURSTTEST)<br/>DIV (DIVIDER)<br/>LEAK (LEAKTEST)<br/>PRE (PRESET)<br/>SWITCH (SWITCHTEST)<br/>PROG (TESTPROGRAM)</p>   |   |        |   |            |   |           |   |   |   |   |   |   |   |   |   |   |
| :TASK <CCC> | <p>Set the instrument task. Either the long or short version may be sent. Makes the active screen on the instrument be loaded. Loading a new task will force any other tasks being run to be stopped. Does not put the screen in keylock mode.</p> <p>BAS/BASIC – loads home application<br/>BUR/BURST/BURSTTEST – loads burst test application<br/>DIV/DIVIDER – loads step settings application<br/>LEAK/LEAKTEST – loads leak test application<br/>PRE/PRES/PRESET – loads step settings application<br/>SWI/SWITCH/SWITCHTEST – loads switch test application<br/>PROG/TEST/TESTPROGRAM – loads the programs application</p> |   |        |   |            |   |           |   |   |   |   |   |   |   |   |   |   |
| :UNIT?      | <p>Returns the active units string.</p> <p>Ex// INST:UNIT?<br/>:INST:UNIT PSI</p>  |   |        |   |            |   |           |   |   |   |   |   |   |   |   |   |   |

| :VERsion[n]?                   | <p>Returns the software version of the device N in double quotes. When N is not specified, default is 1.</p> <p>Ex// INST:VERS2?</p> <p>:INST:VERS "v1.2"</p> <table border="1"> <tr> <th>N</th><th>Device</th></tr> <tr> <td>1</td><td>Instrument Software</td></tr> <tr> <td>2</td><td>Operating System (OS)</td></tr> <tr> <td>3</td><td></td></tr> <tr> <td>4</td><td>Regulator PIC</td></tr> <tr> <td>5</td><td>Regulator FPGA</td></tr> <tr> <td>6</td><td></td></tr> <tr> <td>7</td><td></td></tr> <tr> <td>8</td><td>Sensor 1</td></tr> <tr> <td>9</td><td>Sensor 2</td></tr> <tr> <td>10</td><td></td></tr> <tr> <td>11</td><td></td></tr> <tr> <td>12</td><td>Barometer</td></tr> <tr> <td>13</td><td>GPIO</td></tr> </table> <p>Ex// INST:VERS?</p> <p>:INST:VERS "v2.27.0"</p> | N | Device | 1 | Instrument Software | 2 | Operating System (OS) | 3 |  | 4 | Regulator PIC | 5 | Regulator FPGA | 6 |  | 7 |  | 8 | Sensor 1 | 9 | Sensor 2 | 10 |  | 11 |  | 12 | Barometer | 13 | GPIO |
|--------------------------------|--|---|--------|---|---------------------|---|-----------------------|---|--|---|---------------|---|----------------|---|--|---|--|---|----------|---|----------|----|--|----|--|----|-----------|----|------|
| N                              | Device   |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| 1                              | Instrument Software  |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| 2                              | Operating System (OS)  |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| 3                              |  |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| 4                              | Regulator PIC  |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| 5                              | Regulator FPGA   |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| 6                              |  |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| 7                              |  |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| 8                              | Sensor 1   |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| 9                              | Sensor 2   |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| 10                             |  |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| 11                             |  |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| 12                             | Barometer  |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| 13                             | GPIO   |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| OUTPut[x]                      | [x]=x=1=Channel A  |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| [ :ISOLation]                  |  |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| :STATe?                        | Returns 1 if in Measure mode, 0 otherwise  |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| :STATe ON   OFF   1   0        | ON or 1 puts in Measure mode, 0 puts in Vent mode  |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| :MODE Measure   Control   Vent | Sets the mode indicated. May use as low as 1 character in the data, i.e. 'V' for Vent, or 'VENT' for vent, etc.  |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| :MODE?                         | Returns the mode string  |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| :STABle?                       | Returns 1 if in Control mode and pressure is stable, 0 otherwise   |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| :STATe ON   OFF   1   0        | ON or 1 puts in Control mode , OFF or 0 puts in Measure mode   |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| [ :STATe]?                     | Returns 1 if in Control mode, 0 otherwise  |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
|                                |  |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| SENSe[x]                       | [x]=x=1=Channel A  |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |
| [ :PRESSure?]                  | Returns current pressure reading   |   |        |   |                     |   |                       |   |  |   |               |   |                |   |  |   |  |   |          |   |          |    |  |    |  |    |           |    |      |

|                         |   |
|-------------------------|---|
| [:PRESSure]             |   |
| :BARometer?             | Returns the current barometer reading in active channel's units   |
| :CORRection             |   |
| :OFFSet?                | Returns the tare value in current units   |
| :OFFSet <f>             | Set the head pressure correction value in current units   |
| :OFFSet                 |   |
| :STATe?                 | Returns 1 if the tare value is currently enabled, 0 if not.   |
| :STATe ON   OFF   1   0 |   |
| :HEAD?                  | Returns the gas type, current head pressure correction in current units for the active channel. Ex// SENS:PRES:CORR:HEAD?<br><br>:SENS:PRES:CORR:HEAD DRY AIR, 0.000000 |
| :HEAD <"CCC", f>        | Set the gas type and head pressure correction value in current units. Requires the gas type(CCC = AIR, NITROGEN) in double quotes, numeric value (float)                |
| :STATe?                 | Returns 1 if the head pressure correction is currently enabled, 0 if not.   |
| :STATe ON   OFF   1   0 | Enable or disable the head pressure correction  |
| :VOLume?                | Returns the calculated volume by the regulator in cubic centimeters. This value is constantly changing while in control mode  |
| :VOLume                 |   |
| :VALue?                 | Returns the regulator control volume. May be AUTO or a number in cubic centimeters  |
| :VALue <f>              | Set the regulator control volume to AUTO or a number (0 to 1000 for a pump, 0 to 2000 for a SVR)  |
| :FILTer                 |   |
| [:LPASs]                |   |
| :STATe?                 | Returns if the filter is enabled (0 is off, 1 is on)  |
| :STATe ON   OFF   1   0 | Set the filter enable   |
| :BAND?                  | Returns the filter window   |
| :BAND <f>               | Set the filter window   |
| :FREQuency?             | Returns the filter frequency  |
| :FREQuency <f>          | Set the filter frequency  |



|                             |   |
|-----------------------------|---|
| :INLimits?                  | Returns current pressure reading (float), stable flag (0 not stable, 1 stable)  |
| :INLimits                   |   |
| :TIME?                      | Returns the stable delay in seconds   |
| :TIME<f>                    | Set the stable delay in seconds   |
| RANGe                       | Set range hold on the desired sensor. Text must include quotes, maximum sensor range, native units and pressure type. i.e. "1000.000psig".  |
| :RANGe?                     | Returns the active sensor range text, i.e. "1000.000psig"   |
| :RESolution?                | Returns sensor resolution (integer 4 to 6)  |
| :RESolution <n>             | Set the sensor resolution   |
| :SLEW?                      | Returns the rate in current units   |
|                             |   |
| SOURce[x]                   | [x]=x=1=Channel A   |
| [:PRESsure]                 |   |
| [:LEVel]                    |   |
| [:IMMEDIATE]                |   |
| [:AMPLitude]?               | Returns the setpoint in current units   |
| [:AMPLitude] <f>            | Sets the setpoint in current units  |
| :VENT?                      | Returns 1 if in vent mode and pressure is not fully vented (stable) yet, 0 otherwise. Proper usage: put in vent mode, then query this value until it is 0 again to know the system is vented.               |
| :VENT ON   OFF   1   0      | ON or 1 puts in vent mode , OFF or 0 puts in Measure mode   |
| :SLEW?                      | Returns the rate setpoint in current units  |
| :SLEW <f>                   | Sets the rate setpoint in current units   |
| :SLEW                       |   |
| :MODE?                      | Returns MAX when highspeed mode is active. Returns LIN otherwise.   |
| :MODE <CCC>                 | Set the control mode by putting in either High-speed or Custom mode. Note: the overshoot flag and control mode are not independent in Mensor products.  |
| :OVERshoot?                 | Returns 1 if the channel's control behavior is >50. Returns 0 if the control behavior <=50.   |
| :OVERshoot ON   OFF   1   0 | ON or 1 puts in "overshoot allowed" mode, where if the control behavior <90, it will be set to 100.<br><br>OFF or 0 puts in low overshoot mode, where if the control behavior is >10, it will be set to 10. |

|                  |  |
|------------------|--|
| :TOLerance?      | Returns the stable window *  |
| :TOLerance<n>    | Sets the stable window *   |
| :COMPensate?     | Returns 0.0. Note: Mensor products do not have a source pressure sensor. †   |
| :EFFort?         | Returns the current channel's regulator output, which is a number between -100 to +100 indicating how much % effort the regulator is using to achieve the setpoint.                                |
| STATus           |  |
| OPERation?       | Returns 0  |
| :[OPERation]     |  |
| : CONDition?     | Returns 0  |
| : EVENT?         | Returns 0  |
| [:QUESTionable]? | Returns 0  |
| :EVENT?          | Returns 0  |
| :ENABle?         | Returns 0  |
|                  |  |
| SYSTem           |  |
| :AREA?           | Returns the system locale area.  |
| :AREA            | Set the system locale area. Accepts the following (lower case letters are not required):<br><br>EUROpe<br>JAPan<br>USA<br>ASIA<br>ROW (abbreviation for Rest of World)                             |
| :DATE?           | Returns the system date in YY, MM, DD format   |
| :DATE <i,i,i>    | Set the system date  |
| :PASSword        |  |
| :CEN             | Enter the calibration password to enable calibration functionality. Applies to the entire instrument device. Once enabled, cannot be disabled until a power cycle. Calibration password is 2317100 |
| :TIME?           | Returns the system time in HH, MM, SS  |
| :TIME <i,i,i>    | Set the system time  |
| :ERRor?          | Returns error code, description  |
| :KLOCK?          | Returns if keylock state   |

|                         |  |
|-------------------------|--|
| :KLOCK ON   OFF   1   0 | Sets the keylock state   |
| :COMMunicate            |  |
| :USB?                   | Returns COMM   |
| :SERial                 |  |
| :BAUD?                  | Returns the serial communication baud rate   |
| :BAUD                   | Set the serial communication baud rate   |
| :CONTrol?               | Returns 0  |
| :CONTrol                |  |
| :RTS?                   | Returns 0  |
| :RTS <n>                | Accepts 0. All other values generate a parameter error (only flow control none is supported).  |
| :XONX?                  | Returns 0  |
| :XONX                   | Accept 0. All other values generate a parameter error (no handshaking modes supported).  |
| :TYPE                   |  |
| :PARity?                | Returns the serial communication parity bit setting (NONE, EVEN, ODD)  |
| :PARity <CCC>           | Set the communication parity setting to NONE, ODD, or EVEN   |
| :GPIB                   |  |
| : SELF                  |  |
| :ADDRess?               | Returns the GPIB address   |
| :SET?                   | Returns VENT, 0.0  |
| :SET                    | Only accepts Vent, 0. Not allowed to boot up a Mensor product in any mode except vent mode with a setpoint of 0 for safety reasons.    |
|                         |  |
| UNIT                    |  |
| :[PRESsure][U]          | Returns the pressure units string  |
| :[PRESsure] <c>         | Sets the pressure units. Accepts the unit code number, or the string value representation, i.e. psi.<br><br>See unit code table below. |
| :DEFine[N]?             | Returns the user defined units name, multiplication factor. Index N is 1 or 2.   |

|                       |  |
|-----------------------|--|
| :DEFine[N] <"CCC", f> | Sets the user defined units for index N. If N is not sent, will default to user units 1. Requires the desired unit name in double quotes, multiplication factor from Pascal (base units is always Pascal). Index N is 1 or 2 |
|-----------------------|--|

## 6.8.2 Error Messages


All remote commands sent to the CPC4000 are shown in the Trouble Shooting App, under the "Remote" button. If there is a syntax error, an error message will appear below the errant command. Local errors and remote command errors will appear under the "Error" button. Maximum of 100 errors are stored and can be retrieved.

The error messages can also be seen remotely when "SYST:ERR?" is sent any error in the error queue is returned, otherwise the following is returned: 0,"No Error".

| Error String Returned   |
|---|
| 0, "No error"   |
| 1,"Overflow" (occurs when remote interface buffer of commands has become full. Command will not be processed) |
| 102, "Syntax error"   |
| 102,"Syntax error;Unbalanced string."   |
| 105,"Parameter not supported, parameter 1"  |
| 105,"Parameter not supported, parameter 2"  |
| 108,"Parameter not allowed"   |
| 109,"Missing parameter"   |
| 113,"Undefined header"  |
| 113,"Command Unknown"   |
| 114,"Parameter Out Of Range"  |
| 114,"Header suffix out of range"  |
| 131,"Invalid suffix;Unit suffix not defined."   |
| 200,"Execution error;Query or command violation"  |
| 200,"Execution error;Type mismatched, parameter 1"  |
| 200,"Execution error;Type mismatched, parameter 2"  |
| 203,"Access error; Incorrect password"  |
| 220,"Parameter error"   |
| 240,"Hardware error"  |
| 500,"<s>" (where <s> is the undefined error error string generated by the pneumatic module)                   |
| 201,"Query only"  |
| 207,"Enumeric value not in union"   |
| 601,"Module not available"  |
| 602,"Sensor not available"  |
| 999,"<s>" (where <s> is the undefined (unique) error string)  |

## 6.9 USB Software Upgrade

The instrument software can be upgraded to the most recent release by copying the instrument software from the Mensor website onto a USB device. The instrument software is device specific and the software for any other instrument apart from the CPC4000 is not accepted by the instrument. The user can then plug the USB device to the USB port on the front panel of the instrument for an easy upgrade. The instrument recognizes this device by displaying a USB icon on the top bar of the screen (figure 7.10). The user can navigate to the Software upgrade menu by clicking on the USB icon. The software upgrade menu gives the user information on the current instrument software and the version of instrument software on the USB device (figure 7.10-A).

The user can load the instrument software from the USB to the instrument by clicking on the desired version and then clicking [  ] button. The status of the installation can be seen on right one fourth of the screen.

The user also has the option to copy and load program test sequences (figure 7.10-B) from the USB drive which can later be accessed through the Programs App menu. Figure 7.10-C shows how to safely remove the USB drive.

All errors are logged internal to a file. This file may be copied from the instrument and read with a text editor for troubleshooting purposes.



Figure 7.10 – Home App with USB Icon



Figure 7.10-A – Software Upgrade Menu



Figure 7.10-B – Copy Programs

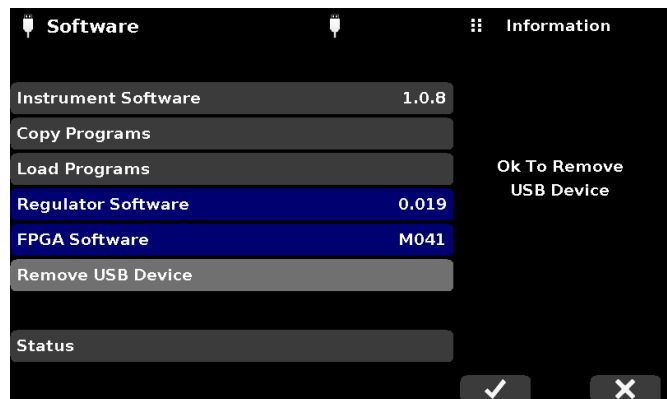


Figure 7.10-C – Remove USB Device



**WARNING!** Excessive power draw from the USB port may cause the device to malfunction. To ensure proper operation, limit the USB port power draw to 2.5 Watts. Failure to follow these guidelines may result in unstable performance or permanent damage.

## **7 Options**

- Barometric Reference Transducer (for gauge and absolute emulation)
- Additional Transducers (spare or alternate range)
- Rack Mount Kit
- Fittings
- Remote calibrations sleds (for transducers and/or barometric reference)
- Automatic Contamination Prevention System
- Contamination Prevention Accessories
- Pressure Booster

### **7.1 Barometric Reference (CPX-A-C4-6)**

The CPC4000 can be ordered with a barometric reference transducer. It is a very stable, absolute pressure transducer used to accurately measure local atmospheric pressure. It is used to display the barometric pressure (reading appears on the bottom right side of the display) or as a barometric reference for gauge or absolute emulation.

This transducer is in a different housing compared to the regular transducers. It is removable by taking off the top cover of the chassis.

#### **7.1.1 Gauge Pressure Emulation**

In the Home Application (main screen) an absolute transducer channel will indicate “Absolute” in the Pressure Type button (this is the default mode). When the Pressure Type button is pressed the button label will toggle to “Gauge” and have a lighter background color. The lighter background color is an indication that the channel is in emulation mode.

In the gauge emulation mode the atmospheric pressure reading from the barometric reference transducer is subtracted from the absolute pressure reading to emulate a gauge pressure.

The barometric reference transducer has six significant digits. If a very low pressure gauge transducer is active and is used in absolute emulation, the combined output may appear quite noisy because of the resolution of the barometric reference.

#### **7.1.2 Absolute Pressure Emulation**

In the Home Application (main screen) a gauge transducer channel will indicate “Gauge” in the Pressure Type button (this is the default mode). When the Pressure Type button is pressed the button label will toggle to “Absolute” and have a lighter button background color. The lighter background color is an indication that the channel is in emulation mode.

In the absolute emulation mode the atmospheric pressure reading from the barometric reference transducer is added to the gauge pressure reading to emulate an absolute pressure.

#### **7.1.3 Emulation Mode Accuracy**

The accuracy in emulation mode is different for gauge and absolute emulation mode.

The barometric reference has six significant digits and has a guaranteed drift of 0.0000041 psi over a 24 hour period which has no significant effect on the emulated gauge pressure uncertainty.

The absolute uncertainty of the barometric reference must be considered in the emulated absolute pressure uncertainty.

#### 7.1.4 Barometric Reference Calibration

The Barometric Reference Transducer can be calibrated in exactly the same manner as the other installed transducers as described in Section 10, Calibration.

#### 7.1.5 Barometric Reference Specifications

Accuracy: 0.02% of reading. Uncertainties include all pressure effects and temperature effects over the calibrated range and calibration stability for 365 days after re-zeroing.

Pressure Range: The standard Barometric Reference Transducer is calibrated from 8 to 17 psia.

Resolution: 6 digits

#### 7.2 Additional Transducers (CPR4000)

A secondary transducer of any standard range, can be purchased as an option. In all other regards, the add-on transducer will meet all of the specifications and operating parameters outlines throughout this manual.



Caution

**CAUTION:** Typically, the pressure regulator in each instrument has limits of 50, 150, 1500 or 3,045 psig. If a transducer is placed into an instrument where the transducer has a higher upper pressure range than the instrument's regulator, the maximum control limit will be limited to the maximum range of the instrument's regulator.

While any transducer will function in any instrument, the results may not always be optimum. For example, if a 1 psi transducer is placed in an instrument that has a 1500 psi upper limit, the controlled pressure stability may not be acceptable. Or if a 1500 psi transducer is placed in an instrument that has a 30 psi upper limit, it will control very well, but be limited in resolution.

##### 7.2.1 Secondary Transducer Installation

If the add-on transducer is of a higher full scale range than the existing primary transducer, then this newer transducer becomes the Primary, and the existing transducer must be moved to the Secondary Transducer slot. For complete installation instructions see Section 9.3 ,Transducer Removal.

### 7.3 Rack Mount Kit (CPX-A-C4-R)

A rack mount kit allows the customer to install a CPC4000 into a standard 19" instrument rack. It includes a tray and a cover panel for the front. The instrument will rest on the tray and be retained by the panel.

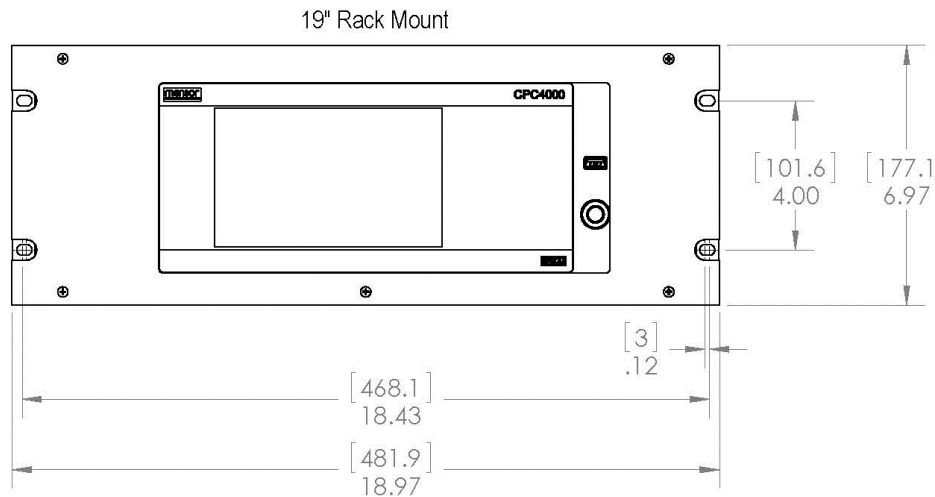


Figure 8.3 -A – Rack Mount Kit



Figure 8.3 - B - Rack Mount Front Panel



## **7.4 Fittings**

A variety of fittings are available at the time of order on transducers with a max range of  $\leq 3,060$  psi (211 bar), or the CPC4000 can be ordered without adaptor fittings. Available fittings are shown in Section 9.2 - Spare Parts. The barometric reference comes with a standard barb fitting.

## **7.5 Remote Calibration**

A remote calibration sled, power supply, cable and software are available to calibrate the optional barometric reference and internal transducers outside of the CPC4000. In both cases a PC with an RS-232 connection is required. Both kits are supplied with an instruction manual. For instructions to remove the internal transducers and the barometric reference, see section 9.3 Transducer Removal.

### **7.5.1 Remote Calibration Kit for Internal Transducers (CPX-A-C4-4)**

The cable / power supply used to calibrate the internal transducers remotely can be ordered as an option (pn # 0019095001). Calibration of each internal transducer can be performed remotely using the cable, a PC, and software provided.



Figure 8.5.1 – Remote Calibration Kit for Internal Transducer

### 7.5.2 Barometric Reference Calibration Sled (CPX-A-C4-5)

The CPC4000 Calibration Sled Kit is available to provide a way to calibrate the barometric reference remotely. Calibration of the Barometric Reference can be performed remotely using the Cal sled, a PC and the software provided.



Figure 8.5.2 – CPC4000 Barometric Reference Cal Sled Kit

### 7.5.3 External Calibration Procedures

To calibrate the internal transducers or the barometric reference remotely, use the same setup described in section 10 of this manual. The only difference is that the interface with the transducer is through the software provided and a PC, not directly through the instrument.

## 7.6 Automatic Contamination Prevention System

The Automatic Contamination Prevention System (Automatic CPS) is connected between the device under test and the Measure/ Control port of the controller by the backplate located on the rear panel (Figure 8.6-B). The primary function of the Automatic CPS is to prevent liquid and particulate contaminants from entering into the controller. The Automatic CPS (Figure 8.6-A) is designed to interface with the CPC4000 and is energized to purge the device under test of any contaminants by an automated purge sequence within the CPC4000 user interface.



Figure 8.6-A - Automatic Contamination Prevention System



Automatic CPS Backplate

Figure 8.6-B - Rear Panel with Automatic CPS Backplate



Notice

The system should only be operated by trained personnel who are familiar with this manual and the operation of the instrument.



Warning

**Warning!** The pressure connections must be installed according to the following instructions, observing the relevant regulations. The installation is to be performed by trained, authorized personnel, knowledgeable in the safety regulations for working on pneumatic/hydraulic systems



**Wear safety goggles and hearing protection when using and/or servicing the Automatic CPS to protect eyes and ears from flying particles, liquid splashes, and/or harsh noises.**



**Warning**

**Warning! The Automatic CPS should only be used to decontaminate the system for liquid or particulate contaminants that are non reactive, non corrosive and non explosive.**

### 7.6.1 Automatic CPS Installation

The Automatic CPS can be mounted either in a wall/ rack mount configuration by the keyholes (Figure 8.6.1-A) on either or both side of the accessory or placed on a steady surface as a desktop accessory.

The DUT can be mounted either on top of the accessory for convenient test stand setup or on the back of the accessory for connection with a pressure hose (Figure 8.6.1-B). The not connected port should be sealed by the plug provided to ensure no leakage.

The pressure connection to the Measure/ Control port of the CPC4000 is established by a pressure tube with 7/16" SAE adapters. The Automatic CPS is powered by the CPC4000 using a 3 foot long flexible cable which connects to the Automatic CPS Backplate on the instrument.

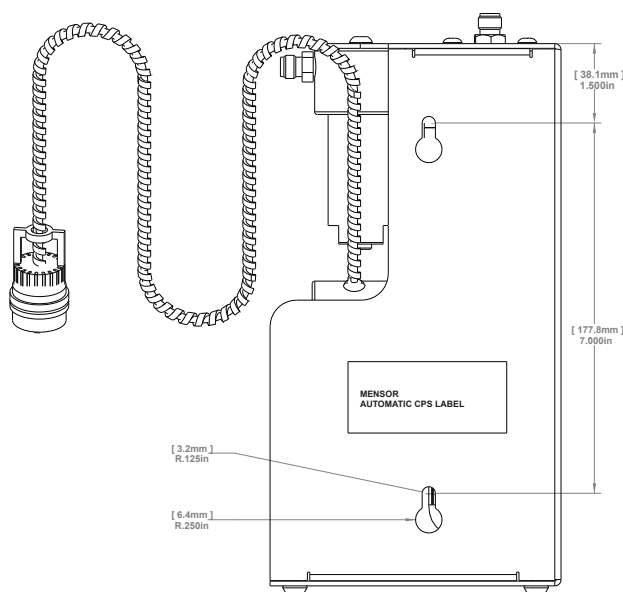


Figure 8.6.1-A - Side view of Automatic CPS with mounting keyholes

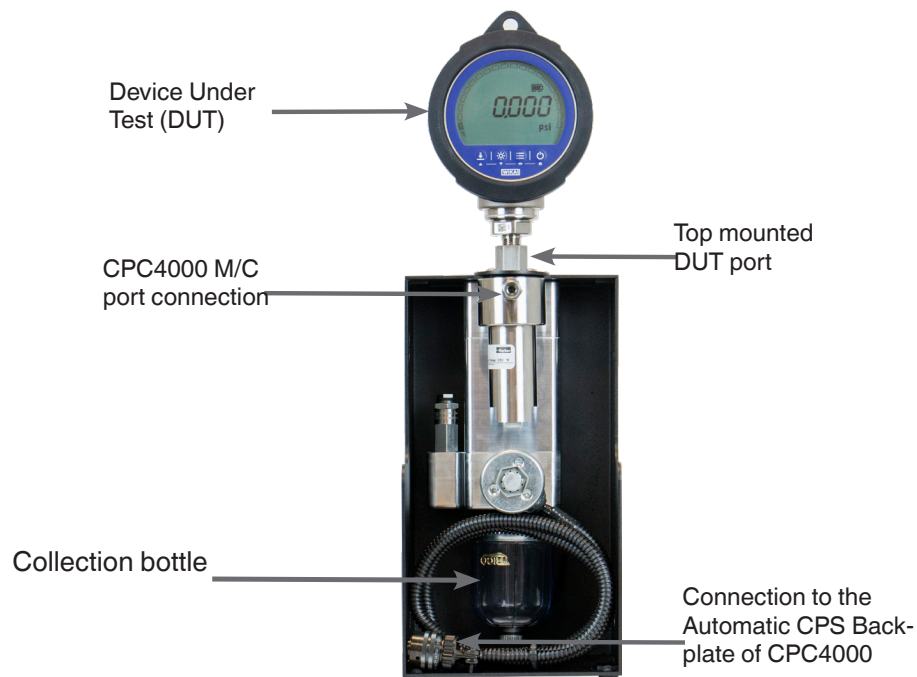


Figure 8.6.1-B - Top mounted DUT

## 7.6.2 Automatic CPS Specification

### 7.6.2.1 Technical Specification

| Operating Conditions          |  |
|-------------------------------|--|
| Maximum operating pressure    | 3,065 psig (211 bar gauge)   |
| Maximum operating temperature | 50 deg C (122 deg F)   |
| Voltage Supply                |  |
| Power supply                  | 12 VDC   |
| Power consumption             | 26 VA Max  |
| Pressure Connection           |  |
| To the M/C port of CPC6050    | 1 port with 1/4" tube adapted to 7/16" - 20 F SAE  |
| To the DUT                    | 2 ports with<br>Standard: 7/16" - 20 F SAE<br>Option: 6 mm tube fitting, 1/4" tube fitting, 1/4" female NPT fittings, 1/8" female NPT fittings or 1/8" female BSP fittings |
| Dimensions & Weight           |  |
| Dimensions                    | 5.5 in x 10.5 in x 5.5 in (W x H x D)  |
| Weight                        | 3.99 kg (8.8 lbs)  |

## Industrial Pressure Controller CPC4000

### 7.6.2.2 Dimensions [mm]/in

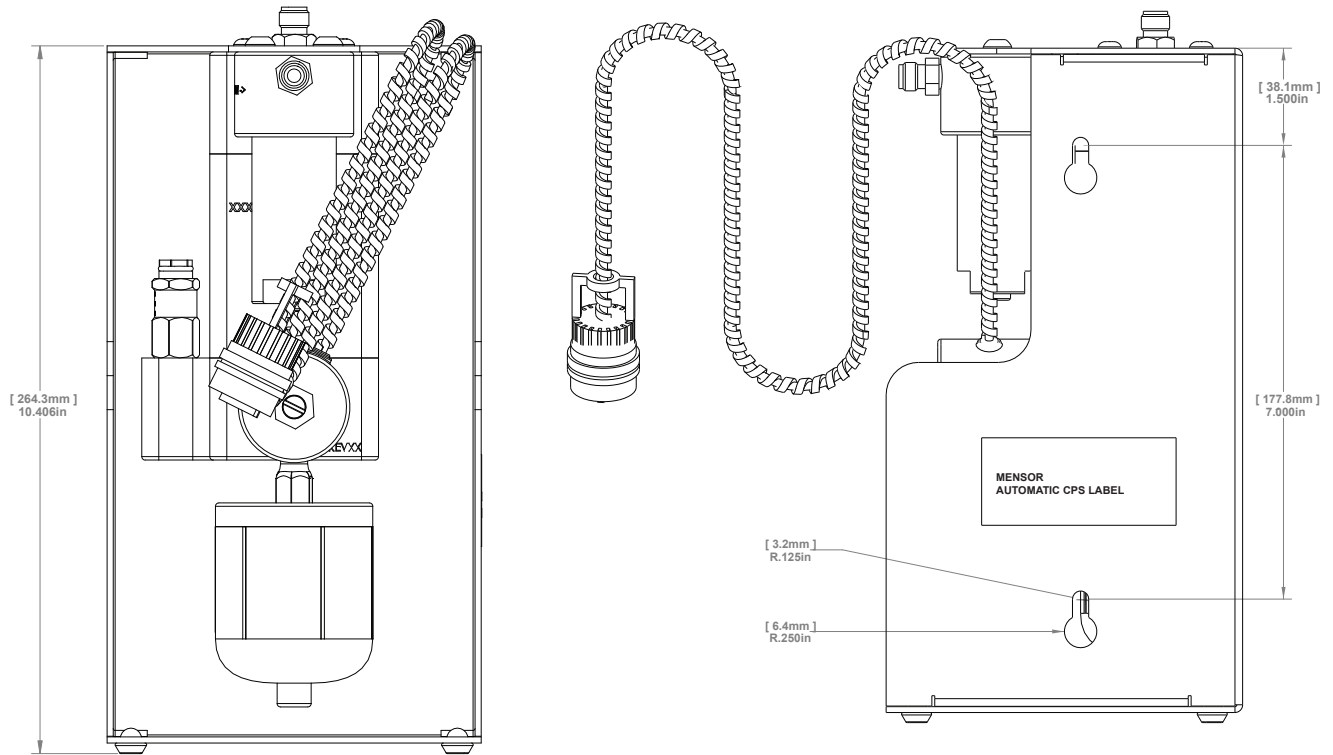


Figure 8.6.2.2-A - Front & side view

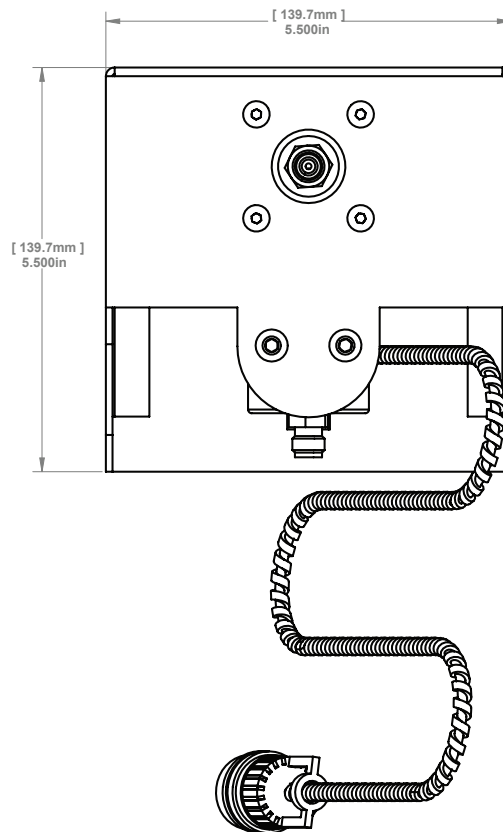


Figure 8.6.2.2-B - Top view



## 7.6.3 Automatic CPS Operation

The Automatic CPS is operated by the CPC4000 by a software purge sequence. The purge button for each channel is visible on the home screen (Figure 8.6.3-A) after the installation of the Automatic CPS.

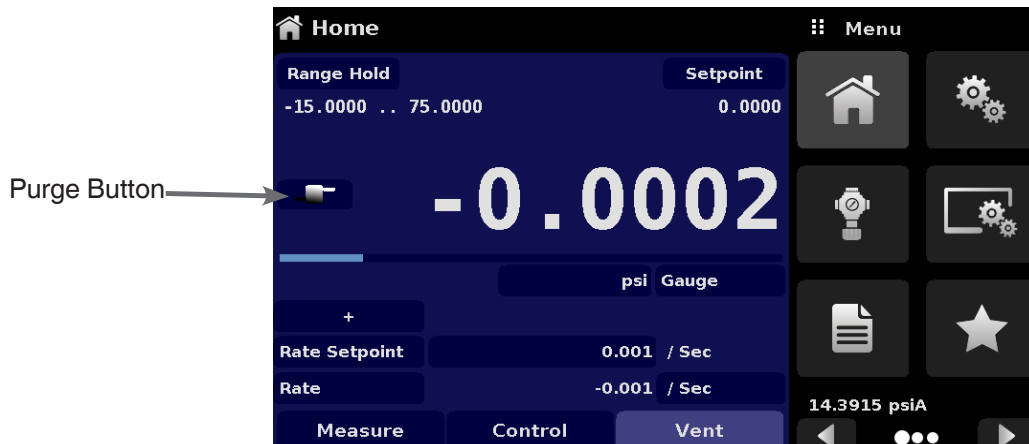


Figure 8.6.3-A - Home screen with Purge button

The Automatic CPS can be set to OFF, MANUAL or AUTO by navigating to the Control Settings app and selecting the desired option for Contamination Prevention System (Figure 8.6.3-B).

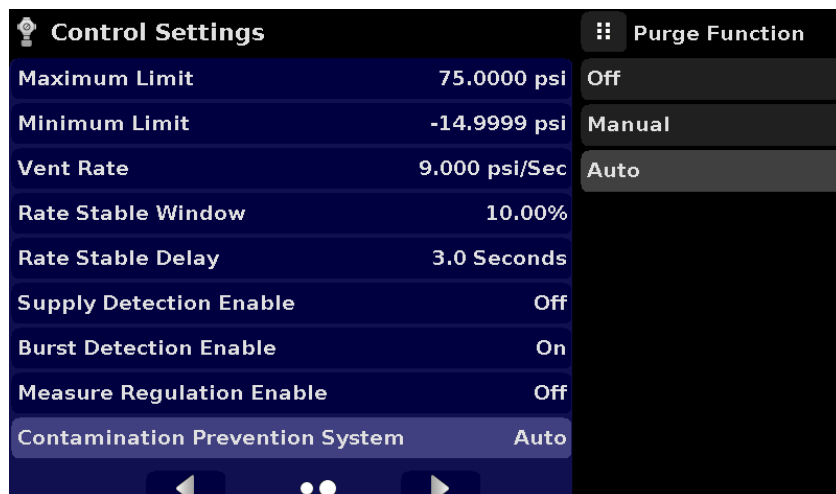


Figure 8.6.3-B - Contamination Prevention System

When in manual or auto mode, the purge valve will be opened whenever switching to vent mode while at a positive pressure (above atmosphere). In manual mode, the internal purge sequence can be run by the Purge button on the Home screen. When in auto mode, the purge sequence will be required to be run when switching to control mode after a vent has occurred.


The purge sequence will require a DUT pressure to be entered by clicking the Purge button [  ] and entering a value using the digital keyboard (Figure 8.6.3-C). This will initiate the process of controlling close to that pressure then isolating the instrument by closing the measure/control valve, then opening the purge valve. This process will occur 4 times to ensure all contaminants are cleared from the system.



Figure 8.6.3-C - DUT pressure for purge sequence



Warning

**Caution!** If the Automatic Contamination Prevention System is operated in Manual mode, there is a risk of the solenoid valves to heat if the system is kept on for more than a few seconds



Notice

The collection bottle should be periodically inspected for liquid contaminants and purged through the plug at the bottom



Warning

**Warning!** The Automatic CPS should be turned off and allowed to cool down for 15 minutes before any cleaning or maintenance procedure is performed

## 7.7 Contamination Prevention Accessories

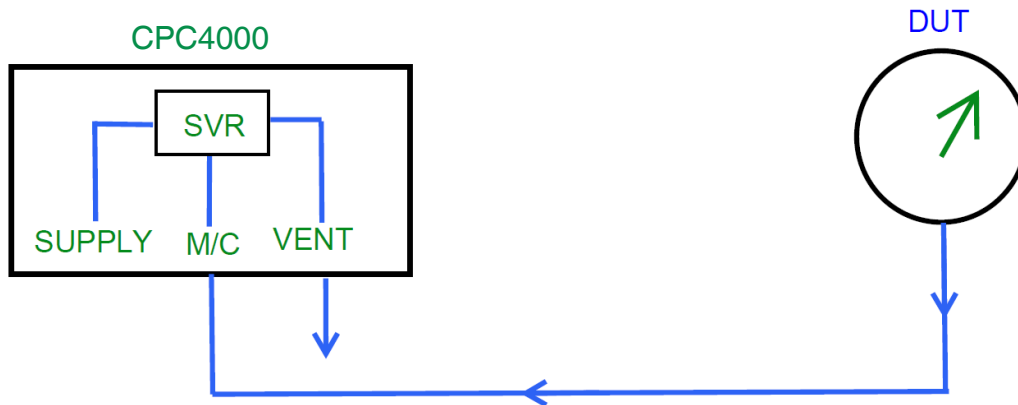
The contamination prevention accessories allow the user to operate the CPC4000 in contamination prone areas. These accessories prevent contaminants like oil or dirt from entering into the instrument. These filters, when connected to the Measure/Control Port at the rear of the instrument, prevent any liquids to enter the controller when the direction of pressure flow is from device under test (DUT) to the controller or when the device under test is vented.

### 7.7.1 Coalescing Filter (CPX-A-C4-9)

The coalescing filter is connected between the device under test and the Measure/ Control port. It has a 99.7% coalescing grade efficiency and clears contaminants up to 0.01 microns.

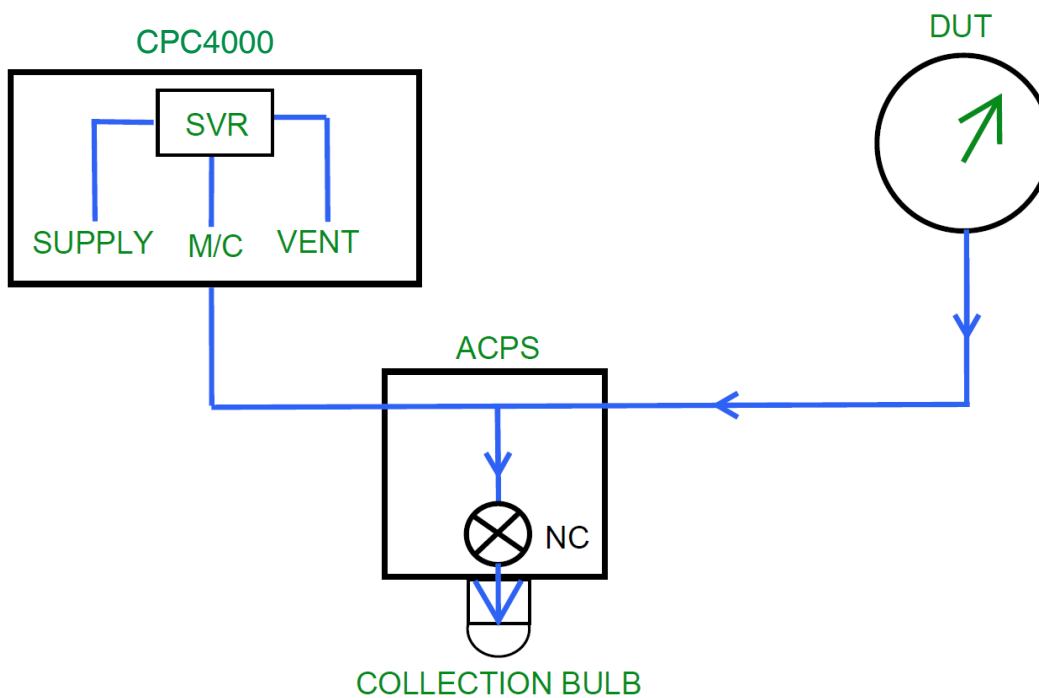


### Venting without ACPS



When a DUT contaminated with liquid or particulate is connected to a controller without the use of an ACPS, contaminants enter the SVR when the system is vented.

### Venting with ACPS



When a DUT contaminated with liquid or particulate is connected to a controller WITH the use of an ACPS, contaminants will be emptied into the collection bulb when vented and will not enter the SVR.

## 7.7.2 Block and Bleed Valve (CPX-A-C4-8)

The block and bleed valve is used to purge the liquid from the device under test. It is a three-way valve which blocks the instrument from being contaminated while bleeding the liquid out of the device under test. An initial bleeding of the contaminants in the system can be done by the following procedure

- Before connecting the DUT to the system, remove as much liquid as possible from the DUT.
- With the controller power off and both the block and bleed valve closed, connect the system as shown below.
- Use the controller to apply a pressure close to the full scale pressure of the DUT.
- Open the block valve slowly to pressurize the DUT. (note: the gas will flow in the direction of the controller to the DUT: high pressure to low pressure).
- After the system is pressurized close the block valve.
- Open the bleed valve and purge the system to atmospheric pressure. Observe the sump to see if any liquid is purged.
- Close the bleed valve.
- Repeat steps 3 to 7 until no more liquid is observed coming out of the system.
- With the block and the bleed valves securely closed, vent the controller.

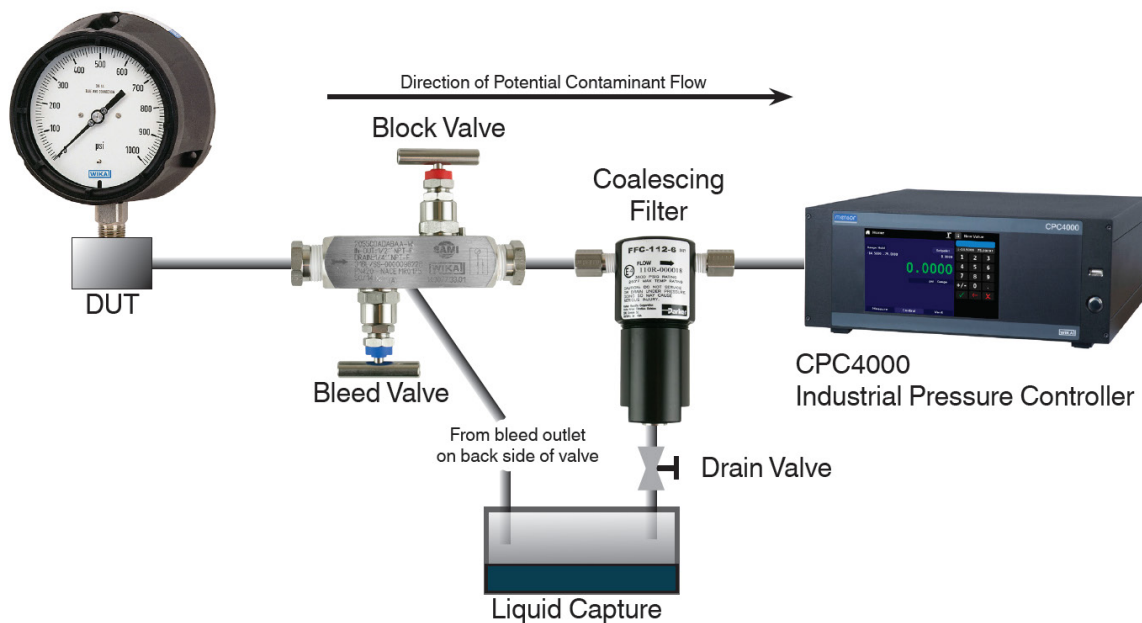


Figure 8.6.2 – Contamination prevention accessories

### 7.8 Pressure Booster

To control pressure, the CPC4000 requires a pressure supply of 10% above the full scale of the instrument. The Model 75 Pressure Booster System provides the ability to boost bottle pressure up to the supply pressure requirements of all possible CPC4000 range configurations while maximizing gas bottle/cylinder usage.

The Model 75 is a single piston air driven gas booster mounted in a heavy duty roll bar frame. The unit includes an operator control panel with gauges for supply pressure, output reference pressure and an output vent valve. The system requires shop air to drive the booster and a minimum of 300 psi to 3000 maximum inlet pressure (clean dry air or Nitrogen).

Table 8.7 – Specifications for Input Supply Pressure and Output Pressure

|                       |  |
|-----------------------|--|
| Input Supply Pressure | Minimum: 300 psi<br>Maximum: 3000 psi<br>Media: Clean Dry Inert Gas (Nitrogen preferred) |
| Output Pressure       | 6500 psi typical<br>7000 psi relief valve setting  |

Please refer to the Model 75 data sheet (CDS075) for additional information and specifications, available on our website at [www.mensor.com](http://www.mensor.com).

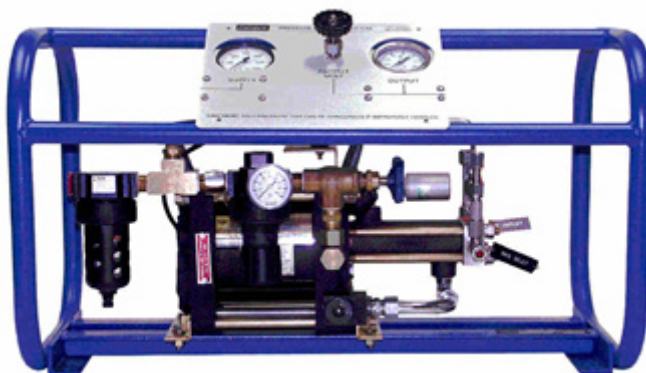


Figure 8.7 – Model 75 Pressure booster

## **7.9 Low Pressure Snubber**

On any instrument that has a primary transducer span less than 5 psi, there will be a snubber installed on the reference port of the regulator. This snubber is designed to minimize effects of atmospheric disturbances (e.g. a fan blowing, a door opening rapidly, etc.). If the DUT reference port needs to be connected to the CPC reference port, the snubber can be removed.

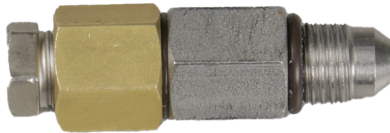


Figure 8.9 – Low Pressure Snubber

## **8 Maintenance**

The CPC4000 was designed for maintenance-free operation. User maintenance is not recommended, beyond replacement of parts listed in Table 9.2. If you have questions not covered by this manual, call 1-800-984-4200 (USA only), or 1-512-396-4200 for assistance, or send an email to tech.support@mentor.com.

### **8.1 Beyond the Warranty**

Take advantage of Mensor's expert product care. Mensor provides complete maintenance and calibration services, available for a nominal fee. Our service staff is knowledgeable in the innermost details of all of our instruments. We maintain units that are in operation in many different industries and in a variety of applications, and by users with a wide range of requirements. Many of these instruments have been in service for over twenty years, and continue to produce excellent results. Returning your instrument to Mensor for service benefits you in several ways:

- Our extensive knowledge of the instrument assures you that it will receive expert care.
- In many cases we can economically upgrade an older instrument to the latest improvements.
- Servicing our own instruments which are used in "real world" applications keeps us informed as to the most frequent services required. We use this knowledge in our continuing effort to design better and more robust instruments.

### **8.2 Spare Parts**

Table 9.2 lists the spare parts for the CPC4000 that can be ordered from Mensor.

Table 9.2 – Spare Parts List

| <b>Part Description</b>              | <b>Part Number</b>                         |
|--------------------------------------|--|
| <b>Adaptor Fittings</b>              | <b>Pressure <math>\leq</math> 3000 psi</b> |
| 6mm tube fittings (brass)            | 0018203043                                 |
| 1/4" tube fittings (brass)           | 0018203045                                 |
| 1/4" NPT female pipe thread (brass)  | 0018203005                                 |
| 1/8" NPT female pipe thread (brass)  | 0018203001                                 |
| 1/8 FBSPG female pipe thread (brass) | 0018203018                                 |
| <b>Kits/Manual</b>                   | <b>Part Number</b>                         |
| Kit - Rack Mount adapter             | 0019065001                                 |
| Manual                               | 0019008001                                 |

### 8.3 Transducer Removal

Follow the following instructions for transducer removal or replacement:

- VENT THE SYSTEM by placing the controller in vent mode. Then turn off the power.
- Loosen the five Phillips screws on the top cover of the instrument (Figure 9.3-A), and open the top cover to reveal the insides of the chassis (Figure 3.5).
- Unscrew the thumb screw holding in the transducer (Figure 9.3-B).
- Apply a light inward pressure against the bottom of the transducer case, just below the range label, while tilting the case upward to clear the clamp plate and screw head.
- Pull the transducer module outward, through the top opening.



Caution

**CAUTION:** There must be a transducer installed in the “Primary Transducer” slot for the system to function properly. If the system is operated with the primary slot empty the system will display an error.



Figure 9.3-A – Top view of CPC4000



Figure 9.3-B – Transducer module

To return the transducer module, or a replacement module to the system, slide it firmly back into position to engage the pneumatic passages with those in the manifold and tighten the thumb screw on the transducer module. Then tighten the five Phillips screws to put the top cover back in position.

In replacing the transducer modules the order of position must be maintained according to the pressure limit of each module, starting with the highest transducer on the left (Primary transducer) and the lower pressure transducer (Secondary transducer) on the right. If an optional Barometric Reference is present it is positioned to the left of the Primary transducer.



**CAUTION:** Further access to the interior of the instrument is **NOT** recommended. There are no user-serviceable plumbing or parts inside. In addition to the dangerous voltages present (line voltage), there are circuits sensitive to electrostatic discharge damage.



**ESD PROTECTION REQUIRED!** The proper use of grounded work surfaces and personal wrist straps are required when coming into contact with exposed circuits (printed circuit boards) to prevent static discharge damage to sensitive electronic components.



**WARNING!** If faults cannot be corrected locally, immediately take the system off line and protect it from unintentional restarts. Contact Mensor Customer Service for further instructions. Apparent problems are frequently resolved over the telephone by our staff.

Do not risk voiding the warranty. Higher level repairs must be carried out exclusively by Mensor authorized personnel, or under Mensor supervision.

Servicing of electrical, electronic or pneumatic equipment must be performed by qualified and authorized technical staff, observing all relevant safety regulations.

#### 8.3.2.1 Barometric Reference Removal

To remove the optional Barometric reference, first turn off the CPC4000 and loosen the Phillips head screws to remove top cover of the chassis. The barometric reference can be removed by removing the attached ribbon cable, loosening the thumb screw, and lifting the barometric reference out of the chassis.

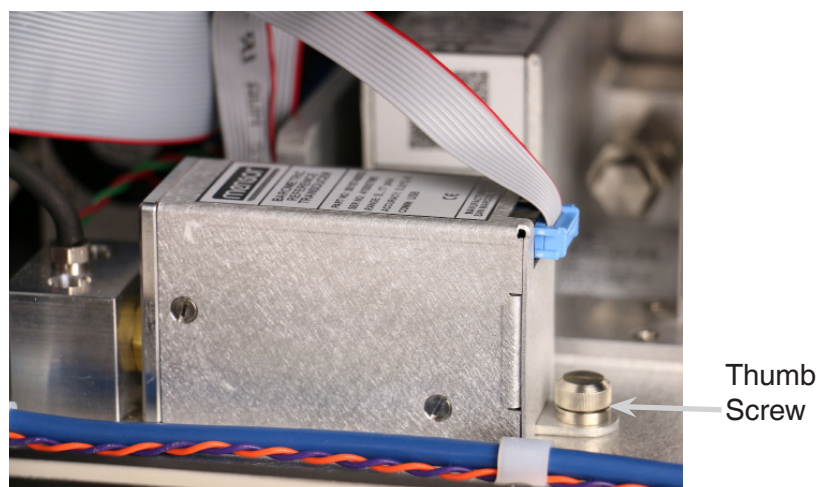



Figure 9.3.2.1 - Internal Barometric Reference

Table 9.3 – Troubleshooting

| Type | Problem   | Correction Action   |
|------|---|---|
| 1    | The system has been switched on and no measurement(s) have appeared and the entire area of the screen is white (or dark). | Switch the system off. Wait 5 seconds and switch the system on.   |
| 2    | The screen is dark and the corrective action for #1 above has no effect   | Check that the power cable is connected properly and have authorized technical staff check that the supply voltage is correct.  |
| 3    | The screen is dark and the action taken to solve the problem of #2 above has no effect.                                   | <p>Unplug the unit from the power source (wall socket), then remove the power cord from the instrument. The power cord input socket includes two internal fuses. Check both fuses for continuity.</p> <div style="display: flex; align-items: center;">  <div style="margin-left: 10px;"> <p><b>WARNING! When needed, use only 1.25 amp 250V SLO-BLO 5x20 Fuse</b></p> </div> </div> <p style="text-align: center;"><b>Warning</b></p> |
| 4    | Malfunction during operation.   | Switch the system off. Wait 5 seconds and switch the system on.   |
| 5    | Unstable control.   | Consult factory   |
| 6    | The setpoint value is not reached.  | Check whether the value of the supply pressure is the value required, and leak test the plumbing.   |

If you need help or assistance, contact Mensor at

Phone: 1-512-396-4200 or 1-800-984-4200 (USA only)

Fax: 512-396-1820

Website: [www.mensor.com](http://www.mensor.com)

Email: [sales@mensor.com](mailto:sales@mensor.com)

[tech.support@mensor.com](mailto:tech.support@mensor.com)



## **9 Calibration**

The CPC4000 automatically adjusts the pressure reading for the effects of temperature and non-linearity within the calibrated temperature range of 15-45°C. The process is referred to as dynamic compensation because each reading is so adjusted before it is output to the display or to a communication bus. Thus, a calibrated CPC4000 operated within its temperature band, and with proper zero and span adjustments, will provide accurate pressure measurements.

The CPC4000 should have the calibration verified periodically to ensure stability. The recommended calibration interval for this instrument is given in the Specifications section under “Calibration Interval” in Section 4.1.

### **9.1 Calibration Services by Mensor or WIKA worldwide**

Mensor and WIKA worldwide have extensive experience and knowledge of Mensor products. Calibration of the transducers in these products can be performed at the addresses below or by competent internal or external labs using the procedures in this section.

| <b>Service Center USA</b>  | <b>Service Center Europe</b>  |
|--|---|
| Mensor<br>website: <a href="http://www.mensor.com">www.mensor.com</a><br>tel: 1-512-396-4200<br>1-800-984-4200<br>fax: 1-512-396-1820<br>email: <a href="mailto:tech.support@mensor.com">tech.support@mensor.com</a>   | WIKA Alexander Wiegand SE & Co. KG<br>website: <a href="http://www.wika.de">www.wika.de</a> / <a href="http://www.wika.com">www.wika.com</a><br>tel: (+49) 9372 132-0<br><br>fax: (+49) 9372 132-406<br>email: <a href="mailto:CTServiceTeam@wika.com">CTServiceTeam@wika.com</a> |
| <b>Service Center China</b>  | <b>WIKI Instrumentation PTE. LTD.</b>   |
| WIKI China<br>website: <a href="http://www.wika.cn">www.wika.cn</a><br>contact: Baggio Li<br>tel: (+86) 512 6878 8000<br>fax: (+86) 512 6809 2321<br>email: <a href="mailto:baggio.li@wika.com">baggio.li@wika.com</a> | 13 Kian Teck Crescent<br>628878 Singapore<br>Tel: +65 6844 5506<br>E-mail: <a href="mailto:info@wika.sg">info@wika.sg</a>   |

### **9.2 Environment**

For maximum accuracy, allow the CPC4000 to warm up a minimum of 15 minutes in ambient temperature within the compensated range prior to a calibration. In addition, the instrument should be at rest on a stable platform that is free of excessive vibration and shock.

### **9.3 Pressure Standards**

Mensor recommends the use of appropriately accurate primary pressure standards when calibrating this instrument. Such standards should be sufficient so that when the techniques of the ISO Guide to the Expression of Uncertainty in Measurement (GUM) are applied, the instrument meets its accuracy statements as required by ISO/IEC 17025:2005, or other applicable standards.

### **9.4 Media**

The recommended calibration medium is dry nitrogen or clean dry instrument air. A height variation between the standard and the CPC4000 can cause significant errors. A calculation should be made to compensate for this difference. This compensation can be done in Section 10.10 - Head Pressure.

## 9.5 Setup

The following illustration for calibration setup shows a typical setup for either local or remote calibration for an absolute or gauge pressure instrument. The PC is required only for performing a remote calibration. The “Pressure Standard” is normally a deadweight test instrument, and the “Volume Controller” refers to a hand operated variable-volume pressure vernier device. A diaphragm type vacuum gauge is recommended over the gauge tube type of vacuum sensor for calibrating sub-atmospheric pressures. A vacuum pump with the capacity to generate 600 mTorr absolute is recommended.

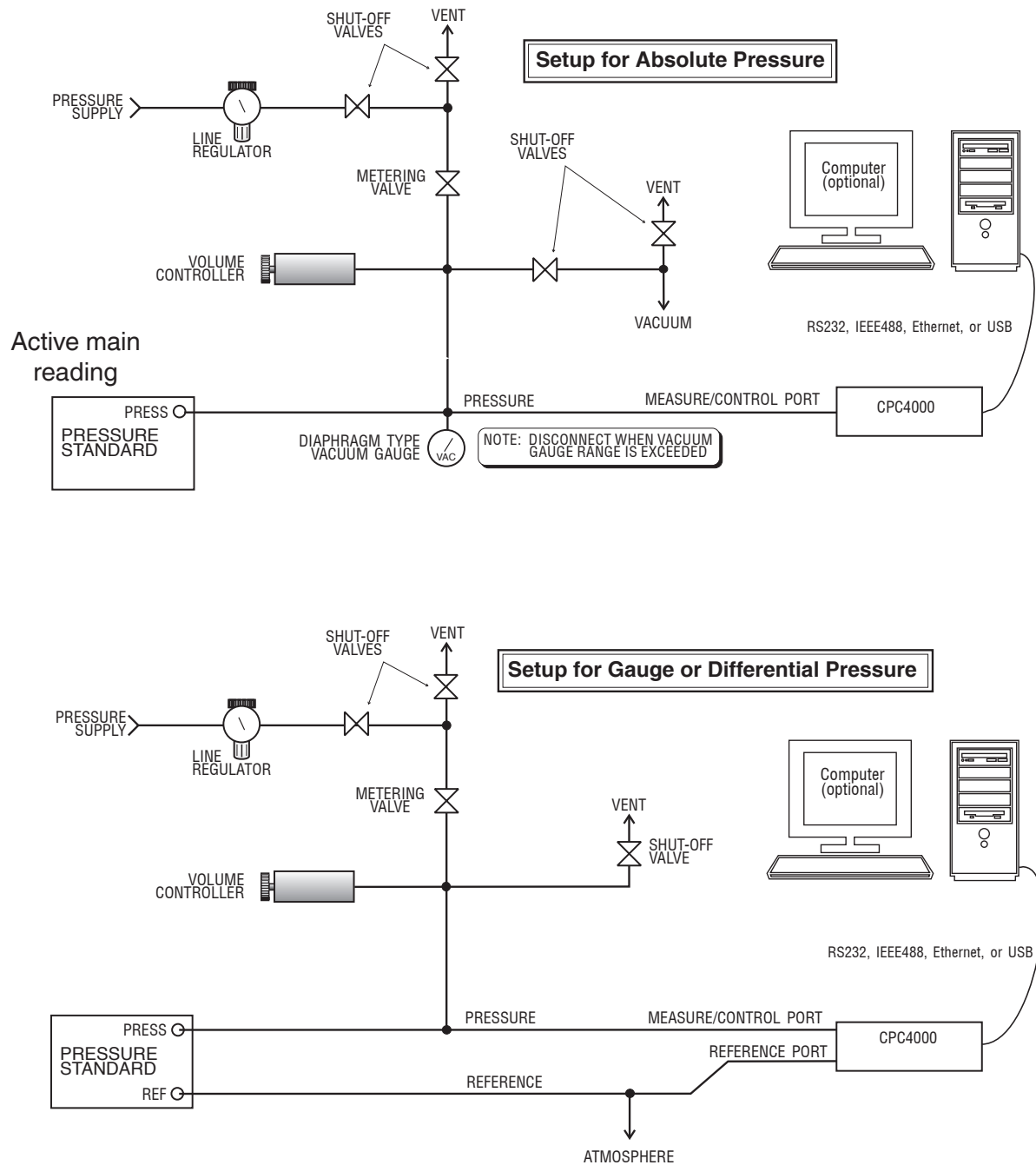



Figure 10.5 – Calibration Setup

## 9.6 Calibration Data

The Calibration Data Application is where the calibration data for each transducer is stored and amended. The Serial number (S/N), Zero offset (Zero) and Span offset (Span) can be seen in this screen. The date of calibration, the calibration interval and the certificate number can be entered by pressing the corresponding button, then saved by pressing the Check [  ] button. To revert back to the factory calibration, press the “Restore Factory Cal” button. To view the calibration data for each transducer press the “Channel” button at the top and choose a transducer from the resulting channel selection menu.

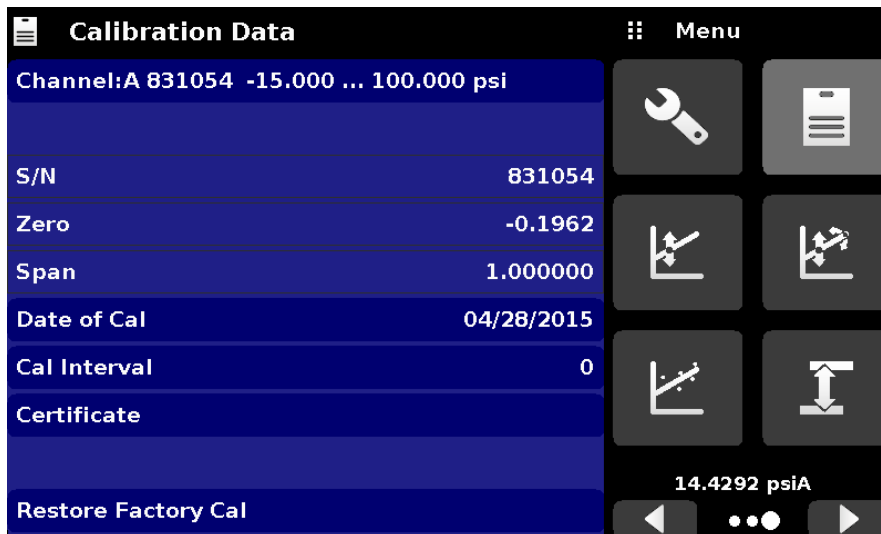
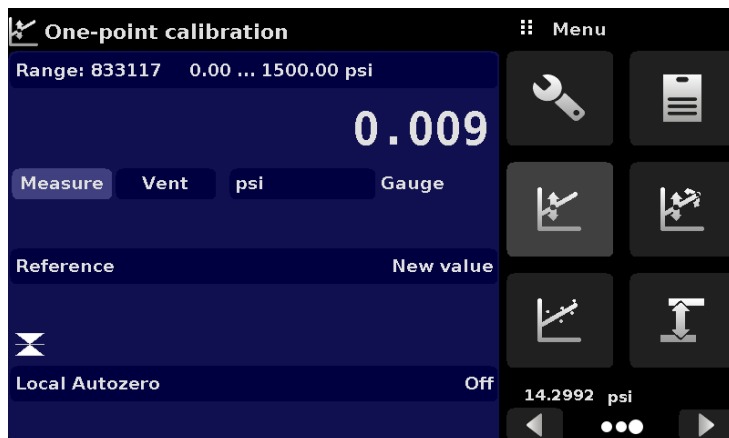


Figure 10.6 – Calibration Data

## 9.7 One Point Cal Application



A single point calibration (usually a zero point calibration) of each transducer installed can be accomplished in “One Point Cal” Application. The transducer channel is chosen by pressing the “Channel” button at the top of this screen, and then selecting from the list of installed transducer channels. For gauge pressure simply expose the reference and the Measure/Control port of the CPC4000 to atmospheric pressure and then press the “New Value” button and enter zero (0) using the keypad. For an absolute transducer apply a known reference pressure between 600 mTorr absolute and 20% of the active transducer’s span to the Measure/Control port of the CPC4000, press the “New Value” button and then enter the reference pressure (known true pressure) using the keypad. If you want to save the value in the transducer, press Save.




Notice the reference symbol [  ], this is a reference indication giving a constant reference point for the level of the internal transducer.

Figure 10.7 – One Point Cal Application

## 9.8 Two Point Cal Application



The Two Point Cal Application provides a place to adjust the Transducer Zero and Span (sometimes referred to as the offset and slope).

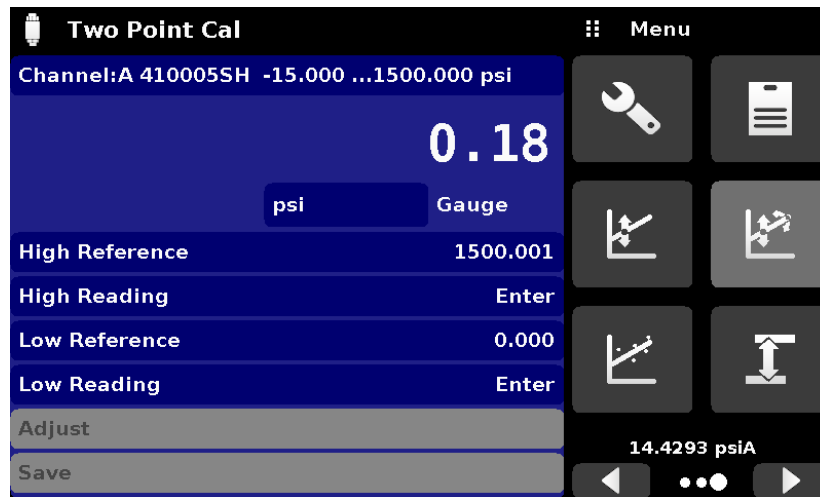


Figure 10.8 – Two Point Cal Application

Follow the steps below for a complete 2 Point Calibration:

Select a Transducer to calibrate by pressing the Channel button at the top of the screen.

### To calibrate the “Low Point”:

1. The Measure/Control port of the CPC4000 being calibrated should be supplied with a suitable, “low point” pressure (see section 5.4 Rear Panel for the port location).
2. For a gauge transducer(s), this low point pressure can be achieved by opening the Measure/Control and reference ports to atmospheric pressure.
3. For an absolute transducer(s) a suitable source of vacuum should be applied to the Measure/Control port along with a high accuracy vacuum standard or a pressure calibration standard can be connected to the Measure/Control port that can generate and measure a stable pressure value between 600 mTorr absolute and 20% of the active transducer’s span.
4. When the pressure is stable, record the live reading shown on the Two Point Cal screen and enter this value as the “Low Reading” by pressing the Low Reading button and entering the number followed by the check mark [ ☒ ] or press main reading button. Record the “true pressure” obtained from the reference standard and enter it as the “Low Reference” value in the same manner.

### To calibrate the “High Point”:

5. The “High Point” Calibration is done in a similar way as the “Low Point”.
6. Supply a pressure to the Measure/Control Port of the CPC4000 being calibrated, using a pressure standard. This pressure should be as close as possible to the full scale value of the selected transducer or at least within 20% of the active transducer’s span.
7. After the pressure stabilizes, record live reading shown on the Two Point Cal screen and enter this value as the “High Reading” by pressing the High Reading button and entering the number followed by the check mark [ ☒ ] or press main reading button. Record the “true pressure” obtained from the reference standard and enter it as the “High Reference” value in the same manner.
8. After all four values (High Reference, High Reading, Low reference, & Low reading) have been entered, the Adjust button will become active. Press the Adjust button to check and accept the calibration data then press the Save button. The instrument will then prompt with the question “Save Cal Data?”. Pressing the check mark [ ☒ ] in this screen will save the calibration to the memory of the transducer.

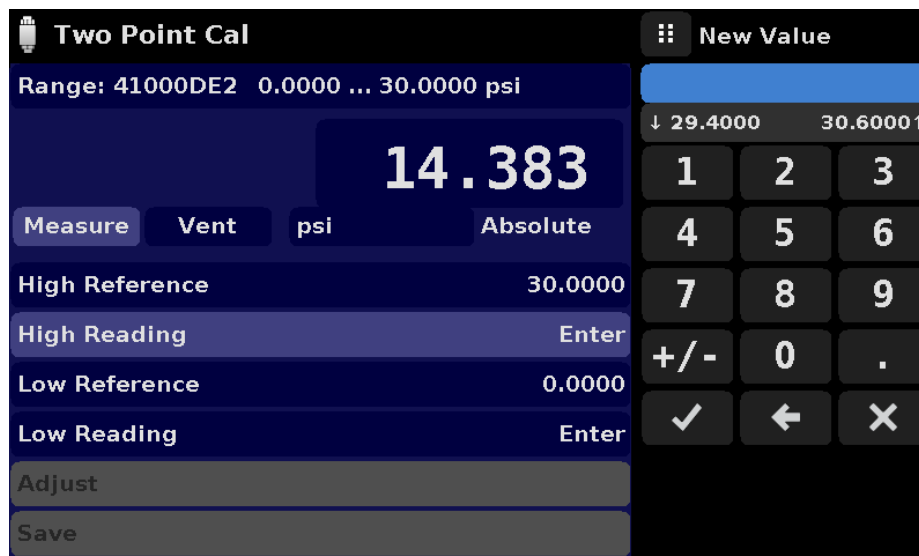


Figure 10.8 B - Two Point Calibration

## 9.9 Linearization



The Linearization Application provides a place to record upscale and downscale calibration data and to linearize each transducer using that data. An “as found calibration” can be performed by connecting a suitable pressure standard to the Measure/Control port of the CPC4000 being calibrated, and supplying between 3 and 11 pressure points across the complete range. The pressure points may be entered using both upscale and downscale pressure points, or only one direction. The record of the pressures from the pressure standard and the corresponding reading from the instrument’s transducer can be recorded and transcribed into the Linearization Matrix shown in Figure 10.9-A. Linearization of each transducer can be performed from this screen by selecting each transducer range from the setup screen. The “Clear Linearization” selection sets linearization back to its default settings (slopes set to 1, intercepts set to 0). This may be used when overlaying a new correction upon an old correction fails.

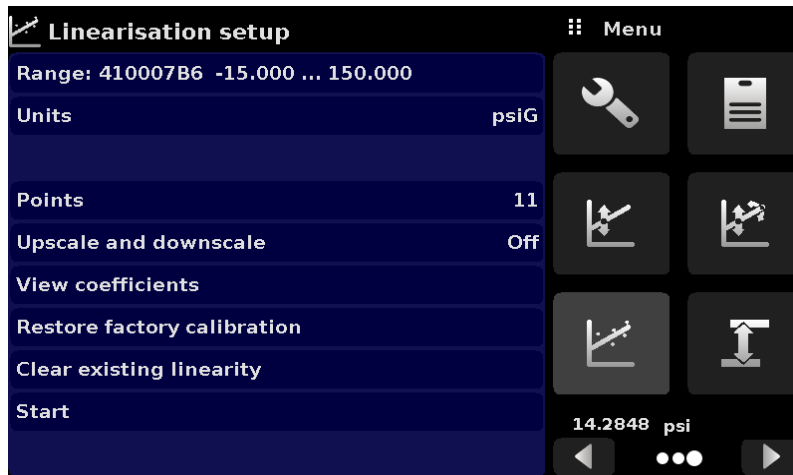



Figure 10.9-A – Linearization Application Data Matrix

The screenshot shows the 'Linearisation setup' screen with a table of linearization data points. The table has columns for Index, Segment, Slope, and Intercept. The data points are as follows:

| Index | Segment | Slope | Intercept |
|-------|---------|-------|-----------|
| 0     | -15.000 | 1.000 | 0.000     |
| 1     | 1.500   | 1.000 | 0.000     |
| 2     | 18.000  | 1.000 | 0.000     |
| 3     | 34.500  | 1.000 | 0.000     |
| 4     | 51.000  | 1.000 | 0.000     |
| 5     | 67.500  | 1.000 | 0.000     |
| 6     | 84.000  | 1.000 | 0.000     |
| 7     | 100.500 | 1.000 | 0.000     |
| 8     | 117.000 | 1.000 | 0.000     |
| 9     | 133.500 | 1.000 | 0.000     |
| 10    | 150.000 | ----  | ----      |

The screen also shows the range 410007B6 -15.000 ... 150.000 and the units psi. The bottom right shows a pressure reading of 14.2844 psi and navigation buttons.

Figure 10.9-A.1 – Linearization Application Data Matrix

The Linearization Application automatically populates the screen with equidistant increments from the low to high pressure corresponding to the range of the transducer selected. These values can be changed to reflect the values generated by the reference standard and the corresponding readings taken from the CPC6050. Each value from the reference standard can be entered under the reference column, corresponding Upscale and Downscale readings from the instrument can be entered in the “Actual” column or “Upscale” and “Downscale” columns. To enter a value simply press the number and a key pad will appear (see Figure 10.9-B) where the number can be entered. Press the check mark [  ] to accept each value. With upscale and downscale on, the “Average” column automatically averages the upscale and downscale values.

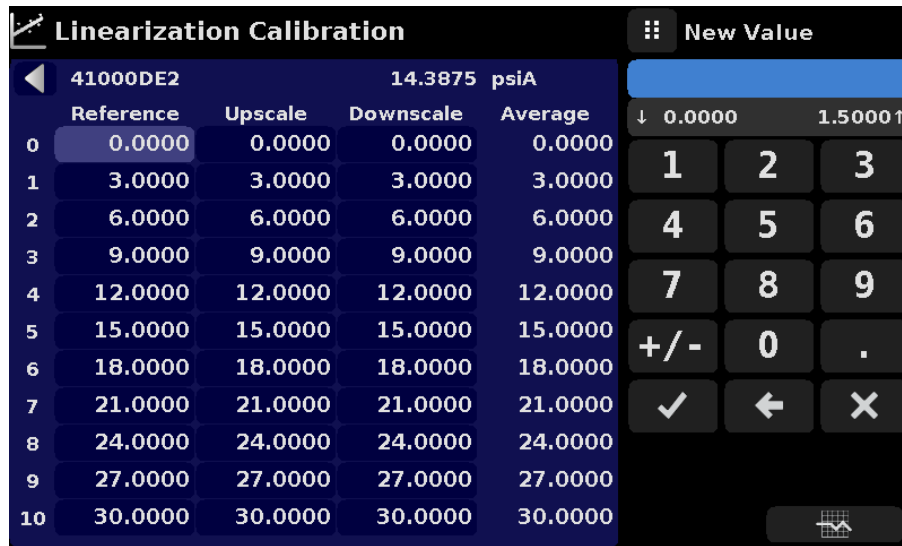




Figure 10.9-B – Linearization Values

Figure 10.9-B shows some typical values that might be seen in a linearization calibration. In the bottom right hand corner of this screen is the Graph Icon [  ] that, when pressed, reveals a Linearization Error Graph that gives a visual representation of the errors associated with the values entered in the Linearization screen.

When actual pressure is selected, the reading is able to be pressed on the touchscreen. Reference pressure values must be entered before actual pressure values. When entering a reference pressure, the corresponding actual pressure value(s) will be updated either to 1.) the current reading within limits or 2.) match the entered reference pressure. When an actual pressure value is selected the main reading will be active to easily enter the current reading.

This Linearization error graph shows a scaling that corresponds to the maximum error calculated from the data entered in the Linearization Matrix. It is a good indication of the overall error of the transducer, and will quickly reveal any gross data entry errors that have been made. To revert back to the Linearization Matrix press the Matrix Icon [  ].

When satisfied that all values have been entered correctly, press the adjust button and then the save button to save the new calibration data in the transducer memory.

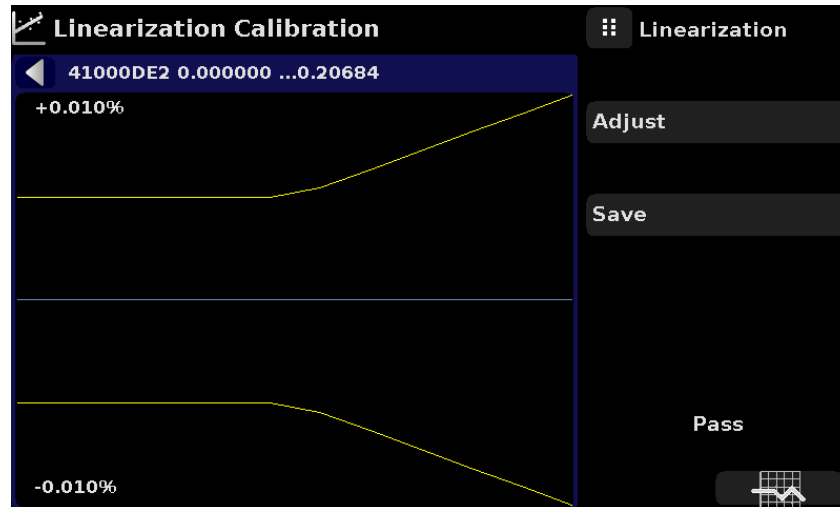


Figure 10.9 C - Linearization error graph



Note: After calibration is complete, return to the Calibration Data Application (Section 10.6) to record the certificate number, calibration interval and the date of calibration. Restoration to factory calibration can also be completed in this application.



### 9.10 Head Pressure



The Head Pressure Application provides an automated way to calculate the head pressure offset between a device being tested and the CPC4000 transducer, based on:

- Height: the difference between the device under test and the sensing element in the transducers in the CPC4000  
(Difference = DUT - CPC4000)  
As an example, if the device under test (DUT) is 10 inches above the CPC4000, enter -10 in “Height” button.
- Gas Density: the media density of the pressure media
- Gas Temperature
- Local Gravity

The Head Pressure application is placed under the password protected area of the operator interface to safeguard against inadvertent activation. It is intended to be used to accurately measure the pressure at an external source that is at a different elevation from the CPC4000 transducer sensing that pressure.

The four parameters are used to calculate the pressure that is a result of the different elevations. It should not be used when calibrating CPC4000 transducers. The head height should be set at zero before calibrating the transducers of the CPC4000.



Notice

**The head pressure should not be active when calibrating CPC4000 transducers. The head height should be set at zero before calibrating the transducers of the CPC4000. Difference in height between the laboratory standard and the CPC4000 during calibration should be factored into the uncertainty analysis.**

Figure 10.10 shows the head pressure screen. The height, gas density (Nitrogen or dry air), gas temperature and local gravity can be entered here based on the specific setup of the system.

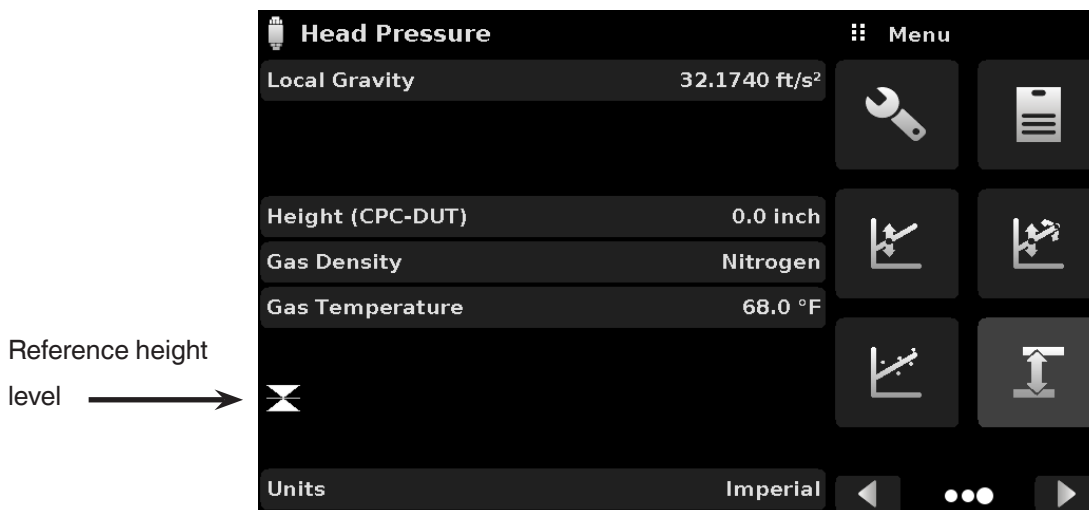



Figure 10.10 – Head Pressure, Pneumatic

## 10 Technical Assistance

The Technical Assistance menu provides access to additional menus that assist in troubleshooting of the CPC4000. The menu allows access to enable/ disable software options, perform real time pressure logging, touchscreen calibration and instrument usage information.

### 10.1 Options

 The Options Application lists some of the software options that can be enabled on the CPC4000: Some of the software options require a hardware upgrade to the instrument and would be not active if enabled without the hardware. Figure 11.1-A shows the Options screen.

Each option can be individually turned on/ off by clicking on the option line and selecting “ON/ OFF” from the drop down menu. The current state of each option can be seen on the right side of each option line.

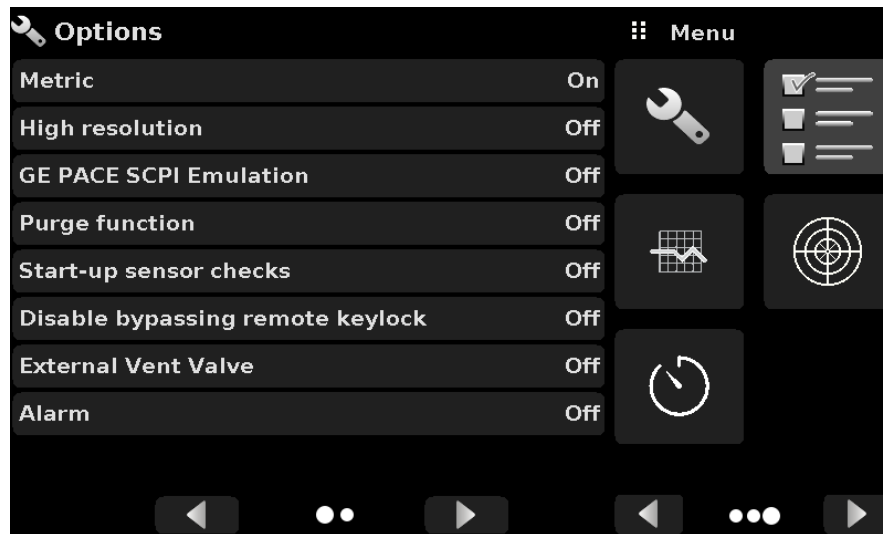


Figure 11.1-A Software Options

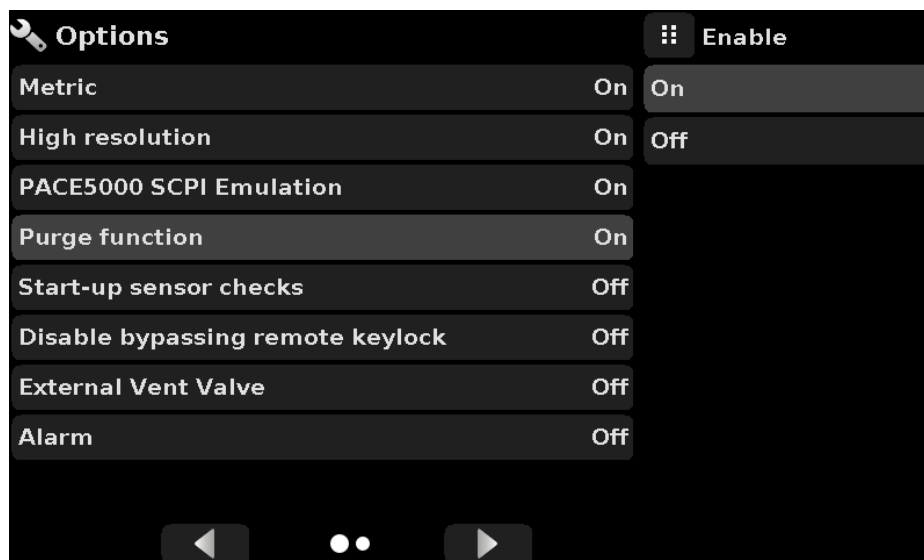


Figure 11.1-B Option On/Off

## Industrial Pressure Controller CPC4000

Following is the list of options and their descriptions:

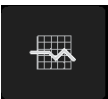
- Metric: this option changes the barometric pressure reading to show the standard metric value
- High resolution: this option changes the displayed resolution of current pressure reading to 7 significant digits
- GE PACE SCPI Emulation: Allows the General Electric PACE5000/6000 SCPI Emulation command set. See Remote Communication Application, Section 6.4.9
- Purge function: this option enables/ disables the Purge function which drives the Automatic Contamination Prevention System.



**WARNING!** It is not recommended to activate other software options without consulting with WIKA/ Mensor Service Centers (Section 10.1)

**NOTE:** A reboot is required when adding or removing certain options, especially those affecting hardware that will need to be initialized.

### 10.2 Logging



The Logging Application enables real-time storage of current instrument output and state in a USB device plugged to the front panel of the CPC4000. The application also provides a means to log any remote communication (commands and responses) to the instrument. The primary objective of this application is to provide test data for troubleshooting purposes.



**Note:** The Logging Application is only visible when a compatible USB device is plugged to the front panel of the CPC4000. The application functionality will appear once a USB device is detected.

Figure 11.2.-A shows the Logging App with and without a USB.

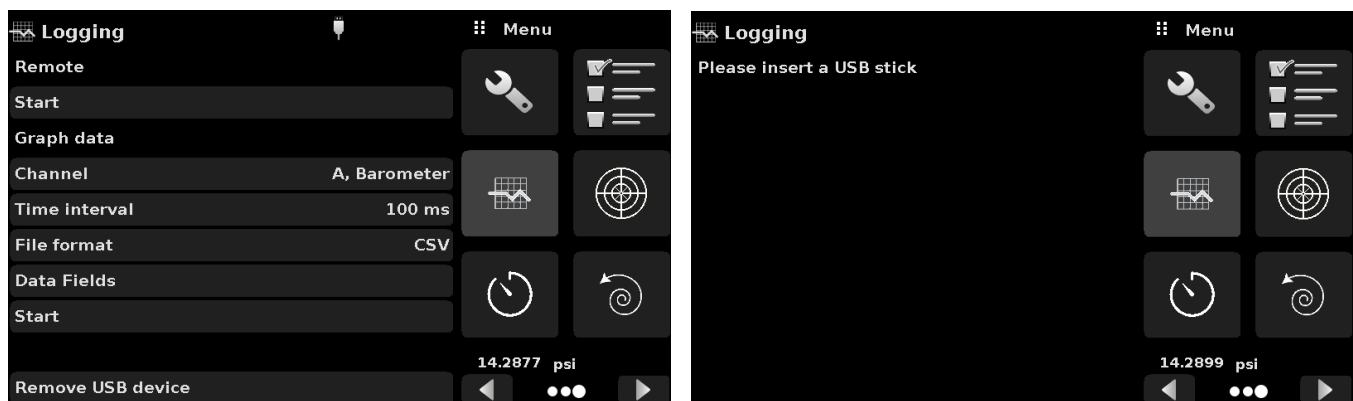



Figure 11.2-A Logging App with USB (left) and without USB (right)

### 10.2.1 Remote Logging

The queries and responses sent over the remote communication can be logged on to the USB device using the remote logging feature. This feature allows monitoring communication to and from the instrument. The logging can be started by pressing the “Start” line, this would bring a keypad on the screen (Figure 11.2.1) for entering the file name to store the logging data. The file is saved as a plain text file with extension “.txt”. Click [  ] to exit the keypad. This will automatically generate the file on the USB device and start logging the remote commands. The log function continues to run in the background while the instrument is operated locally or remotely. To stop logging, press the “Stop” line.

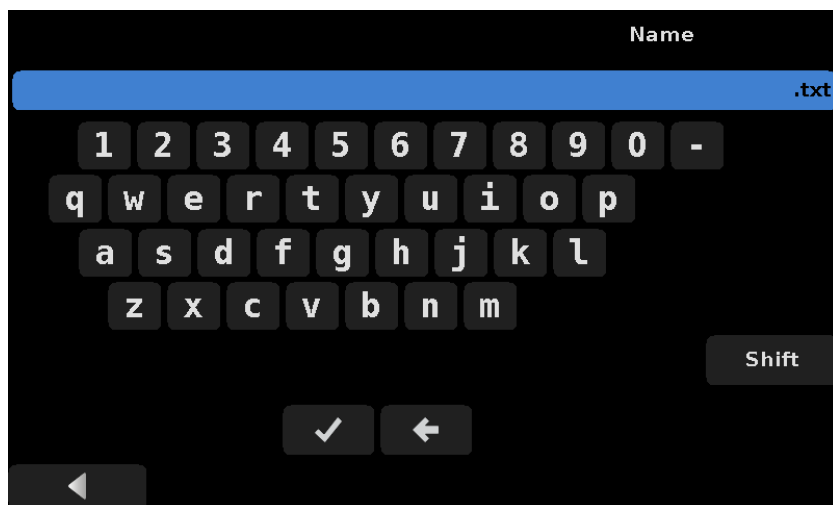



Figure 11.2.1 File Name Keypad

### 10.2.2 Pressure Logging

The Logging App allows the storage of the time interval, active pressure reading, stable window and stable flag status to a file. The “File format” button under Graph Data section gives the option of selecting “.DAT” or “.CSV” file type (Figure 11.2.2). The logging is started by pressing the “Start” line, entering a file name on the alpha numeric keypad and clicking [  ]. The values are continuously written to the file until “Stop” line is pressed.

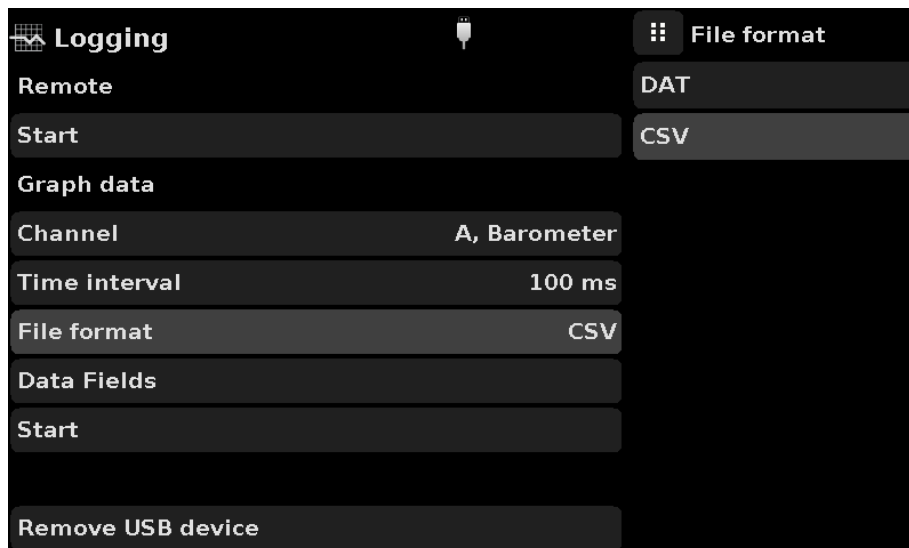


Figure 11.2.2 Data Log File Format

### 10.3 Touchscreen Calibration




The Touchscreen Calibration App is used to perform re-calibration and adjustment of the touchscreen by aligning it with the display behind the screen. This is done by guiding the user to up to three points on the screen. The touchscreen calibration can be started by pressing [  ] on the right side of the screen (Figure 11.3-A). During the calibration, the CPC4000 will prompt and guide the user to press different target points on the screen (Figure 11.3-B). After successfully completing the calibration, the user is directed back to the Technical Assistance menu.



Figure 11.3-A - Touchscreen Prompt

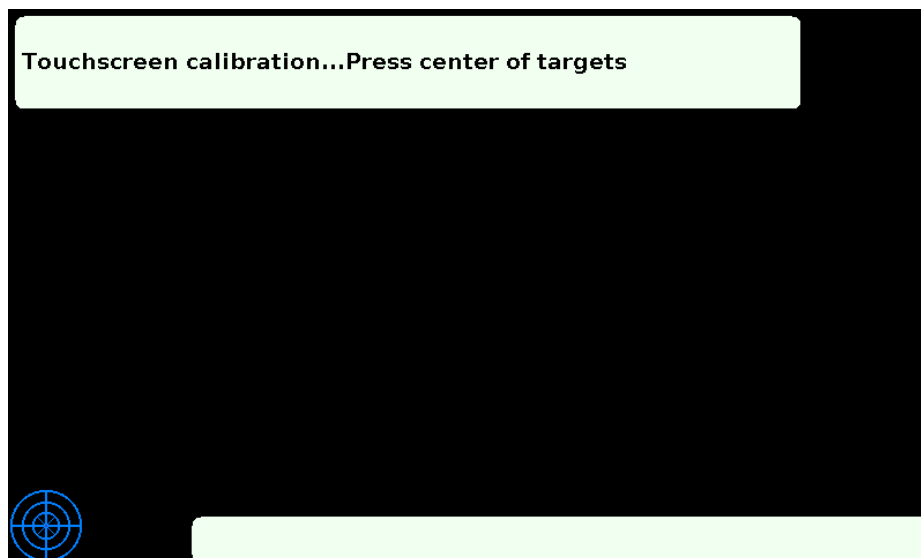


Figure 11.3-B Touchscreen calibration in progress

## 10.4 Usage



The Usage Application gives the information on the instrument's operation during its lifetime and the usage since last reset. The usage screen also shows usage for the internal regulator and the total control time. The "operating time since last reset" and "control time since reset" can be reverted to 0.00 hours by pressing the corresponding "Reset" button on the screen.

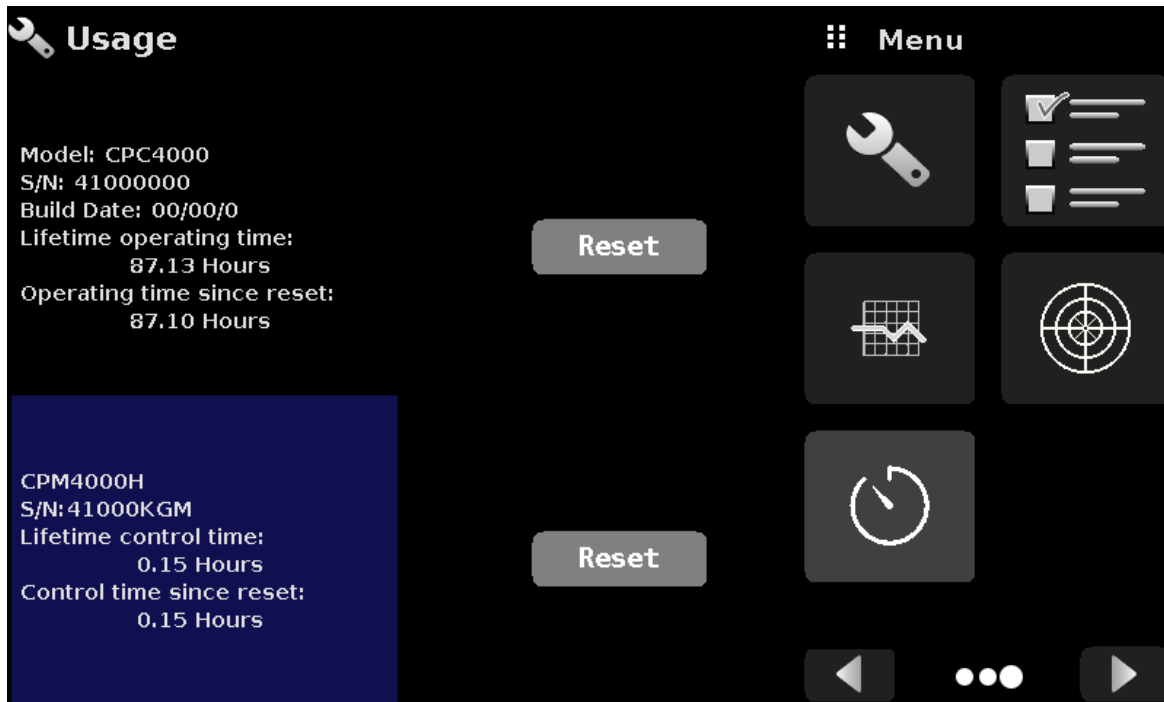


Figure 11.4 Instrument Usage

## 11 Appendix

### 11.1 Measurement Units

Table 12.1 – Measurement Units (unitno)

| Code | Description                            | Output Format |
|------|--|---------------|
| 1    | pounds per square inch                 | psi           |
| 2    | inches of mercury @ 0°C                | in Hg 0°C     |
| 3    | inches of mercury @ 60°F               | in Hg 60°F    |
| 4    | inches of water @ 4°C                  | in H2O 4°C    |
| 5    | inches of water @ 20°C                 | in H2O 20°C   |
| 6    | inches of water @ 60°F                 | in H2O 60°F   |
| 7    | feet of water @ 4°C                    | ft H2O 4°C    |
| 8    | feet of water @ 20°C                   | ft H2O 20°C   |
| 9    | feet of water @ 60°F                   | ft H2O 60°F   |
| 10   | millitorr                              | mTorr         |
| 11   | inches of seawater @ 0°C 3.5% salinity | in SW         |
| 12   | feet of seawater @ 0°C 3.5% salinity   | ft SW         |
| 13   | atmospheres                            | atm           |
| 14   | bars                                   | bar           |
| 15   | millibars                              | mbar          |
| 16   | millimeters of water @ 4°C             | mm H2O 4°C    |
| 17   | centimeters of water @ 4°C             | cm H2O 4°C    |
| 18   | meters of water @ 4°C                  | m H2O 4°C     |
| 19   | millimeters of mercury @ 0°C           | mm Hg 0°C     |
| 20   | centimeters of mercury @ 0°C           | cm Hg 0°C     |
| 21   | torr                                   | Torr          |
| 22   | kilopascals                            | kPa           |
| 23   | pascals                                | Pa            |
| 24   | dyne per square centimeter             | dyn/cm2       |
| 25   | grams per square centimeter            | g/cm2         |
| 26   | kilograms per square centimeter        | kg/cm2        |
| 27   | meters of seawater @ 0°C 3.5% salinity | m SW          |
| 28   | ounce per square inch                  | osi           |
| 29   | pounds per square foot                 | pfs           |
| 30   | tons per square foot                   | tsf           |
| 31   | percent of full scale                  | % of Range    |
| 32   | micron of mercury @ 0°C                | uHg 0°C       |
| 33   | ton per square inch                    | tsi           |
| 34   | meters of mercury @ 0°C                | MHg           |
| 35   | hectopascals                           | hPa           |
| 36   | megapascals                            | MPa           |
| 37   | millimeters of water @ 20°C            | mm H2O 20°C   |
| 38   | centimeter of water @ 20°C             | cm H2O 20°C   |
| 39   | meters of water @ 20°C                 | m H2O 20°C    |
| n/a  | User Units 1                           | User defined  |

n/a

User Units 2

User defined

## 11.2 Conversion Factors, PSI

The values listed in the column “To convert from PSI” are the values imbedded in the instrument program. The values listed under “To convert to PSI” are internally calculated approximations based on the imbedded values.

Table 12.2 – Conversion Factors, PSI

| Code | Pressure Unit          | To convert from PSI | To convert to PSI |
|------|------------------------|---------------------|-------------------|
| 1    | PSI                    | 1                   | 1                 |
| 2    | inHg 0°C               | 2.036020            | 0.4911544         |
| 3    | inHg 60°F              | 2.041772            | 0.4897707         |
| 4    | inH2O 4°C              | 27.68067            | 0.03612629        |
| 5    | inH2O 20°C             | 27.72977            | 0.03606233        |
| 6    | inH2O 60°F             | 27.70759            | 0.03609119        |
| 7    | ftH2O 4°C              | 2.306726            | 0.4335149         |
| 8    | ftH2O 20°C             | 2.310814            | 0.4327480         |
| 9    | ftH2O 60°F             | 2.308966            | 0.4330943         |
| 10   | mTorr                  | 51715.08            | 0.00001933672     |
| 11   | inSW 0°C 3.5% salinity | 26.92334            | 0.03714250        |
| 12   | ftSW 0°C 3.5% salinity | 2.243611            | 0.445710          |
| 13   | ATM                    | 0.06804596          | 14.69595          |
| 14   | Bar                    | 0.06894757          | 14.50377          |
| 15   | mBar                   | 68.94757            | 0.01450377        |
| 16   | mmH2O 4°C              | 703.0890            | 0.001422295       |
| 17   | cmH2O 4°C              | 70.30890            | 0.01422295        |
| 18   | MH2O 4°C               | 0.7030890           | 1.422295          |
| 19   | mmHg 0°C               | 51.71508            | 0.01933672        |
| 20   | cmHg 0°C               | 5.171508            | 0.1933672         |
| 21   | Torr                   | 51.71508            | 0.01933672        |
| 22   | kPa                    | 6.894757            | 0.1450377         |
| 23   | PA                     | 6894.757            | 0.0001450377      |
| 24   | Dy/cm2                 | 68947.57            | 0.00001450377     |
| 25   | gm/cm2                 | 70.30697            | 0.01422334        |
| 26   | kg/cm2                 | 0.07030697          | 14.22334          |
| 27   | MSW 0°C 3.5% salinity  | 0.6838528           | 1.462303          |
| 28   | OSI                    | 16                  | 0.0625            |
| 29   | PSF                    | 144                 | 0.006944444       |
| 30   | TSF                    | 0.072               | 13.88889          |
| 32   | μHg 0°C                | 51715.08            | 0.00001933672     |
| 33   | TSI                    | 0.0005              | 2000              |
| 34   | mHg 0°C                | 0.05171508          | 19.33672          |
| 35   | hPa                    | 68.94757            | 0.01450377        |
| 36   | MPa                    | 0.006894757         | 145.0377          |
| 37   | mmH2O 20°C             | 704.336             | 0.001419777       |
| 38   | cmH2O 20°C             | 70.4336             | 0.01419777        |



39      MH2O 20°C      0.704336      1.419777

### 11.3 Conversion Factors, Millitorr

The following table lists factors which should be used as multipliers when converting other pressure units to or from millitorr.

Table 12.3 – Conversion Factors, millitorr

| Code | Pressure Unit          | To convert from millitorr | To convert to millitorr |
|------|------------------------|---------------------------|-------------------------|
| 1    | PSI                    | 0.0001933672              | 51715.08                |
| 2    | inHg 0°C               | 0.00003936995             | 25400.08909             |
| 3    | inHg 60°F              | 0.00003948117             | 25328.53093             |
| 4    | inH2O 4°C              | 0.0005352534              | 1868.273977             |
| 5    | inH2O 20°C             | 0.0005362028              | 1864.966281             |
| 6    | inH2O 60°F             | 0.0005357739              | 1866.458778             |
| 7    | ftH2O 4°C              | 0.00004460451             | 22419.25773             |
| 8    | ftH2O 20°C             | 0.00004468356             | 22379.59744             |
| 9    | ftH2O 60°F             | 0.00004464783             | 22397.50637             |
| 10   | mTorr                  | 1.0                       | 1.000000000             |
| 11   | inSW 0°C 3.5% salinity | 0.0005206091              | 1920.827359             |
| 12   | ftSW 0°C 3.5% salinity | 0.00004338408             | 23049.92831             |
| 13   | ATM                    | 0.000001315786            | 760002.2299             |
| 14   | Bar                    | 0.000001333220            | 750063.6259             |
| 15   | mBar                   | 0.001333220               | 750.0636259             |
| 16   | mmH2O 4°C              | 0.0135954                 | 73.5540997              |
| 17   | cmH2O 4°C              | 0.001359544               | 735.5409971             |
| 18   | MH2O 4°C               | 0.00001359544             | 73554.09971             |
| 19   | mmHg 0°C               | 0.001                     | 1000.000000             |
| 20   | cmHg 0°C               | 0.0001                    | 10000.00000             |
| 21   | Torr                   | 0.001                     | 1000.000000             |
| 22   | kPa                    | 0.0001333220              | 7500.636259             |
| 23   | PA                     | 0.1333220                 | 7.500636259             |
| 24   | Dy/cm2                 | 1.333220                  | 0.750063626             |
| 25   | gm/cm2                 | 0.001359506               | 735.561166              |
| 26   | kg/cm2                 | 0.000001359506            | 735561.166              |
| 27   | MSW 0°C 3.5% salinity  | 0.00001322347             | 75623.11663             |
| 28   | OSI                    | 0.0003093875              | 3232.1992               |
| 29   | PSF                    | 0.002784488               | 359.132477              |
| 30   | TSF                    | 0.000001392244            | 718265.0575             |
| 32   | μHg 0°C                | 1.0                       | 1.000000000             |
| 33   | TSI                    | 0.00000000966836          | 103430160.00            |
| 34   | mHg                    | 0.000001                  | 1000000.00              |
| 35   | hPa                    | 0.001333220               | 750.0636259             |
| 36   | MPa                    | 0.0000001333220           | 7500636.259             |
| 37   | mmH2O 20°C             | 0.01361955                | 73.42388114             |

|    |                         |               |             |
|----|-------------------------|---------------|-------------|
| 38 | cmH <sub>2</sub> O 20°C | 0.001361955   | 734.2388114 |
| 39 | MH <sub>2</sub> O 20°C  | 0.00001361955 | 73423.88114 |

#### 11.4 Conversion Factors, Pascal

The following table lists factors which should be used as multipliers when converting other pressure units to or from Pascal.

#### 12.4 – Conversion Factors, Pascal

| Unit No. | Pressure Unit           | To convert from Pascal | To convert to Pascal |
|----------|-------------------------|------------------------|----------------------|
| 1        | PSI                     | 1.450377E-04           | 6.894757E+03         |
| 2        | inHg 0°C                | 2.952997E-04           | 3.386390E+03         |
| 3        | inHg 60°F               | 2.961339E-04           | 3.376850E+03         |
| 4        | inH <sub>2</sub> O 4°C  | 4.014741E-03           | 2.490820E+02         |
| 5        | inH <sub>2</sub> O 20°C | 4.021862E-03           | 2.486410E+02         |
| 6        | inH <sub>2</sub> O 60°F | 4.018645E-03           | 2.488400E+02         |
| 7        | ftH <sub>2</sub> O 4°C  | 3.345622E-04           | 2.988980E+03         |
| 8        | ftH <sub>2</sub> O 20°C | 3.351551E-04           | 2.983692E+03         |
| 9        | ftH <sub>2</sub> O 60°F | 3.348871E-04           | 2.986080E+03         |
| 10       | mTorr                   | 7.500636E+00           | 1.333220E-01         |
| 11       | inSW 0°C 3.5% sal       | 3.904899E-03           | 2.560885E+02         |
| 12       | ftSW 0°C 3.5% sal       | 3.254082E-04           | 3.073062E+03         |
| 13       | ATM                     | 9.869230E-06           | 1.013250E+05         |
| 14       | Bar                     | 1.00000E-05            | 1.00000E+05          |
| 15       | mBar                    | 1.00000E-02            | 1.00000E+02          |
| 16       | mmH <sub>2</sub> O 4°C  | 1.019744E-01           | 9.806378E+00         |
| 17       | cmH <sub>2</sub> O 4°C  | 1.019744E-02           | 9.806378E+01         |
| 18       | MH <sub>2</sub> O 4°C   | 1.019744E-04           | 9.806378E+03         |
| 19       | mmHg 0°C                | 7.500636E-03           | 1.333220E+02         |
| 20       | cmHg 0°C                | 7.500636E-04           | 1.333220E+03         |
| 21       | Torr                    | 7.500636E-03           | 1.333220E+02         |
| 22       | kPa                     | 1.00000E-03            | 1.00000E+03          |
| 23       | PA                      | 1.00000E+00            | 1.00000E+00          |
| 24       | Dy/cm <sup>2</sup>      | 1.00000E+01            | 1.00000E-01          |
| 25       | gm/cm <sup>2</sup>      | 1.019716E-02           | 9.806647E+01         |
| 26       | kg/cm <sup>2</sup>      | 1.019716E-05           | 9.806647E+04         |
| 27       | MSW 0°C 3.5% sal        | 9.918444E-05           | 1.008222E+04         |
| 28       | OSI                     | 2.320603E-03           | 4.309223E+02         |
| 29       | PSF                     | 2.088543E-02           | 4.788025E+01         |
| 30       | TSF                     | 1.044271E-05           | 9.576052E+04         |
| 32       | μHg 0°C                 | 7.500636E+00           | 1.333220E-01         |
| 33       | TSI                     | 7.251885E-08           | 1.378951E+07         |
| 34       | mHg 0°C                 | 7.500636E-06           | 1.333220E+05         |
| 35       | hPa                     | 1.00000E-02            | 1.00000E+02          |



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